MINMAX®

AYM-60 Series
Electric Characteristic Note

AYM-60 Series EC Note

AC-DC Power Module 60W, Industrial & Medical Safety

Features

- **Fully Encapsulated Plastic Case for PCB, Chassis and DIN-Rail Mounting Version**
- **Universal Input 85~264VAC, 47~440Hz**
- **I/O Isolation 4000VAC with Reinforced Insulation**
- **Operating Ambient Temp. Range -40℃ to +80℃**
- **Overload/Voltage and Short Circuit Protection**
- **EMI Emission EN 55011/32 Class B Approved**
- **EMC Immunity EN 61000-4-2,3,4,5,6,8,11 Approved**
- **Medical EMC Standard with 4th Edition of EMI EN 55011 & EMS EN 60601-1-2 Approved**
- **Medical Safety with 2xMOPP per 3.2 Edition of IEC/EN 60601-1 & ANSI/AAMI ES60601-1 Approved**
- **UL508 Safety Approval Specifically for Industrial Application**
- **Risk Management Report Acquisition according to ISO 14971**
- **UL/cUL/IEC/EN 62368-1(60950-1) Safety Approval & CE Marking**

Applications

- Distributed power architectures
- Workstations
- Computer equipment
- Communications equipment

Product Overview

Introducing the MINMAX AYM-60 series - a range of fully encapsulated AC-DC power modules designed to deliver superior performance, safety, and reliability. Engineered to excel across diverse applications, these high-performance products boast an impressive extended operating temperature range of -40℃ to +80℃, ensuring optimal functionality in challenging environments.

With a universal input voltage of 85-264VAC and robust safety approvals, including compliance with UL/IEC/EN standards for medical safety and UL 508 listing, the AYM-60 series is poised for seamless integration into products targeting global markets. These power supply modules have also received the esteemed EMI Emission EN 55011/32 Class B approval, attesting to their adherence to stringent electromagnetic interference standards.

In alignment with ISO 14971 Medical Device Risk Management, the AYM-60 series undergoes a thorough risk assessment process. This ensures that the power modules not only meet rigorous performance criteria but also align with the highest safety benchmarks outlined in ISO 14971. By seamlessly incorporating the AYM-60 series into your medical devices, you not only leverage state-of-the-art technology but also ensure compliance with risk management protocols.

Table of contents

Model Selection Guide

Model Number	Output Voltage	Output Current	Input Current		Max. capacitive Load	Efficiency (typ.)
			115VAC, 60Hz	230VAC, 50Hz		
		Max.	@Max. Load			@Max. Load, 115VAC
	VDC	mA	mA(typ.)		μF	%
AYM-60S051	**5.1**	**10000**	880	528	8000	84
AYM-60S12	**12**	**5000**	1000	600	3900	87
AYM-60S15	**15**	**4000**	1000	600	3300	87
AYM-60S24	**24**	**2500**	1000	600	1500	87
AYM-60S48	**48**	**1250**	988	593	680	88

Input Specifications

Parameter	Conditions / Model	Min.	Typ.	Max.	Unit
AC Voltage Input Range	All Models	85	---	264	VAC
Input Frequency Range		47	---	440	Hz
DC Voltage Input Range		120	---	370	VDC
No-Load Power Consumption		---	---	0.5	W
Inrush Current (Cold Start at 25℃)	115VAC	---	---	30	A
	230VAC	---	---	60	A

Output Specifications

Parameter	Conditions / Model		Min.	Typ.	Max.	Unit
Output Voltage Setting Accuracy			---	±1.0	±2.0	%Vnom.
Line Regulation	Vin=Min. to Max. @Full Load		---	±0.2	±1.0	%
Load Regulation	Io=0% to 100%		---	±0.5	±1.0	%
Minimum Load	No minimum Load Requirement					
Ripple & Noise(3)	0-20 MHz Bandwidth	5.1VDC Output Models	---	2.0	3.0	%V_{PP} of Vo
		Other Output Models	---	1.0	1.5	%V_{PP} of Vo
Over Voltage Protection	Zener diode clamp		---	120	---	% of Vo
Temperature Coefficient			---	±0.02	---	%/℃
Overshoot			---	---	5	%
Over Load Protection	85VAC, Hiccup Mode, auto-recovery		105	---	---	%Inom.
	(long term overload condition may cause damage)					
Short Circuit Protection	Hiccup mode, Automatic Recovery					

