



**MINMAX<sup>®</sup>**

MIR500 Series

Electric Characteristic Note

# MIR500 Series EC Note

DC-DC CONVERTER 2W, Single & Dual Output

## Features

- ▶ Low Cost
- ▶ 6000VDC Isolation
- ▶ MTBF > 600,000 Hours
- ▶ Short Circuit Protection
- ▶ Input 5, 12 and 24VDC
- ▶ Output 5, 12, 15,  $\pm 5$ ,  $\pm 12$  and  $\pm 15$ VDC
- ▶ Regulated Outputs
- ▶ Low Isolation Capacitance
- ▶ Low Leakage Current
- ▶ 3 Years Product Warranty



## Applications

- ▶ Distributed power architectures
- ▶ Workstations
- ▶ Computer equipment
- ▶ Communications equipment

## Product Overview

Minmax's MIR500 2W DC-DC's are specially designed to provide ultra-high levels of isolation 6000VDC in a low-profile DIP package.

The series consists of 18 models with input voltages of 5V, 12V and 24VDC which offers regulated output voltages of 5V, 12V, 15VDC in both single and dual output configurations.

The MIR500 series is an excellent selection for a variety of applications including mixed analog/digital subsystems, railroad/transportation equipments, medical equipment subsystems, process/machine control equipments and automatic test instrumentation.

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### Model Selection Guide

Model Number	Input Voltage (Range) VDC	Output Voltage VDC	Output Current Max. mA	Input Current		Reflected Ripple Current mA (typ.)	Max. capacitive Load μF	Efficiency (typ.)	
				@Max. Load	@No Load			@Max. Load	
				mA(typ.)	mA(typ.)			%	
MIR501	5 (4.5 ~ 5.5)	5	400	645	100	15	680	62	
MIR502		12	165	629				63	
MIR503		15	133	623				64	
MIR504		±5	±100	476				42	
MIR505		±12	±83	699				270#	57
MIR506		±15	±66	695				57	
MIR511	12 (10.8 ~ 13.2)	5	400	269	50	8	680	62	
MIR512		12	165	262				63	
MIR513		15	133	260				64	
MIR514		±5	±100	185				45	
MIR515		±12	±83	281				270#	59
MIR516		±15	±66	280				59	
MIR521	24 (21.6 ~ 26.4)	5	400	134	30	3	680	62	
MIR522		12	165	131				63	
MIR523		15	133	130				64	
MIR524		±5	±100	93				45	
MIR525		±12	±83	143				270#	58
MIR526		±15	±66	142				58	

# For each output

### Input Specifications

Parameter	Model	Min.	Typ.	Max.	Unit
Input Voltage Range	5V Input Models	4.5	5	5.5	VDC
	12V Input Models	10.8	12	13.2	
	24V Input Models	21.6	24	26.4	
Input Surge Voltage (1 sec. max.)	5V Input Models	-0.7	---	7.5	VDC
	12V Input Models	-0.7	---	15	
	24V Input Models	-0.7	---	30	
Short Circuit Input Power	All Models	---	---	2000	mW
Internal Power Dissipation		---	---	2000	mW
Conducted EMI		Compliance to EN 55022, class A			

### Output Specifications

Parameter	Conditions	Min.	Typ.	Max.	Unit
Output Voltage Setting Accuracy	At 50% Load and Nominal Vin	---	---	±4.0	%Vom.
Output Voltage Balance	Dual Output, Balanced Loads	---	±2.0	±4.0	%
Line Regulation	Vin=Min. to Max.	---	±0.3	±0.5	%
Load Regulation	Io=10% to 100%	---	±0.5	±1.0	%
Min. Load	No minimum Load Requirement				
Ripple & Noise (20MHz)		---	30	50	mV <sub>P-P</sub>
Temperature Coefficient		---	±0.01	±0.02	%/°C
Short Circuit Protection	Continuous				

**General Specifications**

Parameter	Conditions	Min.	Typ.	Max.	Unit
I/O Isolation Voltage (rated)	60 Seconds	6000	---	---	VDC
I/O Isolation Test Voltage	Flash tested for 1 Second	8000	---	---	VDC
Leakage Current	240VAC, 60Hz	---	---	2	μA
I/O Isolation Resistance	500 VDC	10	---	---	GΩ
I/O Isolation Capacitance	100kHz, 1V	---	20	30	pF
Switching Frequency		25	---	80	kHz
MTBF(calculated)	MIL-HDBK-217F@25°C, Ground Benign	600,000	---	---	Hours

**Input Fuse**

5V Input Models	12V Input Models	24V Input Models
1000mA Slow-Blow Type	500mA Slow-Blow Type	250mA Slow-Blow Type

