



MINMAX[®]

MA03 Series

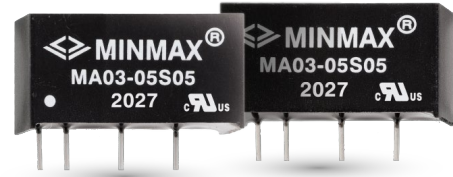
Electric Characteristic Note

MA03 Series EC Note

DC-DC CONVERTER 3W, SIP Package

Features

- ▶ Industrial Standard SIP-7 Package
- ▶ Semi-regulated Output Voltage
- ▶ Very High Efficiency up to 89%
- ▶ High I/O Isolation 1000VDC
- ▶ Operating Ambient Temp. Range -40°C to +95°C
- ▶ UL/cUL/IEC/EN 62368-1(60950-1) Safety Approval



Applications

- ▶ Distributed power architectures
- ▶ Workstations
- ▶ Computer equipment
- ▶ Communications equipment

Product Overview

The MINMAX MA03 series is a range of isolated 3W DC-DC converter modules in a small SIP-package. There are 12 models available with 5V, 12V or 24VDC input. These products have a typical load regulation of 5.0% to 7.0% depending on model.

The MA03 DC-DC converters are a compromise between a more expensive fully regulated converter and a non-regulated converter. They offer the designer a solution for many cost critical applications where the output voltage variation has to be kept in a certain limit under all load conditions.

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Model Selection Guide

Model Number	Input Voltage (Range) VDC	Output Voltage VDC	Output Current		Input Current		Load Regulation % (max.)	Max. capacitive Load μF	Efficiency (typ.)
			Max.	Min.	@Max. Load	@No Load			@Max. Load
			mA	mA	mA(typ.)	mA(typ.)			%
MA03-05S05	5 (4.5 ~ 5.5)	5	600	12	723	50	8	220	83
MA03-05S09		9	333	6	689		7		87
MA03-05S12		12	250	4.5	701		7		85.5
MA03-05S15		15	200	3	686		6		87.5
MA03-12S05	12 (10.8 ~ 13.2)	5	600	12	298	40	6	220	84
MA03-12S09		9	333	6	285		5		87.5
MA03-12S12		12	250	4.5	284		4.5		88
MA03-12S15		15	200	3	281		4		89
MA03-24S05	24 (21.6 ~ 26.4)	5	600	12	152	30	5.8	220	82
MA03-24S09		9	333	6	147		4.8		85
MA03-24S12		12	250	4.5	146		4.3		85.5
MA03-24S15		15	200	3	147		3.5		85

* Min. Output Current for Lower Load Regulation

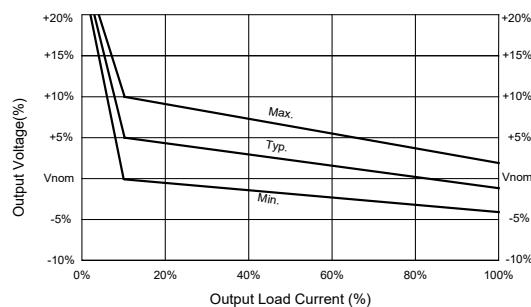
Input Specifications

Parameter	Model	Min.	Typ.	Max.	Unit
Input Surge Voltage (1 sec. max.)	5V Input Models	-0.7	---	9	VDC
	12V Input Models	-0.7	---	18	
	24V Input Models	-0.7	---	30	
Input Voltage Range	5V Input Models	4.5	5	5.5	VDC
	12V Input Models	10.8	12	13.2	
	24V Input Models	21.6	24	26.4	
Input Filter	All Models	Internal Capacitor			

Output Specifications

Parameter	Conditions	Min.	Typ.	Max.	Unit
Line Regulation	For Vin Change of 1%	---	±1.01	±1.2	%
Load Regulation	Io=20% to 100%	See Model Selection Guide			
Ripple & Noise	0-20 MHz Bandwidth	---	---	100	mV _{P-P}
Temperature Coefficient		---	±0.01	±0.02	%/°C
Short Circuit Protection	0.5 Second Max., Automatic Recovery				

Output Voltage Tolerance



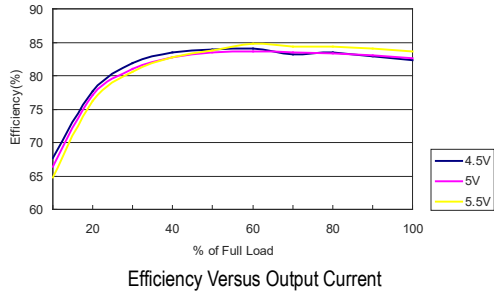
General Specifications						
Parameter	Conditions	Min.	Typ.	Max.	Unit	
I/O Isolation Voltage	60 Seconds	1000	---	---	VDC	
	1 Second	1200	---	---	VDC	
I/O Isolation Resistance	500 VDC	1000	---	---	MΩ	
I/O Isolation Capacitance	100kHz, 1V	---	60	120	pF	
Switching Frequency		---	60	---	kHz	
MTBF (calculated)	MIL-HDBK-217F@25°C, Ground Benign	2,000,000			Hours	
Safety Approvals	UL/cUL 60950-1 recognition(CSA certificate), IEC/EN 60950-1(CB-report)					
	UL/cUL 62368-1 recognition(UL certificate), IEC/EN 62368-1(CB-report)					

Environmental Specifications				
Parameter	Min.	Max.	Unit	
Operating Ambient Temperature Range (See Power Derating Curve)	-40	+85	°C	
Case Temperature	---	+100	°C	
Storage Temperature Range	-50	+125	°C	
Humidity (non condensing)	---	95	% rel. H	
Lead Temperature (1.5mm from case for 10Sec.)	---	260	°C	

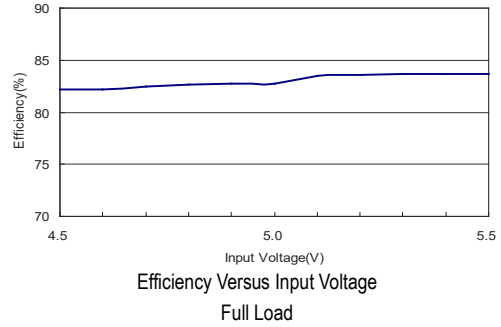
Notes	
1	Specifications typical at Ta=+25°C, resistive load, nominal input voltage and rated output current unless otherwise noted.
2	These power converters require a minimum output loading to maintain specified regulation, operation under no-load conditions will not damage these modules; however they may not meet all specifications listed.
3	We recommend to protect the converter by a slow blow fuse in the input supply line.
4	Other input and output voltage may be available, please contact MINMAX.
5	Specifications are subject to change without notice.