General Specifications

Parameter	Conditions	Min.	Typ.	Max.	Unit
I/O Isolation Voltage	Reinforced Insulation, Rated For 60 Seconds	4000	---	---	VAC
Leakage Current		---	80	---	μA
I/O Isolation Resistance	500 VDC	1000	---	---	MΩ
Switching Frequency		---	65	---	kHz
Hold-up Time	115VAC, 60Hz	---	20	---	ms
	230VAC, 50Hz	---	80	---	ms
MTBF (calculated)	MIL-HDBK-217F@25℃, Ground Benign		125,000		Hours
Safety Standards	UL/cUL 60950-1, CSA C22.2 No 60950-1				
	ANSI/AAMI ES60601-1, CAN/CSA-C22.2 No. 60601-1				
	IEC/EN 60950-1, IEC/EN 60601-1 3.2 Edition 2xMOPP				
	UL508, CSA C22.2 No.107.1-01				
Safety Approvals	UL/cUL 60950-1 recognition (UL certificate), IEC/EN 60950-1 (CB-report), UL/cUL 508 listed certificate				
	UL/cUL 62368-1 recognition (UL certificate), IEC/EN 62368-1 (CB-report)				
	ANSI/AAMI ES60601-1 2xMOPP recognition (UL certificate), IEC/EN 60601-1 3.2 Edition (CB-report)				

EMC Specifications

Parameter	Standards & Level				Performance
EMI	Conduction	EN 55011, EN 55032, EN 61000-6-4, EN 61000-6-3		Without external components	Class B
	Radiation				
EMS	EN 60601-1-2 4th, EN 55035, EN 61000-6-2, EN 61000-6-1				
	ESD	EN 61000-4-2 Air ± 15kV, Contact ± 8kV			A
	Radiated immunity	EN 61000-4-3 10V/m			A
	Fast transient	EN 61000-4-4 ±2kV			A
	Surge	EN 61000-4-5 ±1kV			A
	Conducted immunity	EN 61000-4-6 10Vrms			A
	PFMF	EN 61000-4-8 30A/m			A
	Dips & Interruptions	EN 61000-4-11	0% of 230VAC	0.5 cycle	A
			0% of 230VAC	1 cycle	A
			70% of 230VAC	25/30 cycle	A
			0% of 230VAC	250/300 cycle	B

Environmental Specifications

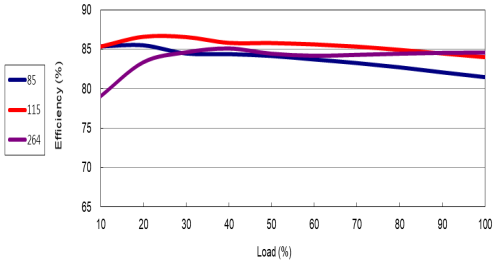
Parameter	Conditions	Min.	Max.	Unit
Operating Ambient Temperature Range		-40	+80	℃
Power Derating	Above +60℃	2.3		W / ℃
Storage Temperature Range		-40	+95	℃
Humidity (non condensing)		---	95	% rel. H
Lead Temperature (1.5mm from case for 10Sec.)		---	260	℃

Notes

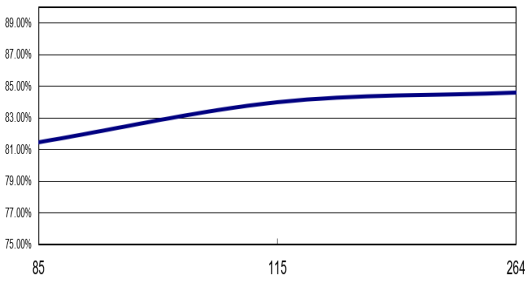
1. This product is not designed for use in critical life support systems, equipment used in hazardous environment, nuclear control systems or other such applications which necessitate specific safety and regulatory standards other the ones listed in this datasheet.
2. Specifications typical at Ta=+25℃, resistive load, 115VAC, 60Hz input voltage, after warm-up time rated output current unless otherwise noted.
3. Ripple & Noise of PCB mounting type measured with a 0.1μF/50V MLCC and a 1μF/50V Aluminum electrolytic.
4. Safety approvals cover frequency 47-63 Hz.
5. We recommend to protect the converter by a slow blow fuse in the input supply line.
6. Other input and output voltage may be available, please contact MINMAX.
7. Specifications are subject to change without notice.
8. The repeated high voltage isolation testing of the converter can degrade isolation capability, to a lesser or greater degree depending on materials, construction, environment and reflow solder process. Any material is susceptible to eventual chemical degradation when subject to very high applied voltages thus implying that the number of tests should be strictly limited. We therefore strongly advise against repeated high voltage isolation testing, but if it is absolutely required, that the voltage be reduced by 20% from specified test voltage. Furthermore, the high voltage isolation capability after reflow solder process should be evaluated as it is applied on system.