**Environmental Specifications**

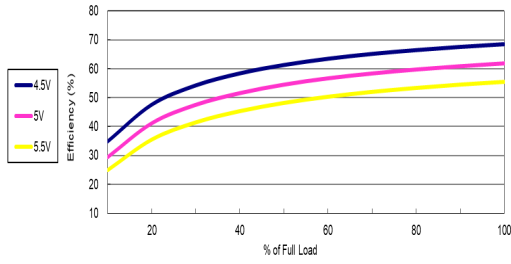
Parameter	Conditions	Min.	Max.	Unit
Operating Ambient Temperature Range (See Power Derating Curve)		-25	+75	°C
Case Temperature		---	+95	°C
Storage Temperature Range		-50	+125	°C
Humidity (non condensing)		---	95	% rel. H
Cooling	Free-Air convection			
Lead Temperature (1.5mm from case for 10Sec.)		---	260	°C

**Notes**

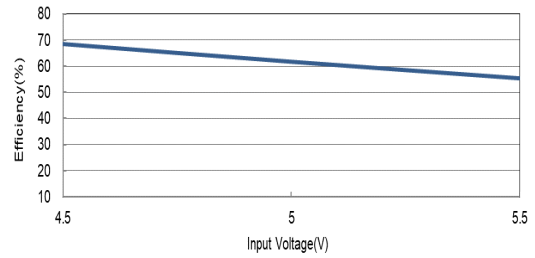
- 1 Specifications typical at Ta=+25°C, resistive load, nominal input voltage and rated output current unless otherwise noted.
- 2 Ripple & Noise measurement bandwidth is 0-20 MHz.
- 3 All DC-DC converters should be externally fused at the front end for protection.
- 4 Other input and output voltage may be available, please contact MINMAX.
- 5 Specifications are subject to change without notice.

**Characteristic Curves**

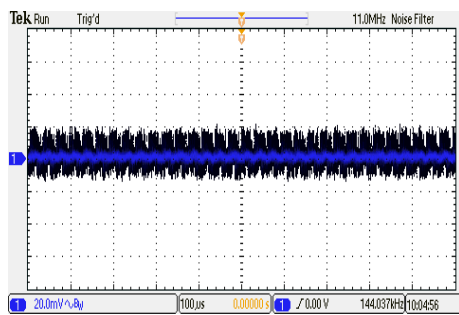
All test conditions are at 25°C The figures are identical for MIR501



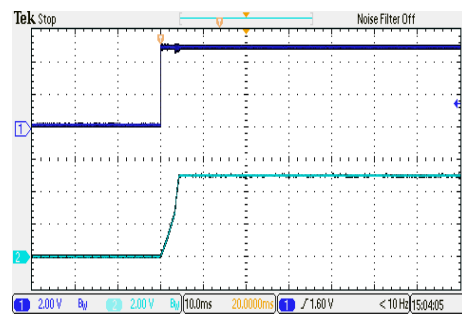
Efficiency Versus Output Current



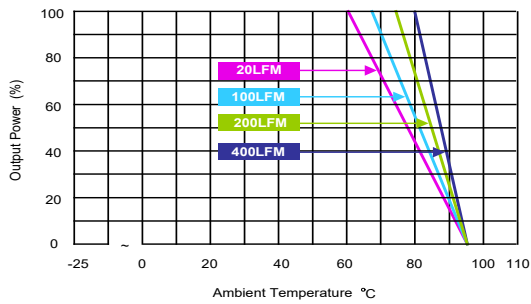
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



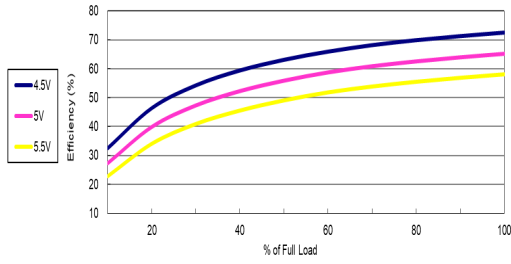
Typical Input Start-Up and Output Rise Characteristic  
 $V_{in}=V_{in\ nom}$ ; Full Load



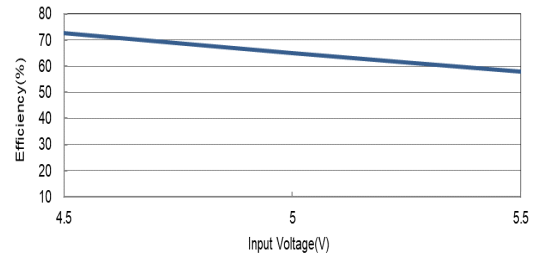
Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in}=V_{in\ nom}$

**Characteristic Curves**

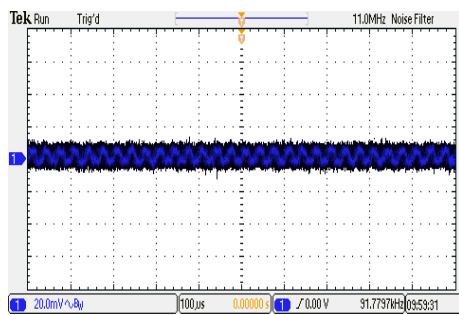
All test conditions are at 25°C The figures are identical for MIR502