Characteristic Curves

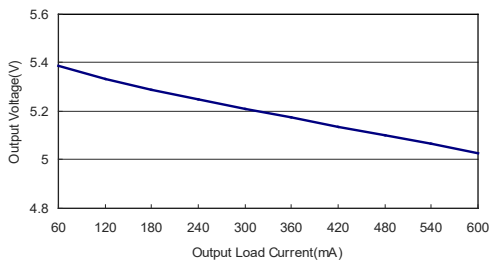
All test conditions are at 25°C The figures are identical for MA03-05S05



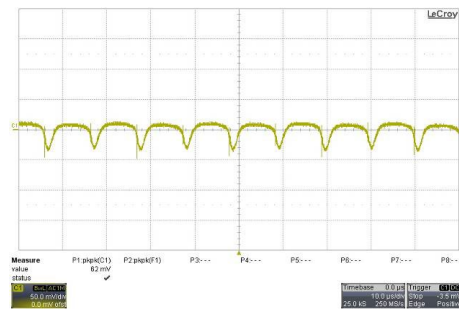
Efficiency Versus Output Current



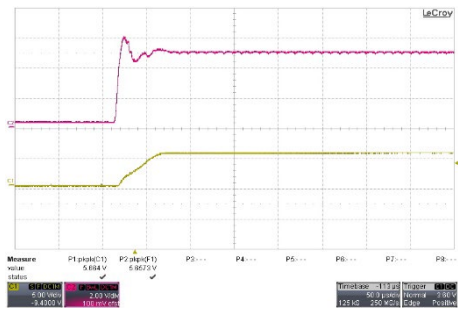
Efficiency Versus Input Voltage Full Load



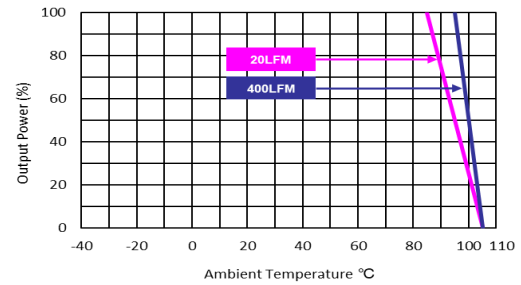
Output Voltage Versus Output Current



Typical Output Ripple and Noise
 $V_{in}=V_{in\ nom}$; Full Load



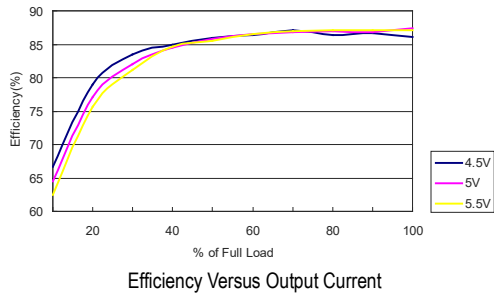
Typical Input Start-Up and Output Rise Characteristic
 $V_{in}=V_{in\ nom}$; Full Load



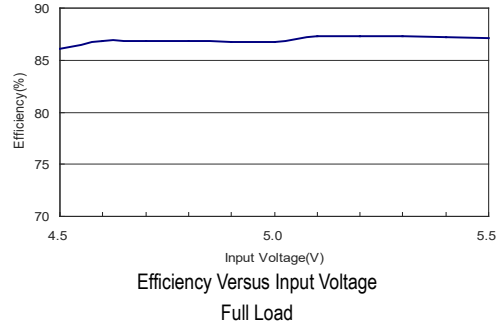
Derating Output Current Versus Ambient Temperature and Airflow
 $V_{in}=V_{in\ nom}$

Characteristic Curves

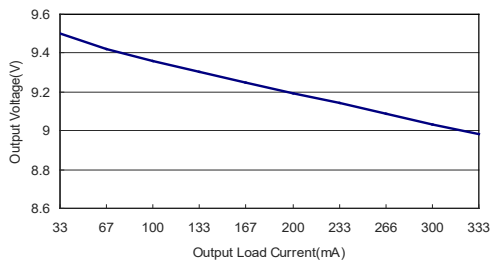
All test conditions are at 25°C The figures are identical for MA03-05S09



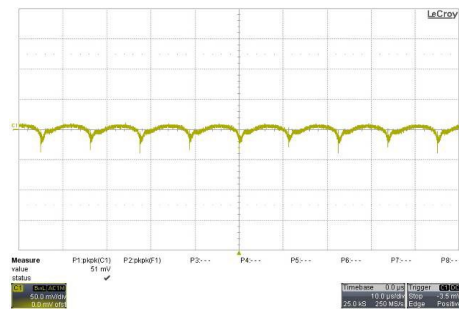
Efficiency Versus Output Current



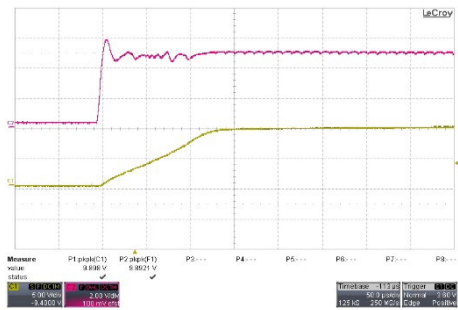
Efficiency Versus Input Voltage Full Load



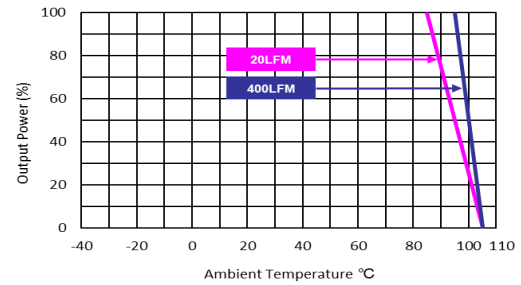
Output Voltage Versus Output Current



Typical Output Ripple and Noise
 $V_{in}=V_{in\ nom}$; Full Load



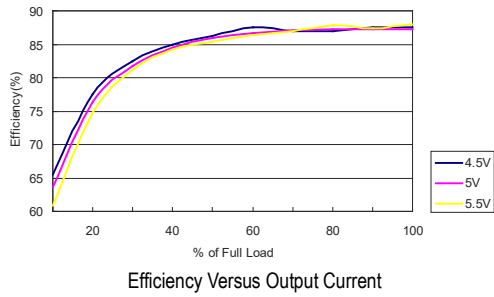
Typical Input Start-Up and Output Rise Characteristic
 $V_{in}=V_{in\ nom}$; Full Load



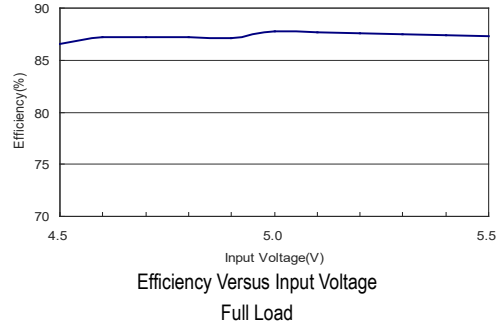
Derating Output Current Versus Ambient Temperature and Airflow
 $V_{in}=V_{in\ nom}$

Characteristic Curves

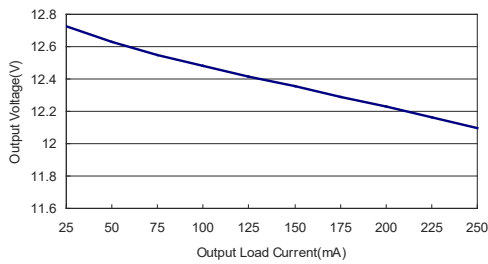
All test conditions are at 25°C The figures are identical for MA03-05S12