Characteristic Curves

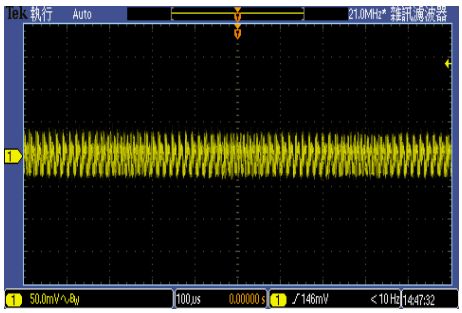
All test conditions are at 25°C The figures are identical for AYM-60S051



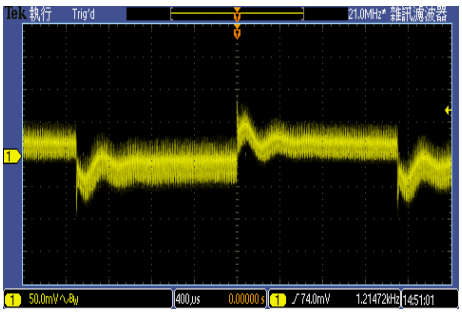
Efficiency Versus Output Current



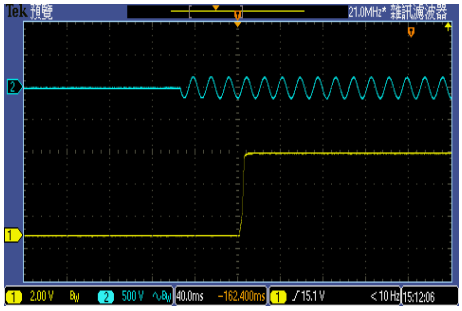
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



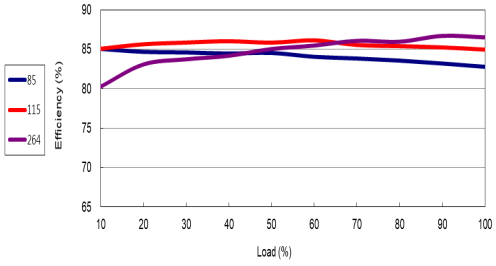
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



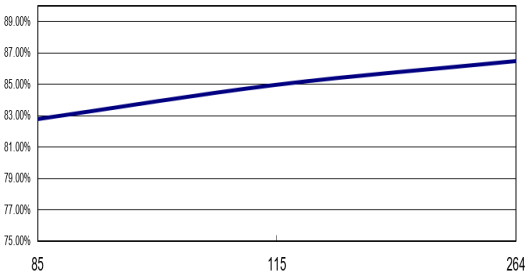
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load

Characteristic Curves

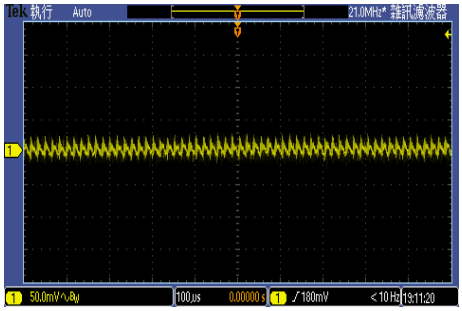
All test conditions are at 25°C The figures are identical for AYM-60S12



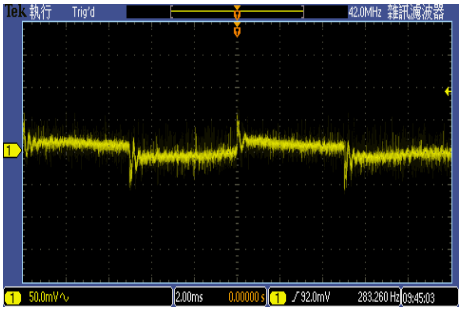
Efficiency Versus Output Current



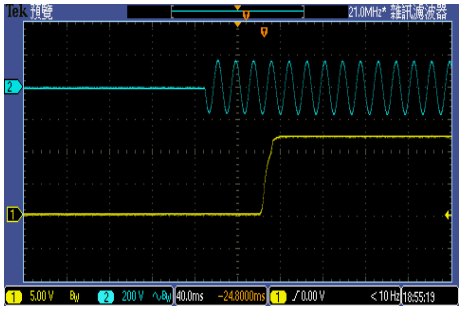
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