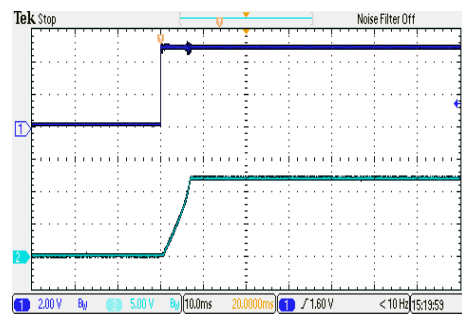
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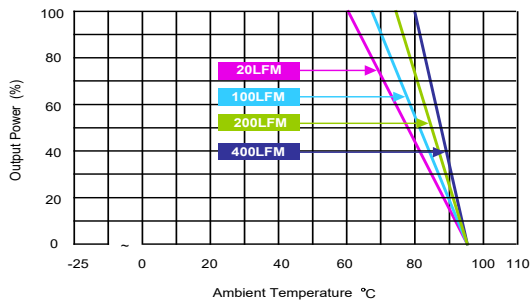
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
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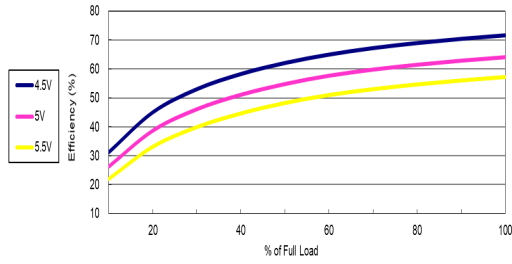
Typical Input Start-Up and Output Rise Characteristic  
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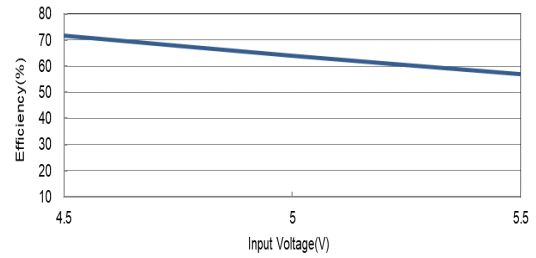
Derating Output Current Versus Ambient Temperature and Airflow  
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**Characteristic Curves**

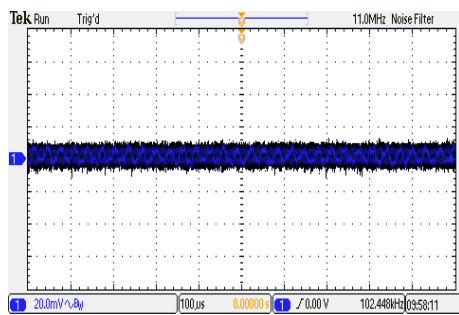
All test conditions are at 25°C The figures are identical for MIR503



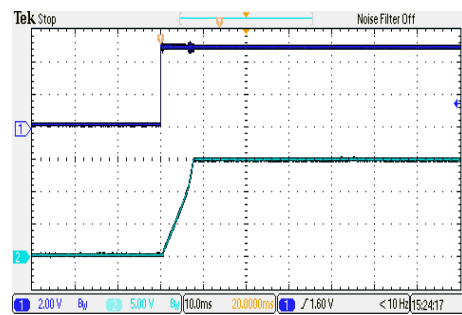
Efficiency Versus Output Current



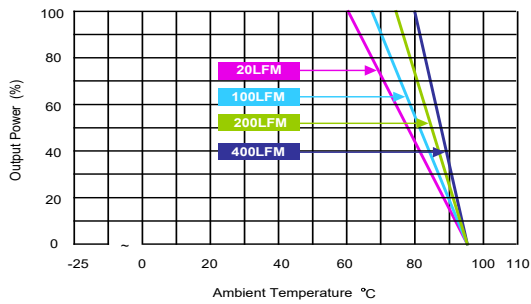
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



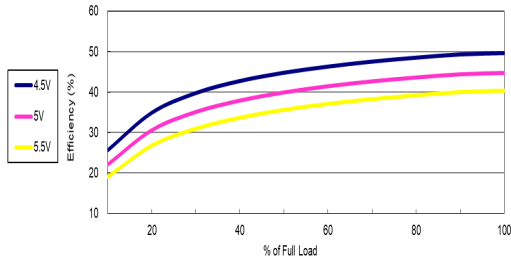
Typical Input Start-Up and Output Rise Characteristic  
 $V_{in}=V_{in\ nom}$ ; Full Load



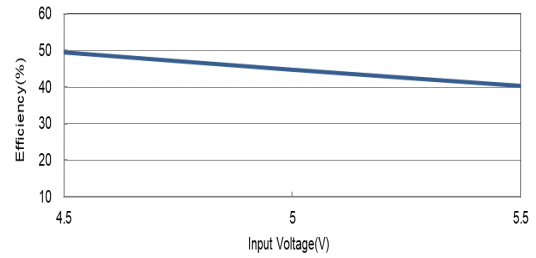
Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in}=V_{in\ nom}$