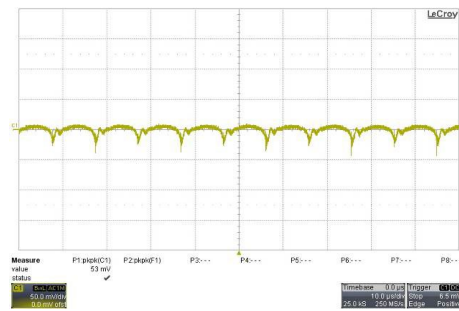
Efficiency Versus Output Current



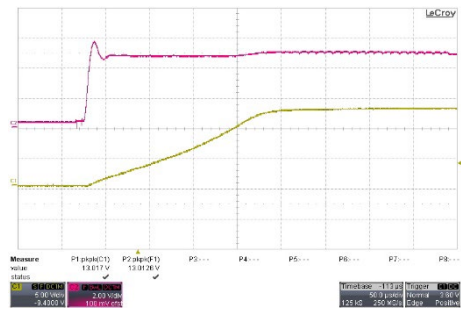
Efficiency Versus Input Voltage Full Load



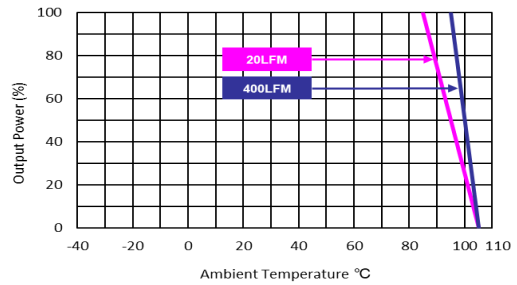
Output Voltage Versus Output Current



Typical Output Ripple and Noise
 $V_{in}=V_{in\ nom}$; Full Load



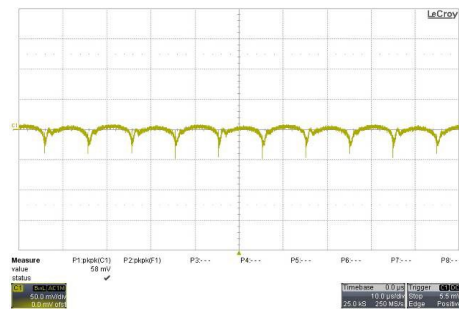
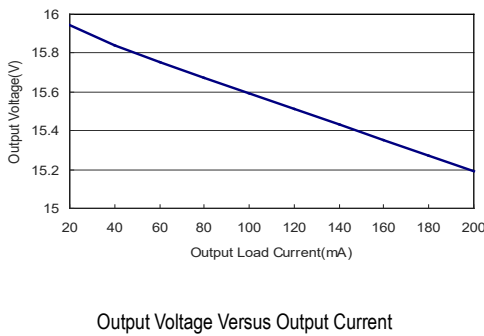
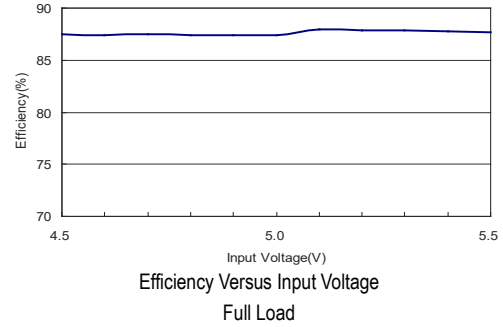
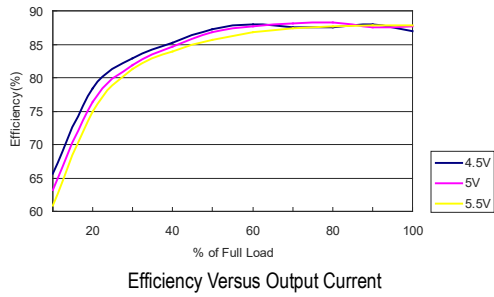
Typical Input Start-Up and Output Rise Characteristic
 $V_{in}=V_{in\ nom}$; Full Load



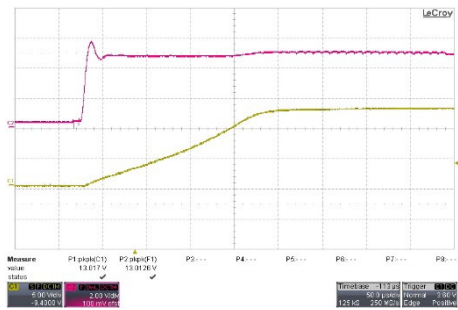
Derating Output Current Versus Ambient Temperature and Airflow
 $V_{in}=V_{in\ nom}$

Characteristic Curves

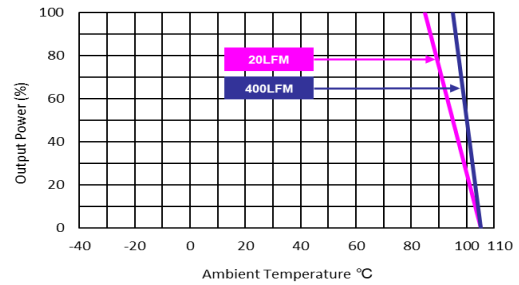
All test conditions are at 25°C The figures are identical for MA03-05S15



Typical Output Ripple and Noise
 $V_{in}=V_{in\ nom}$; Full Load



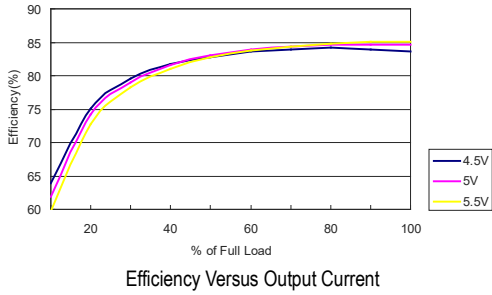
Typical Input Start-Up and Output Rise Characteristic
 $V_{in}=V_{in\ nom}$; Full Load



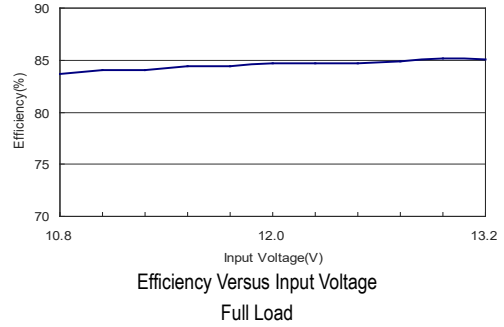
Derating Output Current Versus Ambient Temperature and Airflow
 $V_{in}=V_{in\ nom}$

Characteristic Curves

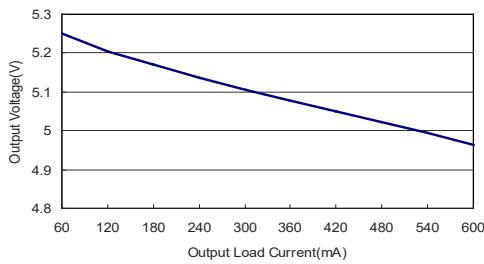
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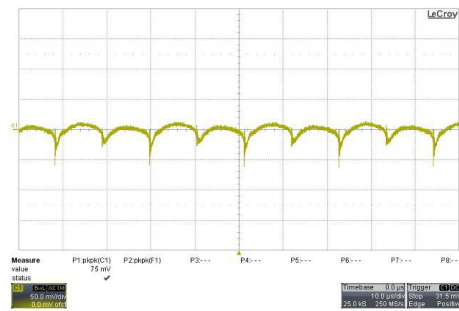
Efficiency Versus Output Current