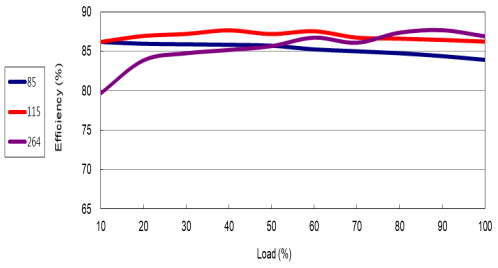
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



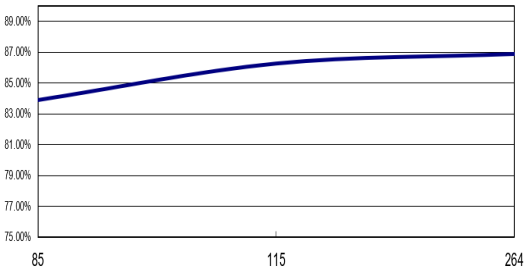
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load

Characteristic Curves

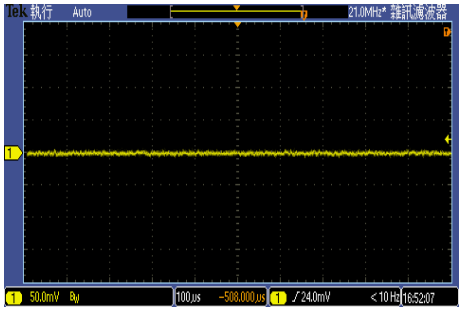
All test conditions are at 25℃ The figures are identical for AYM-60S15



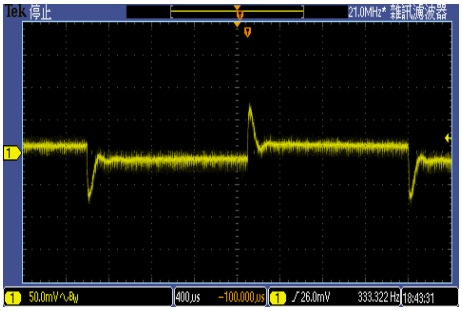
Efficiency Versus Output Current



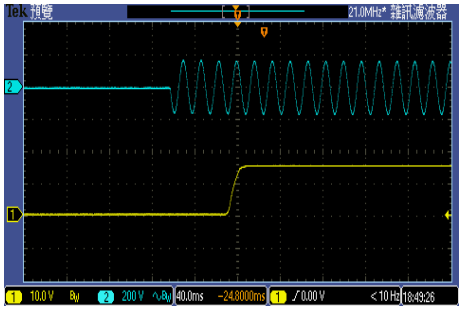
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



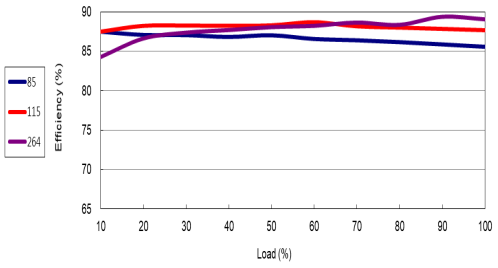
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



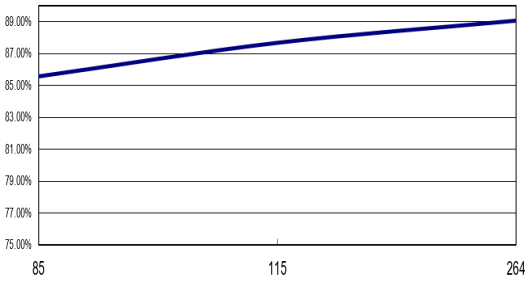
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load

Characteristic Curves

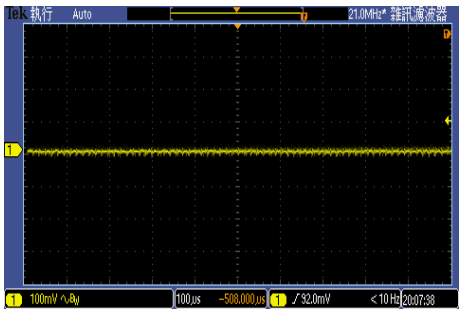
All test conditions are at 25°C The figures are identical for AYM-60S24