**Characteristic Curves**

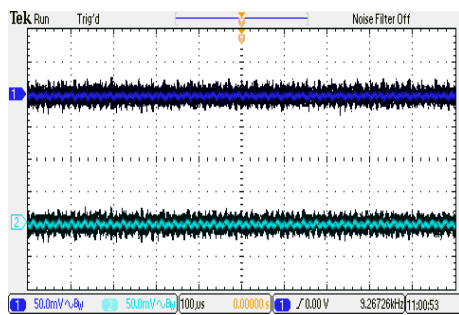
All test conditions are at 25°C The figures are identical for MIR504



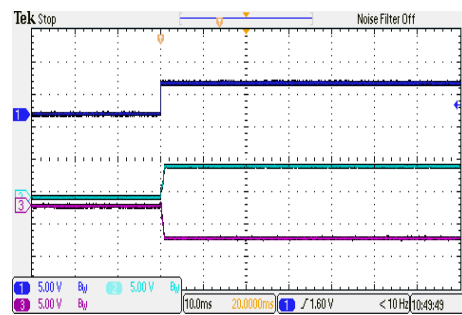
Efficiency Versus Output Current



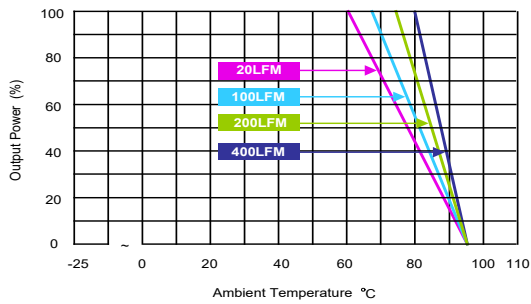
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



Typical Input Start-Up and Output Rise Characteristic  
 $V_{in}=V_{in\ nom}$ ; Full Load

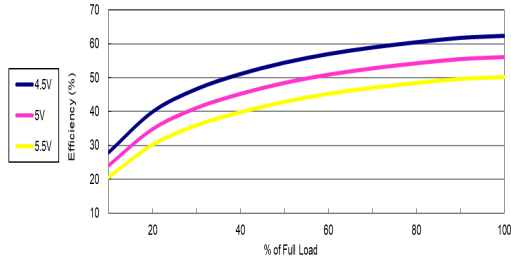


Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in}=V_{in\ nom}$

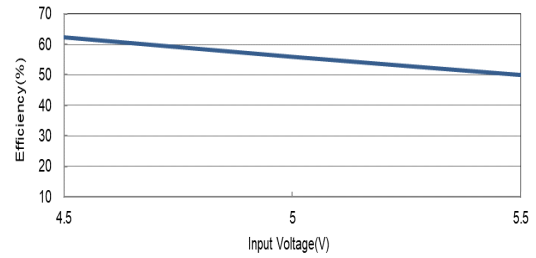


**Characteristic Curves**

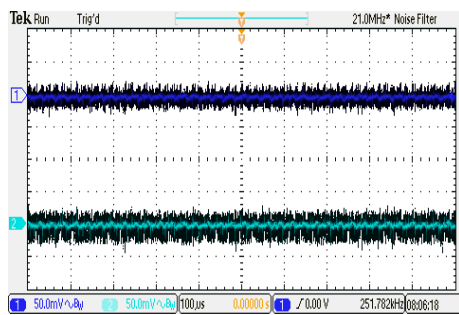
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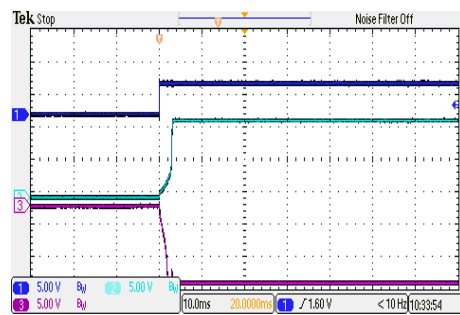
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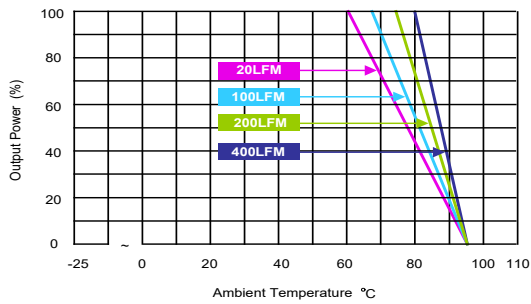
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



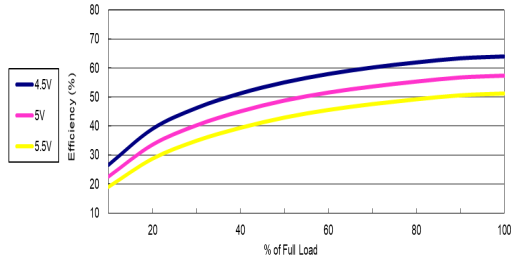
Typical Input Start-Up and Output Rise Characteristic  
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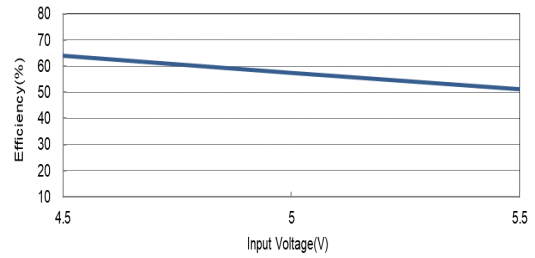
Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in}=V_{in\ nom}$