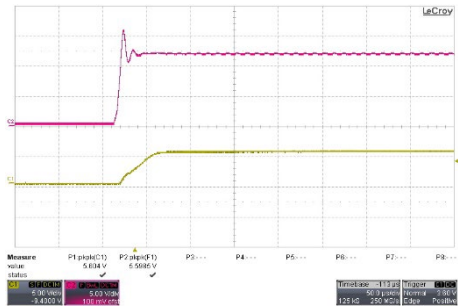
Efficiency Versus Input Voltage Full Load



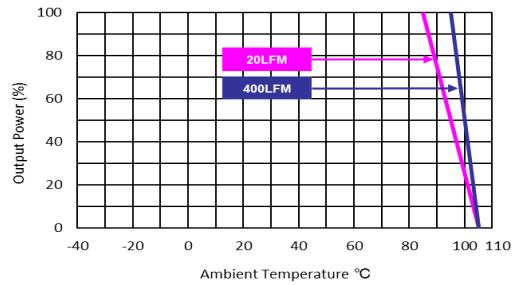
Output Voltage Versus Output Current



Typical Output Ripple and Noise
 $V_{in}=V_{in\ nom}$; Full Load



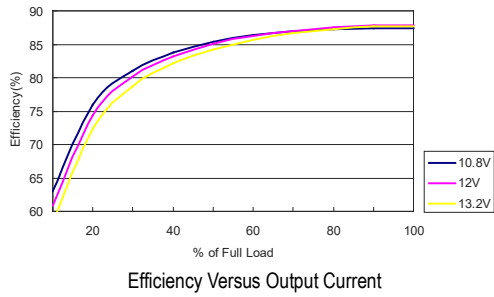
Typical Input Start-Up and Output Rise Characteristic
 $V_{in}=V_{in\ nom}$; Full Load



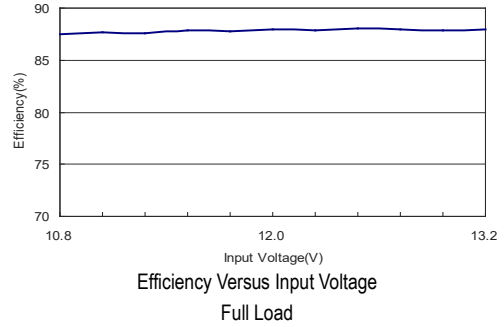
Derating Output Current Versus Ambient Temperature and Airflow
 $V_{in}=V_{in\ nom}$

Characteristic Curves

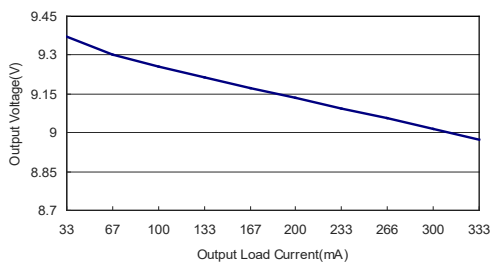
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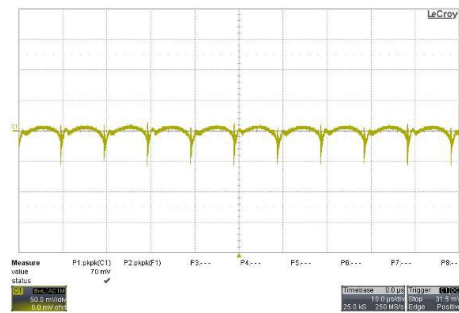
Efficiency Versus Output Current



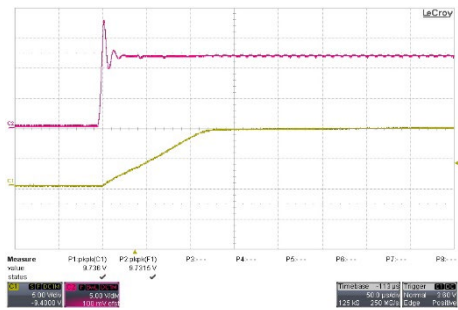
Efficiency Versus Input Voltage Full Load



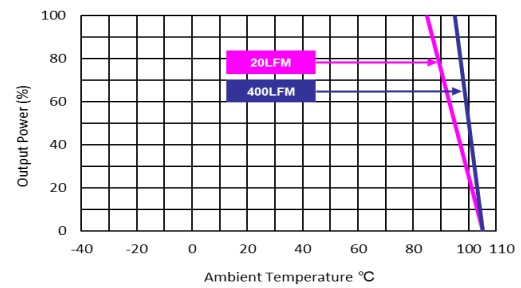
Output Voltage Versus Output Current



Typical Output Ripple and Noise
 $V_{in}=V_{in\ nom}$; Full Load



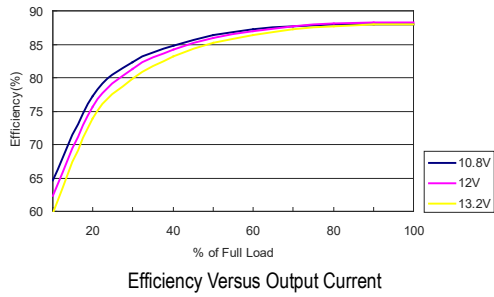
Typical Input Start-Up and Output Rise Characteristic
 $V_{in}=V_{in\ nom}$; Full Load



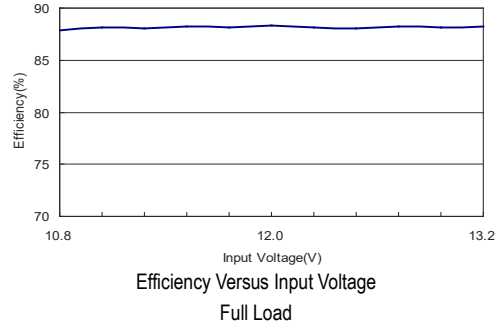
Derating Output Current Versus Ambient Temperature and Airflow
 $V_{in}=V_{in\ nom}$

Characteristic Curves

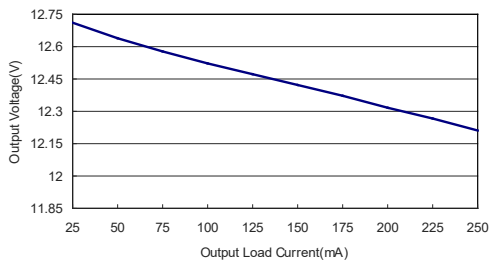
All test conditions are at 25°C The figures are identical for MA03-12S12



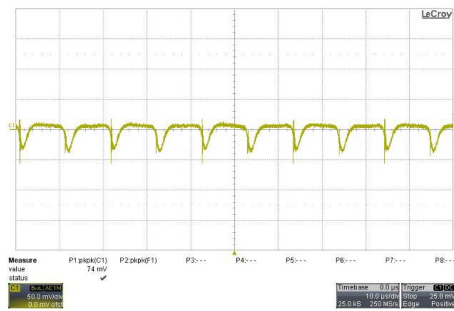
Efficiency Versus Output Current



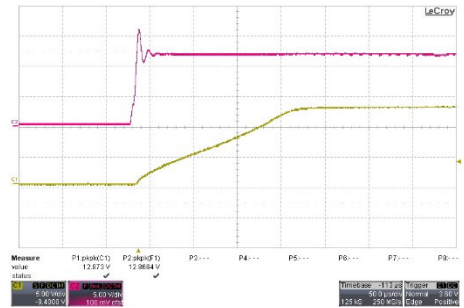
Efficiency Versus Input Voltage Full Load