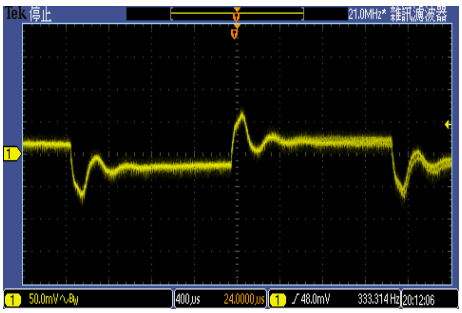
Efficiency Versus Output Current



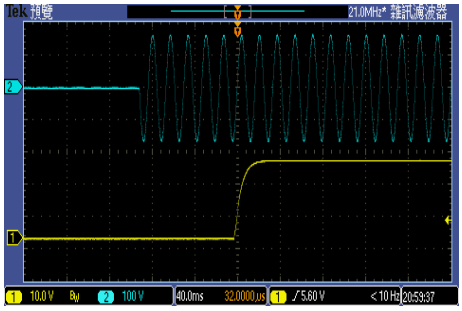
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



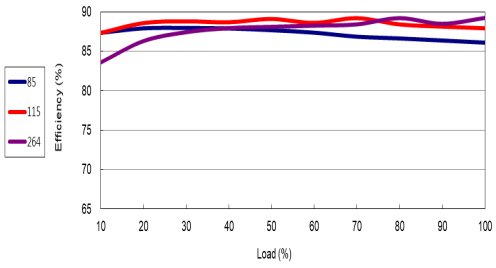
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



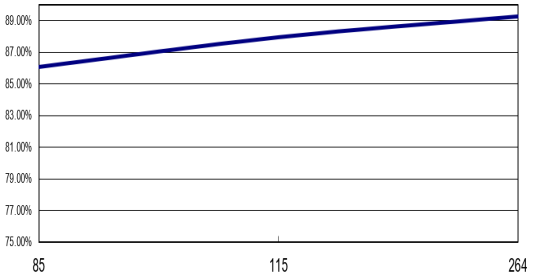
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load

Characteristic Curves

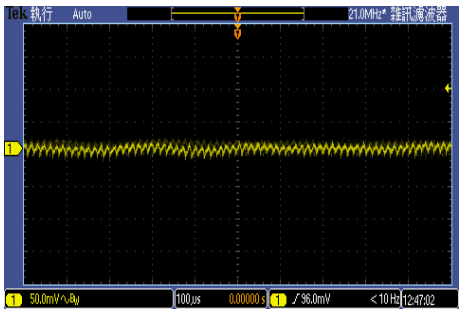
All test conditions are at 25℃ The figures are identical for AYM-60S48



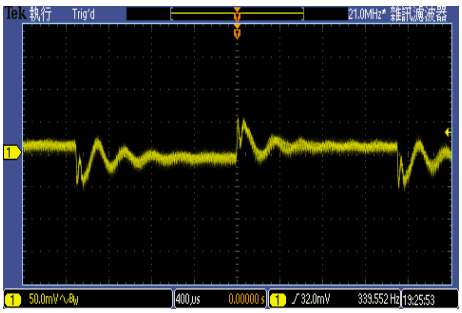
Efficiency Versus Output Current



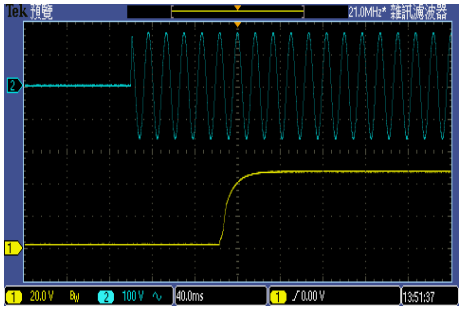
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



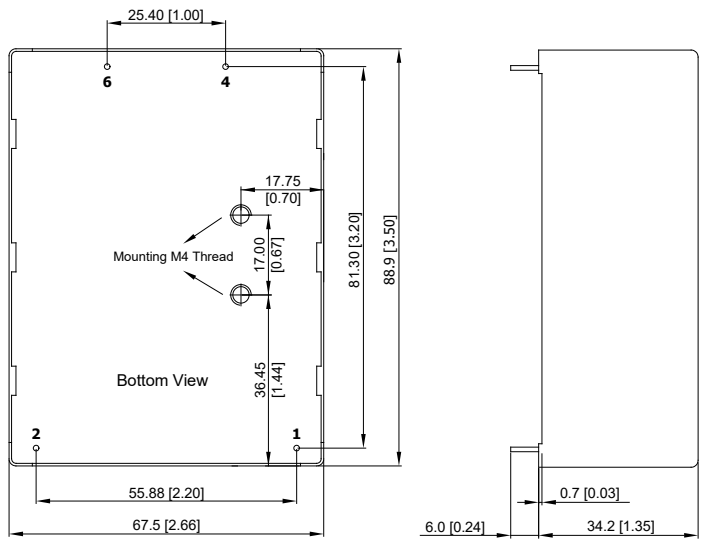
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load