**Characteristic Curves**

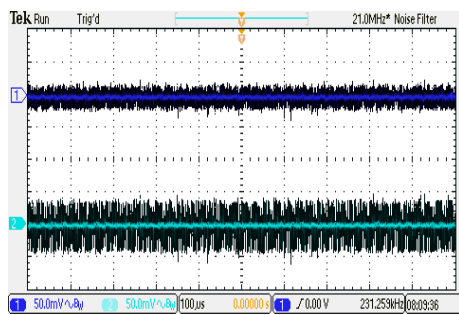
All test conditions are at 25°C The figures are identical for MIR506



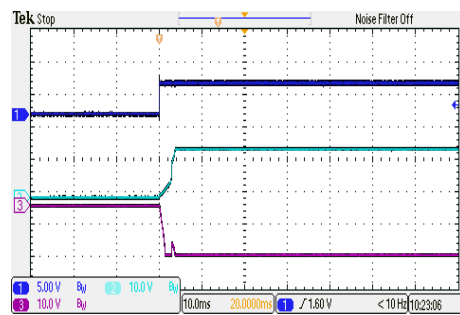
Efficiency Versus Output Current



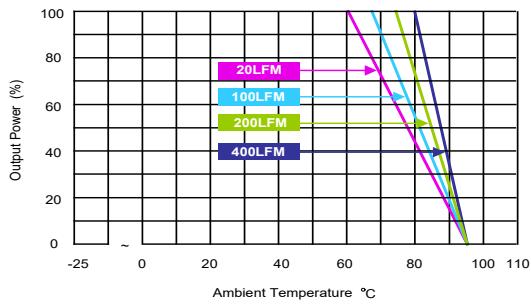
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



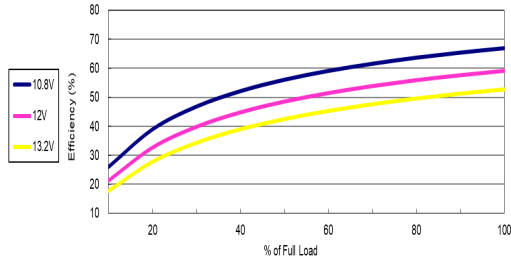
Typical Input Start-Up and Output Rise Characteristic  
 $V_{in}=V_{in\ nom}$ ; Full Load



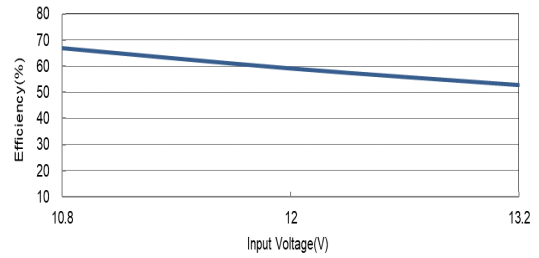
Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in}=V_{in\ nom}$

**Characteristic Curves**

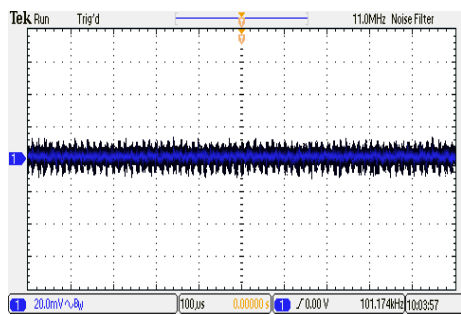
All test conditions are at 25°C The figures are identical for MIR511



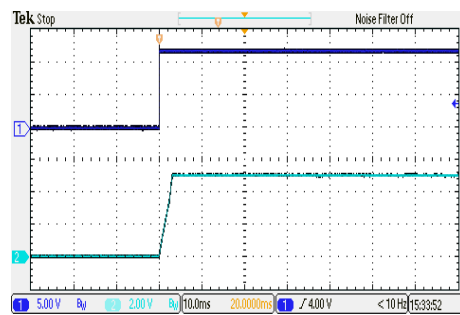
Efficiency Versus Output Current



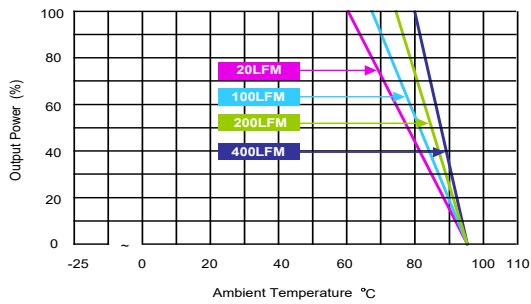
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