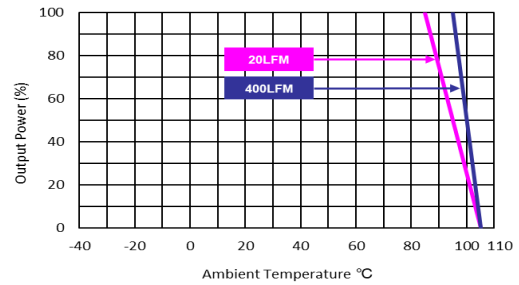
Output Voltage Versus Output Current



Typical Output Ripple and Noise
 $V_{in}=V_{in\ nom}$; Full Load



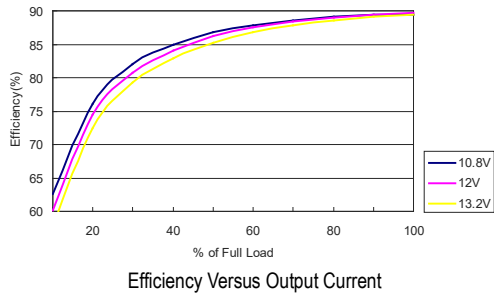
Typical Input Start-Up and Output Rise Characteristic
 $V_{in}=V_{in\ nom}$; Full Load



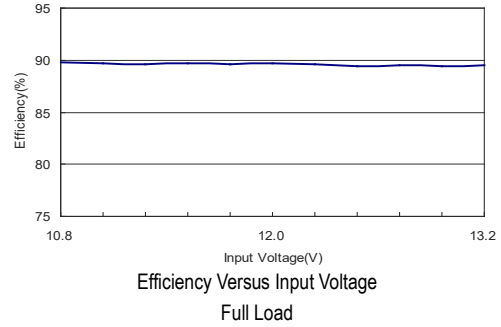
Derating Output Current Versus Ambient Temperature and Airflow
 $V_{in}=V_{in\ nom}$

Characteristic Curves

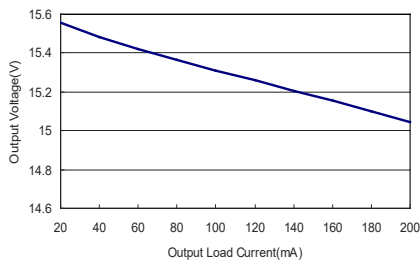
All test conditions are at 25°C The figures are identical for MA03-12S15



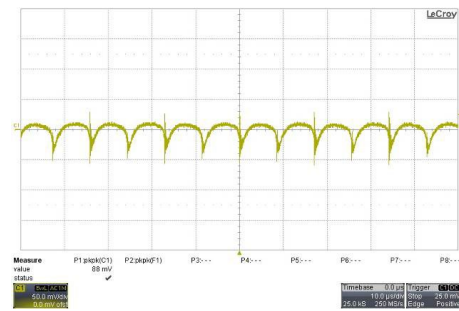
Efficiency Versus Output Current



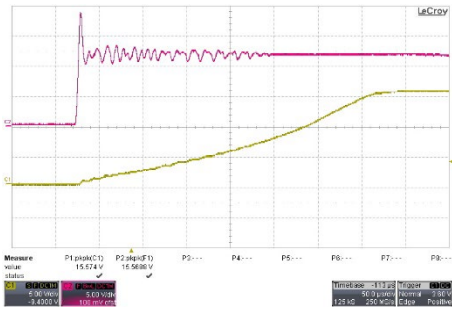
Efficiency Versus Input Voltage Full Load



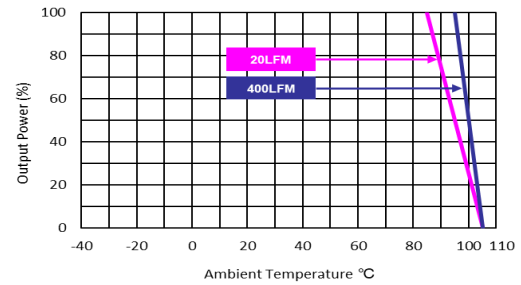
Output Voltage Versus Output Current



Typical Output Ripple and Noise
 $V_{in}=V_{in\ nom}$; Full Load



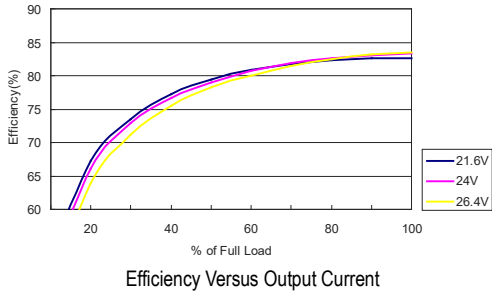
Typical Input Start-Up and Output Rise Characteristic
 $V_{in}=V_{in\ nom}$; Full Load



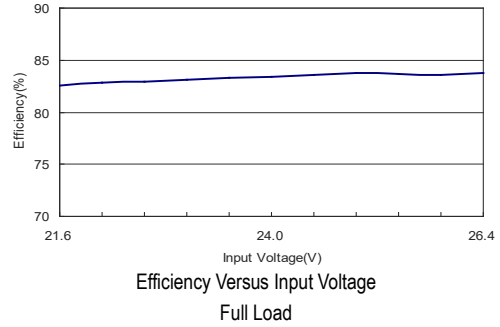
Derating Output Current Versus Ambient Temperature and Airflow
 $V_{in}=V_{in\ nom}$

Characteristic Curves

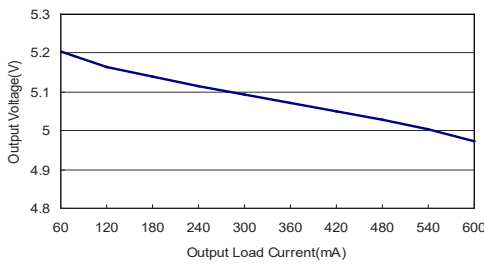
All test conditions are at 25°C The figures are identical for MA03-24S05



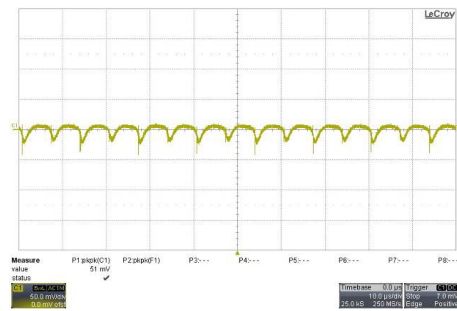
Efficiency Versus Output Current



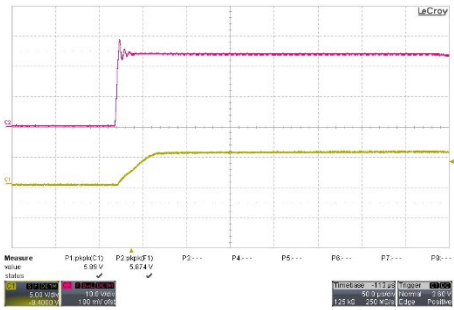
Efficiency Versus Input Voltage Full Load