Package Specifications PCB Mounting

Mechanical Dimensions



Pin Connections

Pin	Function	Diameter mm (inches)
1	AC (N)	Ø 1.0 [0.04]
2	AC (L)	Ø 1.0 [0.04]
4	+Vout	Ø 1.0 [0.04]
6	-Vout	Ø 1.0 [0.04]

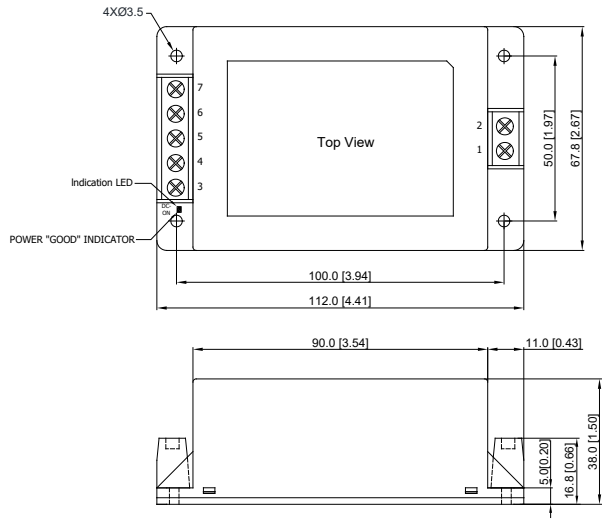
- All dimensions in mm (inches)
- Tolerance: ±1.0 (±0.04)
- Pin pitch tolerance: ±0.25 (±0.01)
- Pin diameter tolerance: X.X±0.1 (X.XX±0.004)

Physical Characteristics

Case Size	:	88.9x67.5x34.2mm (3.50x2.66x1.35 inches)
Case Material	:	Plastic resin (flammability to UL 94V-0 rated)
Pin Material	:	Copper Alloy
Weight	:	360g

Package Specifications Chassis Mounting with screw terminal (order code suffix C)

Mechanical Dimensions



Note:
Screw type Terminal: Wires 1.5mm^2 max.
Recommended Terminal Screw tightening torque: 0.5Nm (3.5lb.in.) max.

Connections

Pin	Function
1	AC (N)
2	AC (L)
3	NC
4	+Vout
5	NC
6	-Vout
7	NC

NC: No Connection

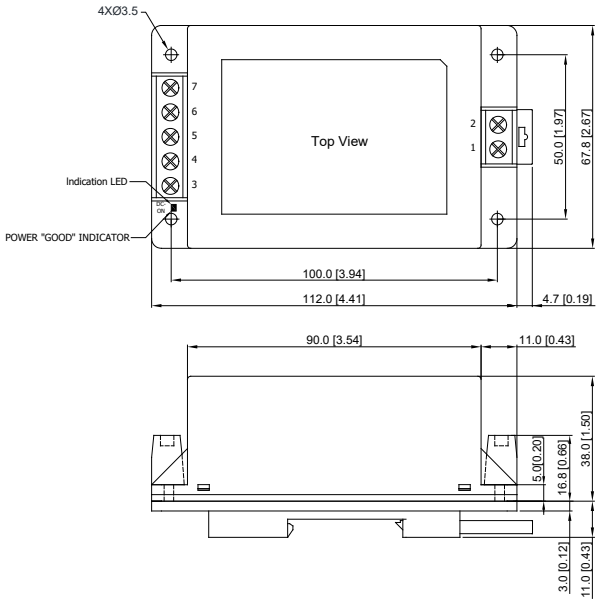
- All dimensions in mm (inches)
- Tolerance: ±1.0 (±0.04)

Physical Characteristics

Case Size	:	112.0x67.8x38.0mm (4.41x2.67x1.50 inches)
Case Material	:	Plastic resin (flammability to UL 94V-0 rated)
Weight	:	380g

Package Specifications for screw terminal with DIN Rail Mounting (order code suffix AC-DIN-02)

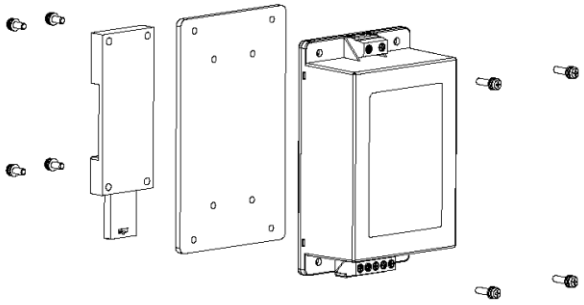
Mechanical Dimensions

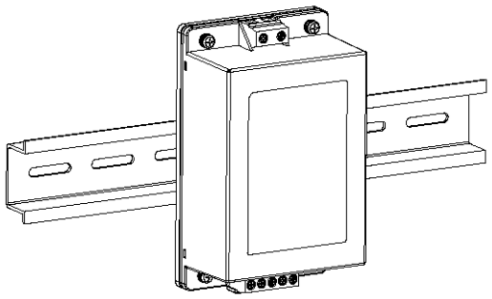


Physical Characteristics

Case Size	:	112.0x67.8x38.0mm (4.41x2.67x1.50 inches)
Case Material	:	Plastic resin (flammability to UL 94V-0 rated)
Weight	:	433g