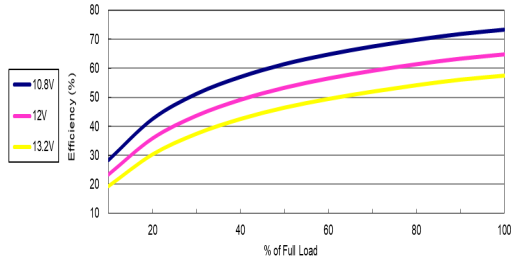
Typical Input Start-Up and Output Rise Characteristic  
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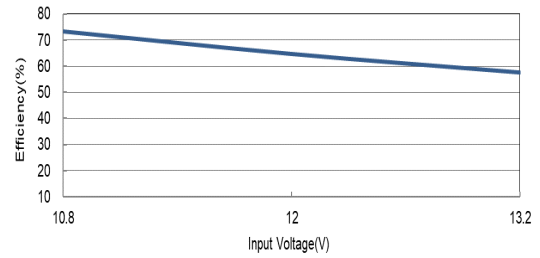
Derating Output Current Versus Ambient Temperature and Airflow  
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**Characteristic Curves**

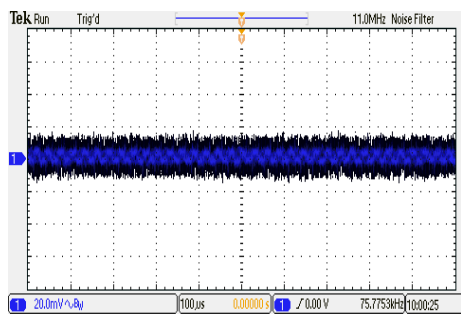
All test conditions are at 25°C The figures are identical for MIR512



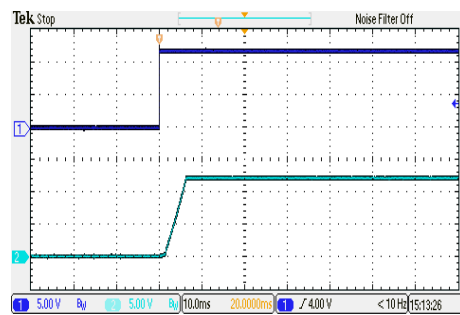
Efficiency Versus Output Current



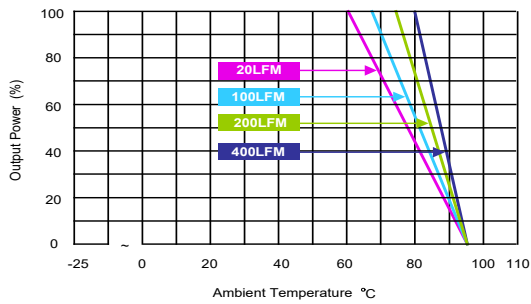
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



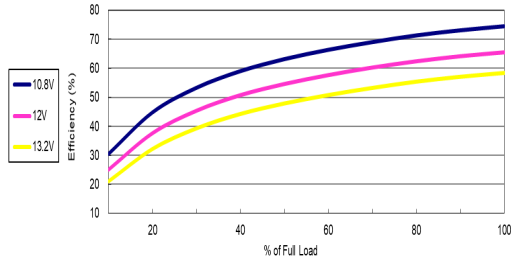
Typical Input Start-Up and Output Rise Characteristic  
 $V_{in}=V_{in\ nom}$ ; Full Load



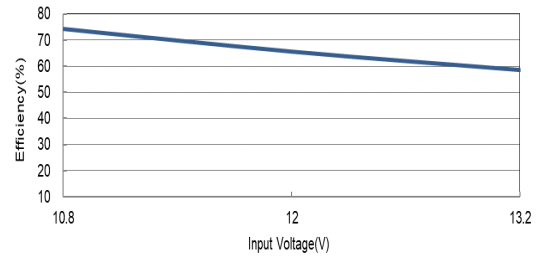
Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in}=V_{in\ nom}$

**Characteristic Curves**

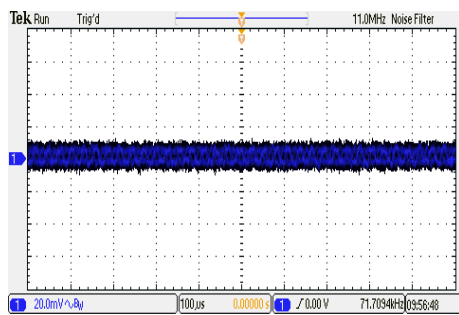
All test conditions are at 25°C The figures are identical for MIR513



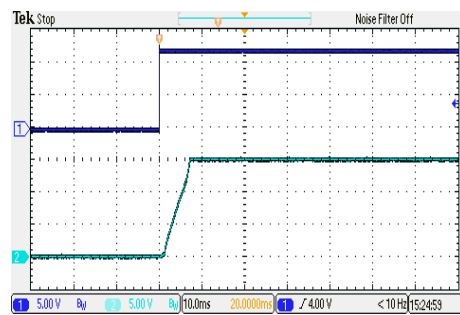
Efficiency Versus Output Current



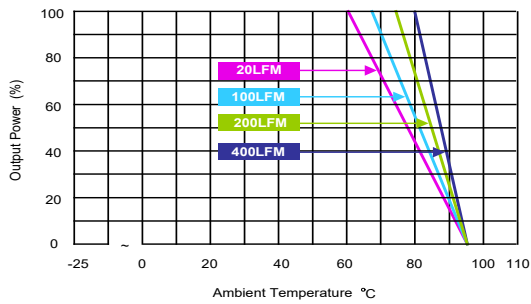
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