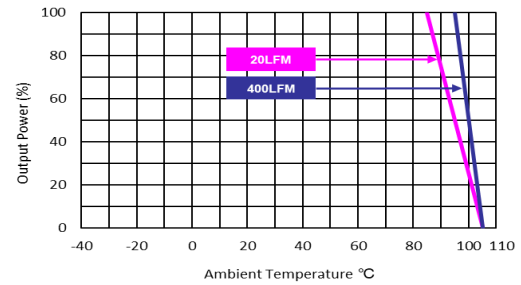
Output Voltage Versus Output Current



Typical Output Ripple and Noise
 $V_{in}=V_{in\ nom}$; Full Load



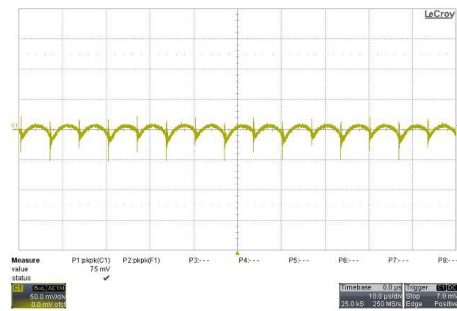
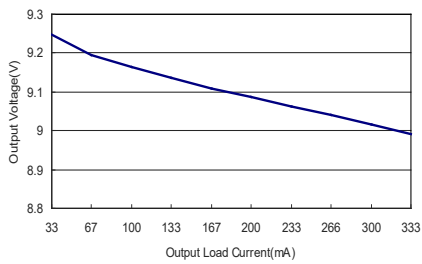
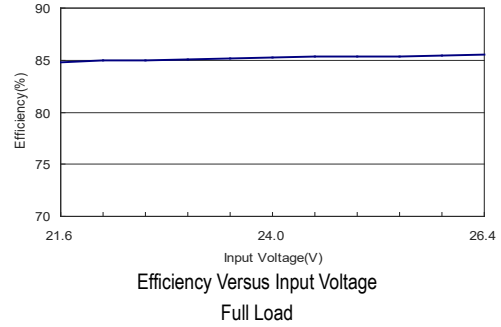
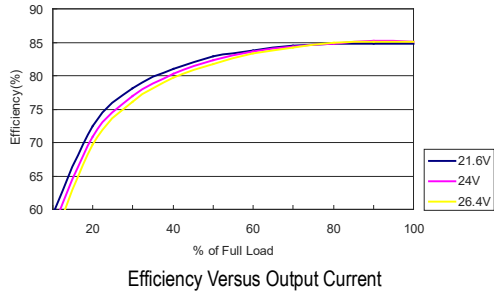
Typical Input Start-Up and Output Rise Characteristic
 $V_{in}=V_{in\ nom}$; Full Load



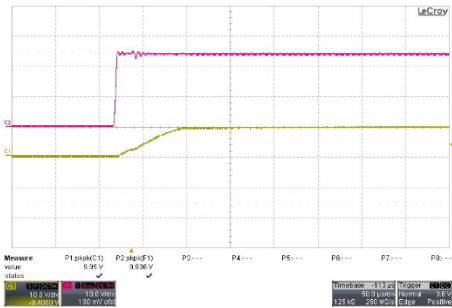
Derating Output Current Versus Ambient Temperature and Airflow
 $V_{in}=V_{in\ nom}$

Characteristic Curves

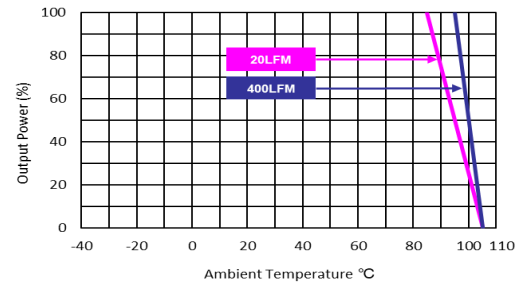
All test conditions are at 25°C The figures are identical for MA03-24S09



$V_{in}=V_{in\ nom}$; Full Load



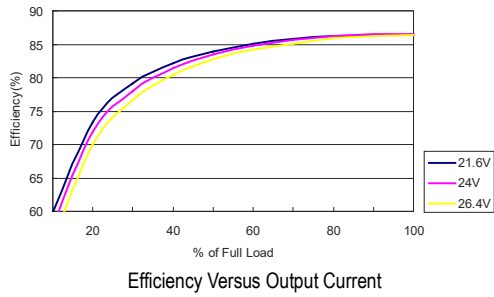
$V_{in}=V_{in\ nom}$; Full Load



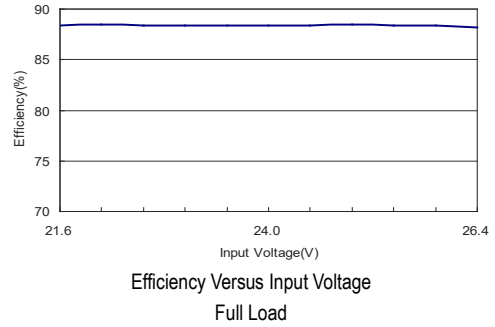
$V_{in}=V_{in\ nom}$

Characteristic Curves

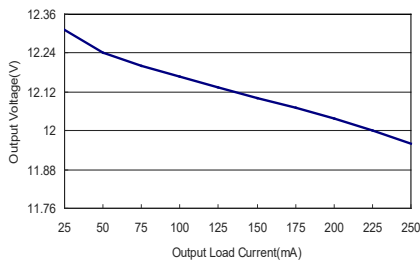
All test conditions are at 25°C The figures are identical for MA03-24S12



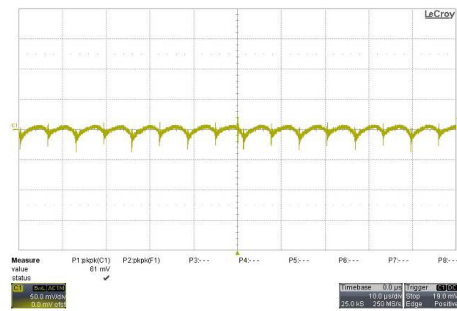
Efficiency Versus Output Current



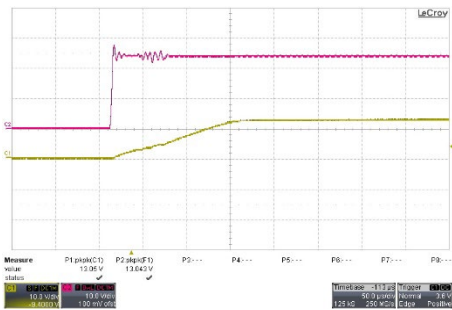
Efficiency Versus Input Voltage Full Load



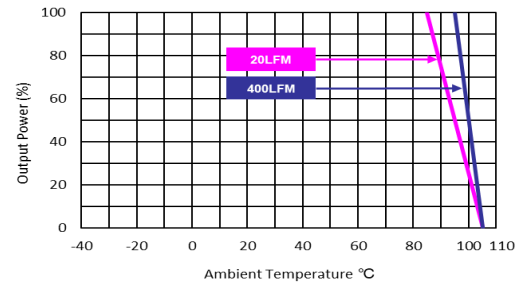
Output Voltage Versus Output Current



Typical Output Ripple and Noise
 $V_{in}=V_{in\ nom}$; Full Load



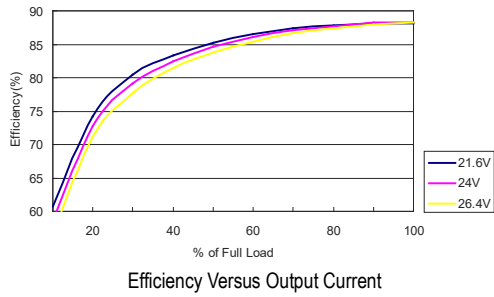
Typical Input Start-Up and Output Rise Characteristic
 $V_{in}=V_{in\ nom}$; Full Load