Screw terminal with DIN Rail Mounting

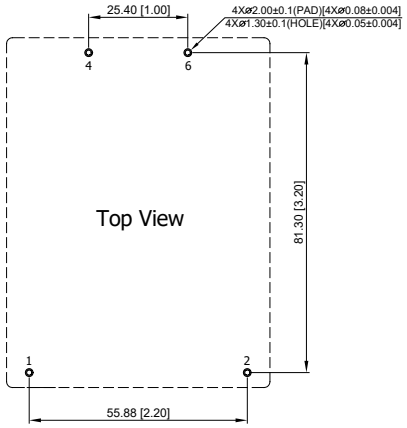




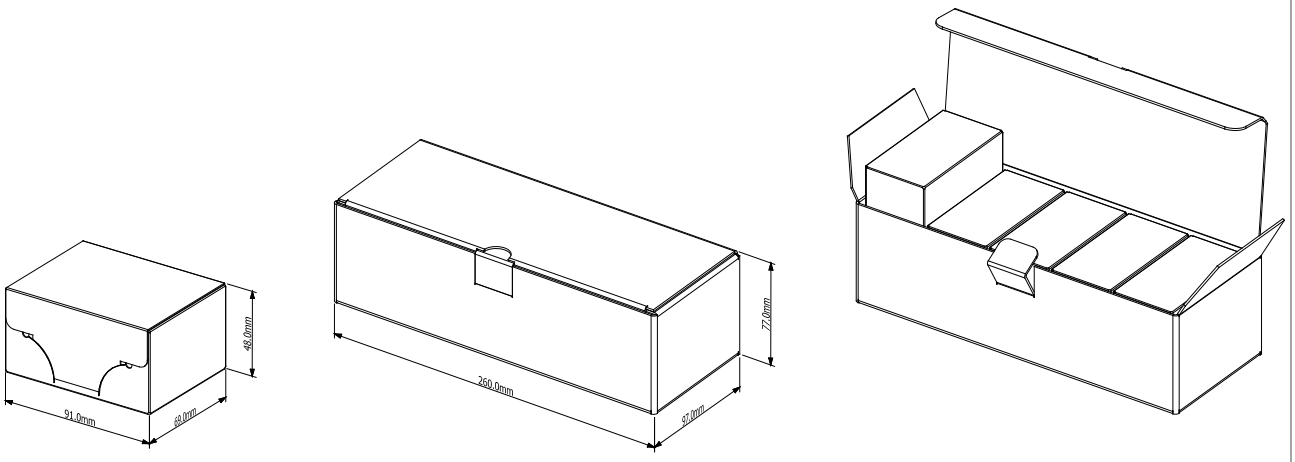
Note:

Recommended tightening torque: 0.35Nm (3.1lb.in.) max.