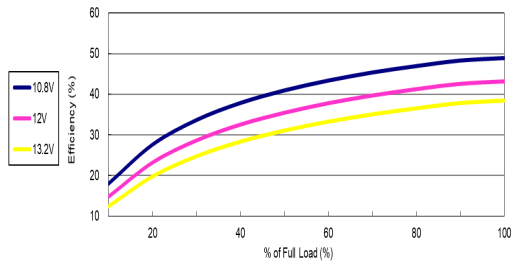
Typical Input Start-Up and Output Rise Characteristic  
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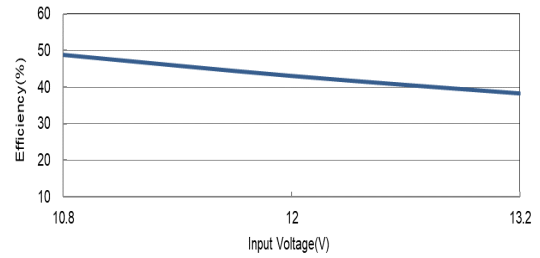
Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in}=V_{in\ nom}$

**Characteristic Curves**

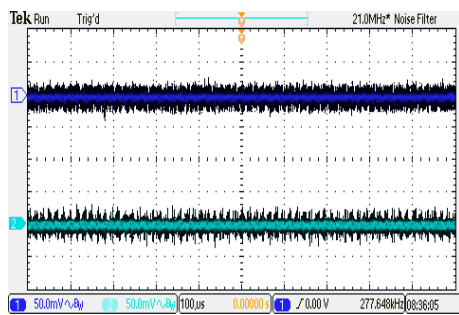
All test conditions are at 25°C The figures are identical for MIR514



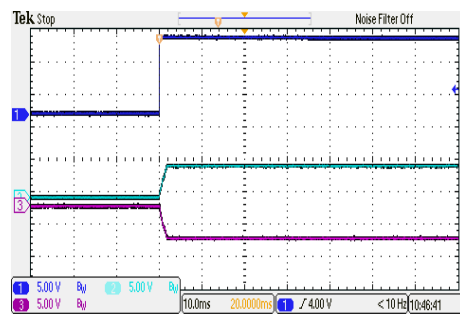
Efficiency Versus Output Current



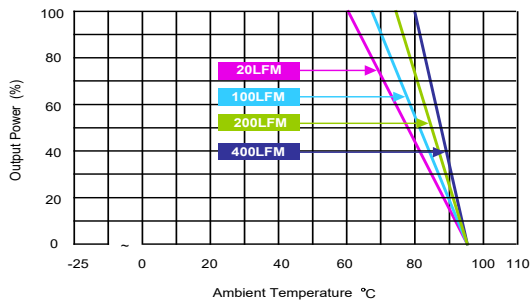
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



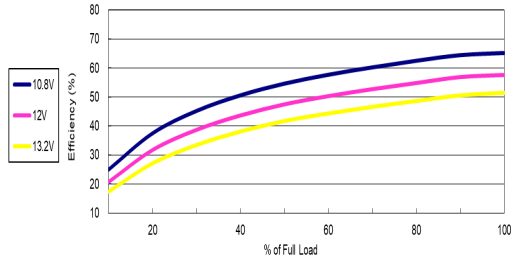
Typical Input Start-Up and Output Rise Characteristic  
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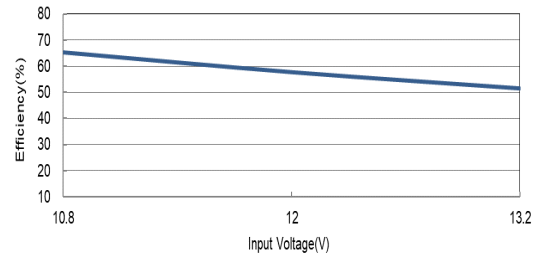
Derating Output Current Versus Ambient Temperature and Airflow  
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**Characteristic Curves**

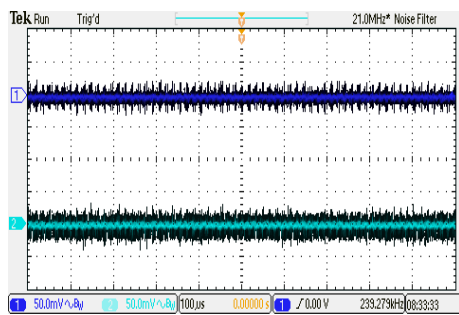
All test conditions are at 25°C The figures are identical for MIR515