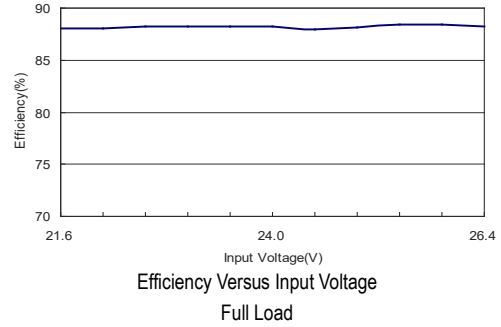
Derating Output Current Versus Ambient Temperature and Airflow
 $V_{in}=V_{in\ nom}$

Characteristic Curves

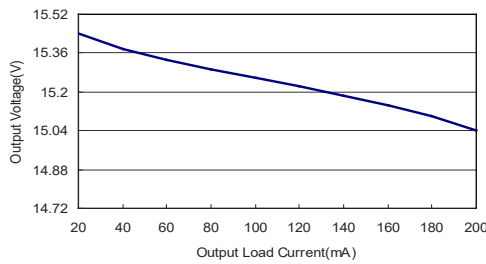
All test conditions are at 25°C The figures are identical for MA03-24S15



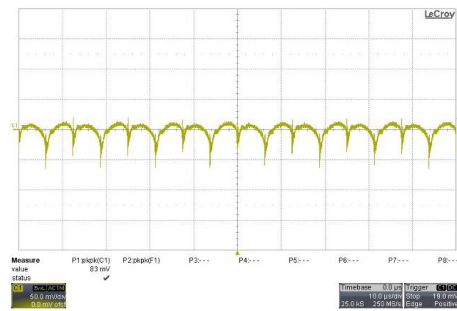
Efficiency Versus Output Current



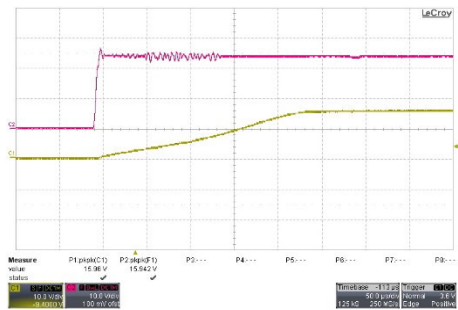
Efficiency Versus Input Voltage Full Load



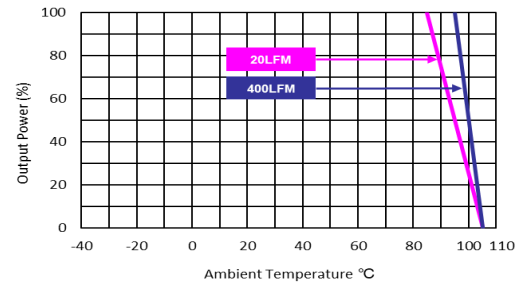
Output Voltage Versus Output Current



Typical Output Ripple and Noise
 $V_{in}=V_{in\ nom}$; Full Load



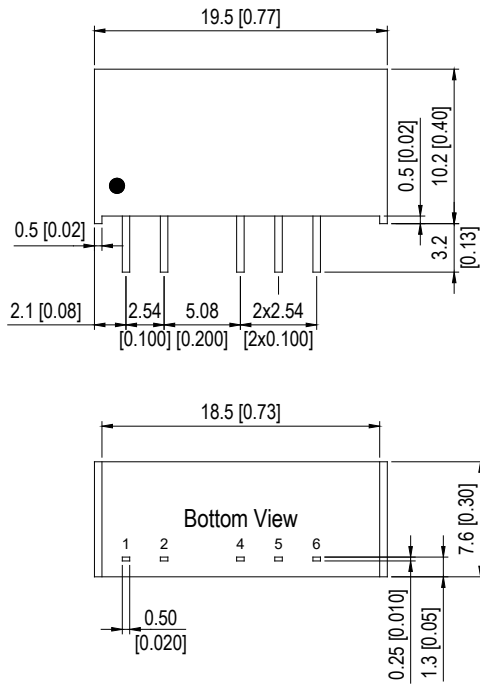
Typical Input Start-Up and Output Rise Characteristic
 $V_{in}=V_{in\ nom}$; Full Load



Derating Output Current Versus Ambient Temperature and Airflow
 $V_{in}=V_{in\ nom}$

Package Specifications

Mechanical Dimensions



Pin Connections

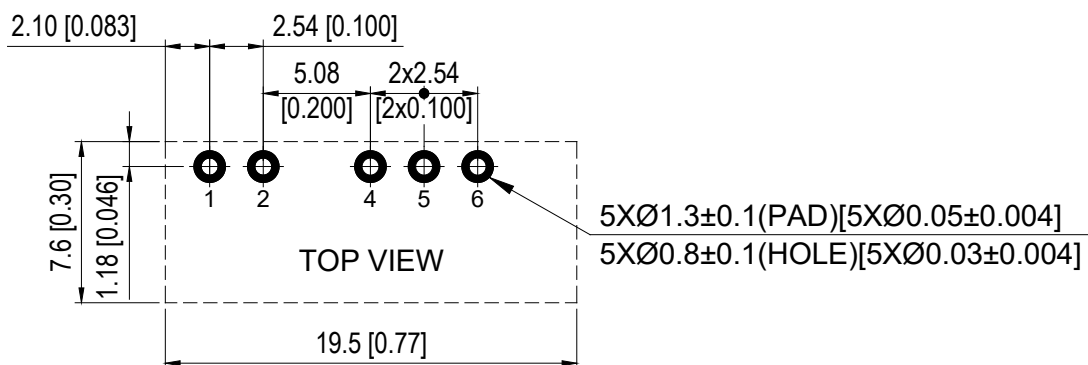
Pin	Function
1	+Vin
2	-Vin
4	-Vout
5	No Pin
6	+Vout

- ▶ All dimensions in mm (inches)
- ▶ Tolerance: X.X±0.25 (X.XX±0.01)
X.XX±0.13 (X.XXX±0.005)
- ▶ Pins ±0.05(±0.002)

Physical Characteristics

Case Size	: 19.5x7.6x10.2mm (0.77x0.30x0.40 inches)
Case Material	: Plastic resin (flammability to UL 94V-0 rated)
Pin Material	: Alloy 42
Weight	: 2.2g

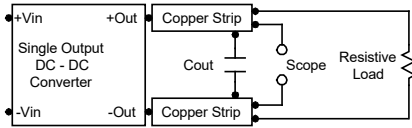
Recommended Pad Layout



Test Setup

Peak-to-Peak Output Noise Measurement Test

Use a Cout 0.33 μ F ceramic capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is 0-20 MHz. Position the load between 50 mm and 75 mm from the DC-DC Converter.



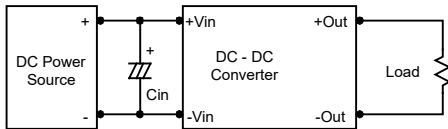
Technical Notes

Maximum Capacitive Load

The MA03 series has limitation of maximum connected capacitance at the output. The power module may be operated in current limiting mode during start-up, affecting the ramp-up and the startup time. For optimum performance we recommend 220 μ F maximum capacitive load for devices. The maximum capacitance can be found in the data sheet.