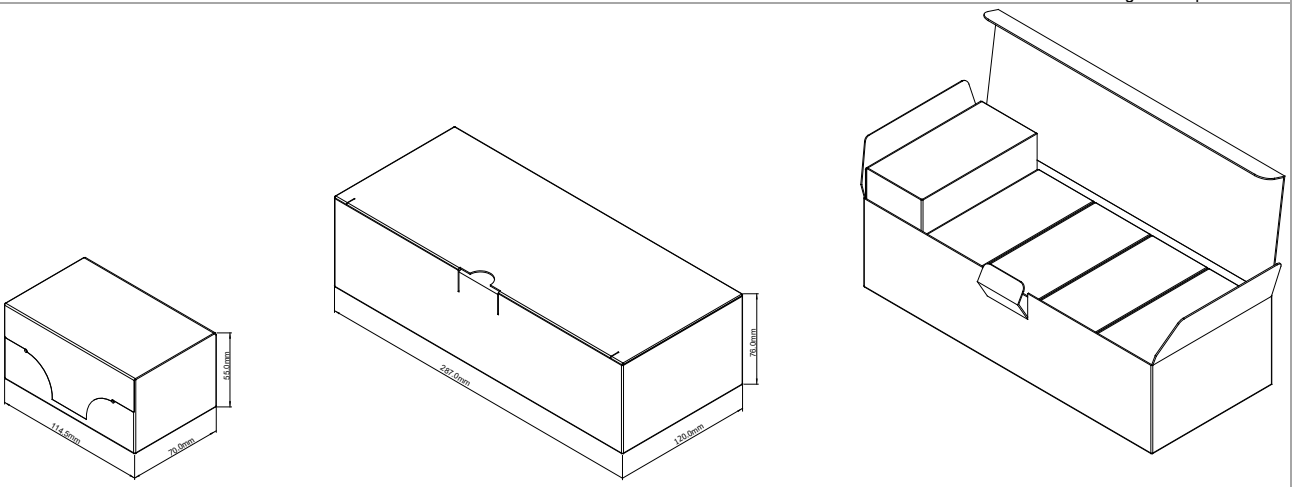
Recommended Pad Layout



Packaging Information for Box



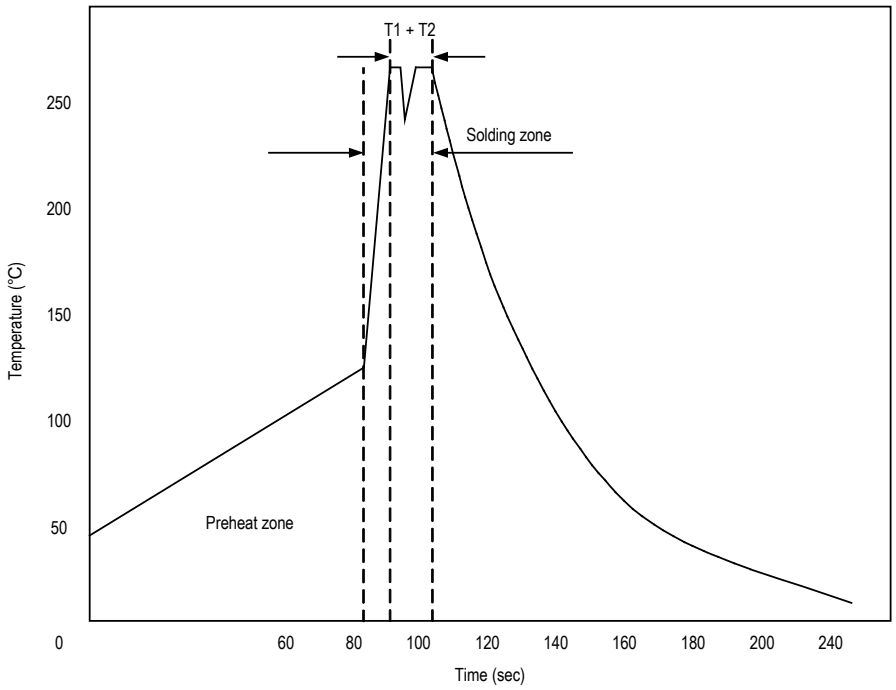
Unit: mm
AYM-60 PCB Mounting 5 PCS per Box



Unit: mm
AYM-60 Chassis Mounting 5 PCS per Box

Wave Soldering Considerations

Lead free wave solder profile



Zone	Reference Parameter
Preheat	Rise temp. speed：3℃/sec max.
zone	Preheat temp.：100~130℃
Actual	Peak temp.：250~260℃
heating	Peak time(T1+T2)：4~6 sec

Hand Welding Parameter

Reference Solder: Sn-Ag-Cu：Sn-Cu：Sn-Ag

Hand Welding: Soldering iron：Power 60W

Welding Time: 2~4 sec

Temp.: 380~400℃

Part Number Structure

AYM	-	60	S	051	C

Output Power
60 Watt

Output Quantity
S: Single

Output Voltage

051:	5.1	VDC
12:	12	VDC
15:	15	VDC
24:	24	VDC
48:	48	VDC

Package Type

N/A:	PCB Mounting
C:	Chassis Mounting with screw terminal

MTBF and Reliability

The MTBF of AYM-60 series of AC-DC Power Module has been calculated using

MIL-HDBK 217F NOTICE2, Operating Temperature 25°C, Ground Benign.

Model	MTBF	Unit
AYM-60S051	817,940	Hours
AYM-60S12	768,665	
AYM-60S15	754,820	
AYM-60S24	815,988	
AYM-60S48	805,421	
AYM-60S051C	800,146	
AYM-60S12C	766,976	
AYM-60S15C	753,191	
AYM-60S24C	806,949	
AYM-60S48C	797,127	