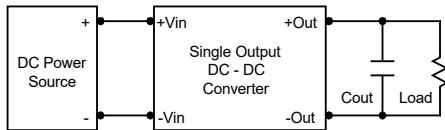
Input Source Impedance

The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor at the input to ensure startup. Capacitor mounted close to the power module helps ensure stability of the unit, it is commended to use a good quality low Equivalent Series Resistance (ESR < 1.0 Ω at 100 kHz) capacitor of a 2.2 μ F for the 5V input devices, a 1.0 μ F for the 12V input devices and a 0.47 μ F for the 24V devices.



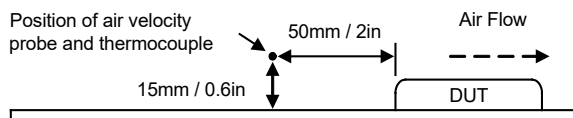
Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use 1.0 μ F capacitors at the output.

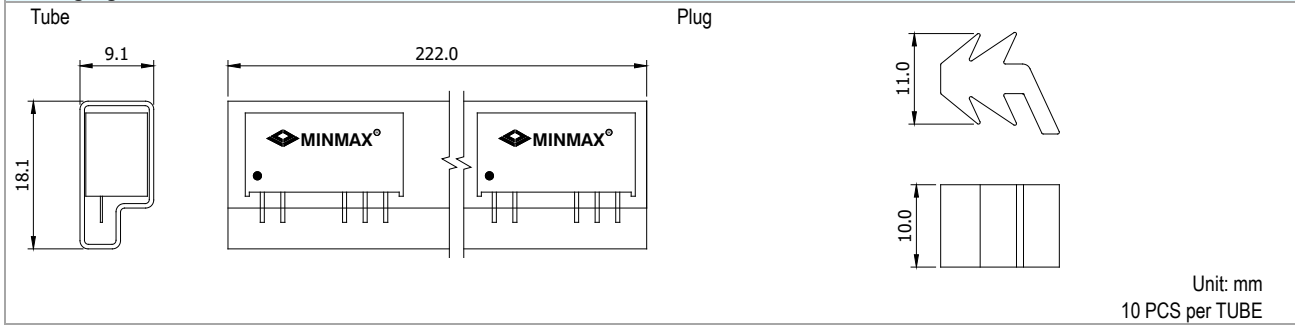


Thermal Considerations

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 100 $^{\circ}$ C. The derating curves are determined from measurements obtained in a test setup.

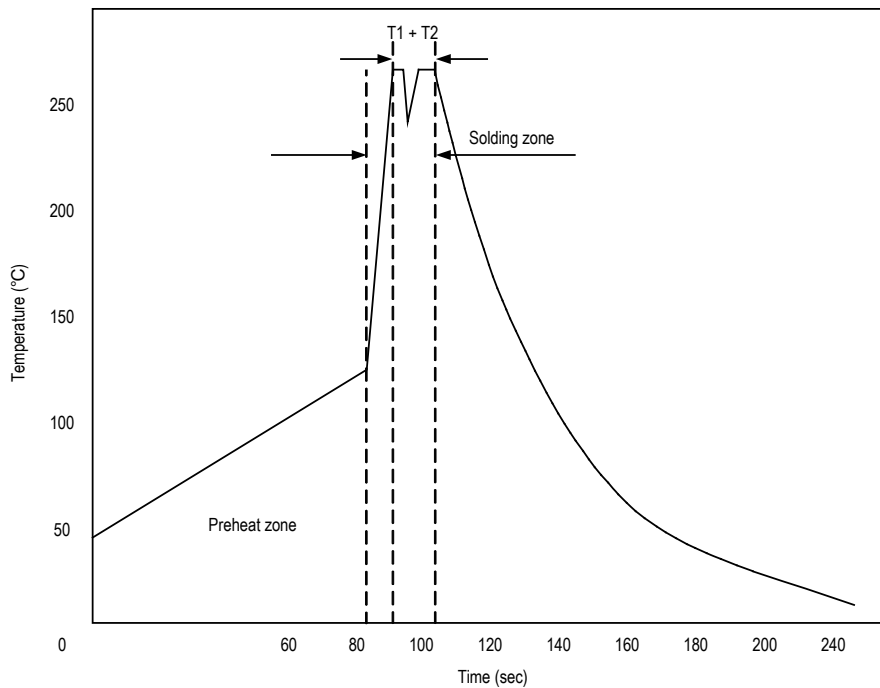


Packaging Information for Tube



Wave Soldering Considerations

Lead free wave solder profile



Zone	Reference Parameter
Preheat	Rise temp. speed : 3°C/sec max.
zone	Preheat temp. : 100~130°C
Actual	Peak temp. : 250~260°C
heating	Peak time(T1+T2) : 4~6 sec

Hand Welding Parameter

Reference Solder: Sn-Ag-Cu : Sn-Cu : Sn-Ag

Hand Welding: Soldering iron : Power 60W

Welding Time: 2~4 sec

Temp.: 380~400°C

Part Number Structure

M	A	03	-	05	S	05																
<table border="1"> <tr> <td style="text-align: center;">Package Type</td> </tr> <tr> <td style="text-align: center;">SIP-7</td> </tr> </table>	Package Type	SIP-7	<table border="1"> <tr> <td style="text-align: center;">Output Power</td> </tr> <tr> <td style="text-align: center;">3 Watt</td> </tr> </table>	Output Power	3 Watt				<table border="1"> <tr> <td style="text-align: center;">Input Voltage Range</td> </tr> <tr> <td>05: 4.5 ~ 5.5 VDC</td> </tr> <tr> <td>12: 10.8 ~ 13.2 VDC</td> </tr> <tr> <td>24: 21.6 ~ 26.4 VDC</td> </tr> </table>	Input Voltage Range	05: 4.5 ~ 5.5 VDC	12: 10.8 ~ 13.2 VDC	24: 21.6 ~ 26.4 VDC	<table border="1"> <tr> <td style="text-align: center;">Output Quantity</td> </tr> <tr> <td style="text-align: center;">S: Single</td> </tr> </table>	Output Quantity	S: Single	<table border="1"> <tr> <td style="text-align: center;">Output Voltage</td> </tr> <tr> <td>05: 5 VDC</td> </tr> <tr> <td>09: 9 VDC</td> </tr> <tr> <td>12: 12 VDC</td> </tr> <tr> <td>15: 15 VDC</td> </tr> </table>	Output Voltage	05: 5 VDC	09: 9 VDC	12: 12 VDC	15: 15 VDC
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MTBF and Reliability

The MTBF of MA03 series of DC-DC converters has been calculated using

MIL-HDBK 217F NOTICE2, Operating Temperature 25°C, Ground Benign.

Model	MTBF	Unit
MA03-05S05	4,901,961	Hours
MA03-05S09	5,118,362	
MA03-05S12	5,629,838	
MA03-05S15	5,111,821	
MA03-12S05	4,914,005	
MA03-12S09	5,124,920	
MA03-12S12	5,124,920	
MA03-12S15	5,124,920	
MA03-24S05	4,947,434	
MA03-24S09	5,072,923	
MA03-24S12	5,056,890	
MA03-24S15	5,072,923	