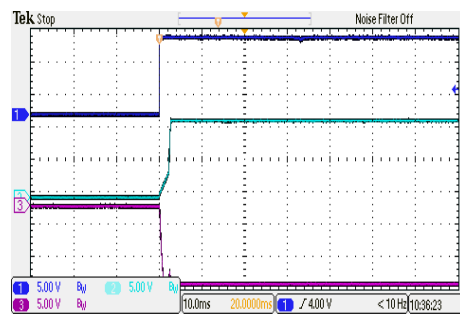
Efficiency Versus Output Current



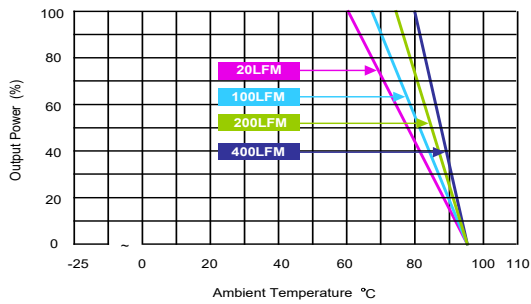
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



Typical Input Start-Up and Output Rise Characteristic  
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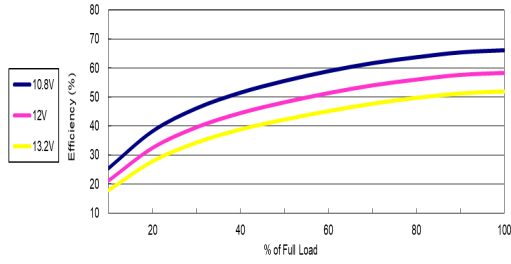


Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in}=V_{in\ nom}$

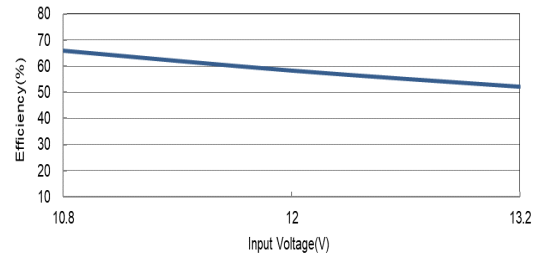


**Characteristic Curves**

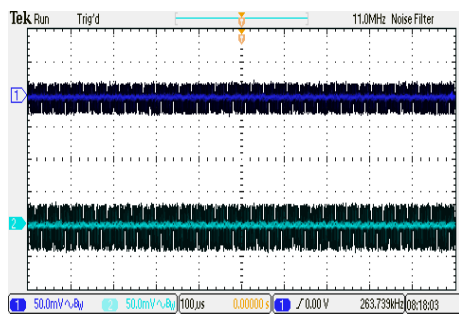
All test conditions are at 25°C The figures are identical for MIR516



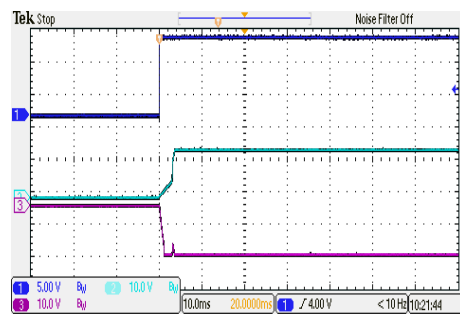
Efficiency Versus Output Current



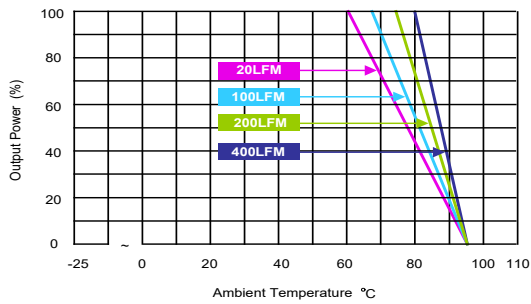
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



Typical Input Start-Up and Output Rise Characteristic  
 $V_{in}=V_{in\ nom}$ ; Full Load

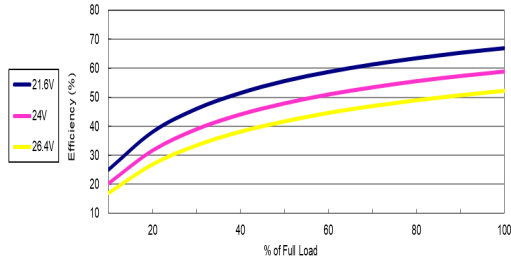


Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in}=V_{in\ nom}$

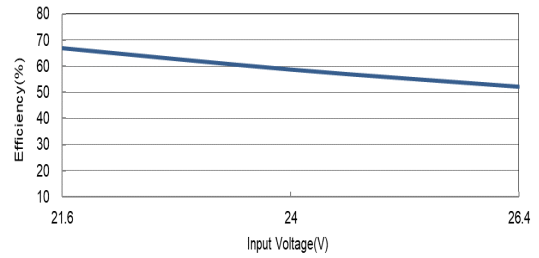


**Characteristic Curves**

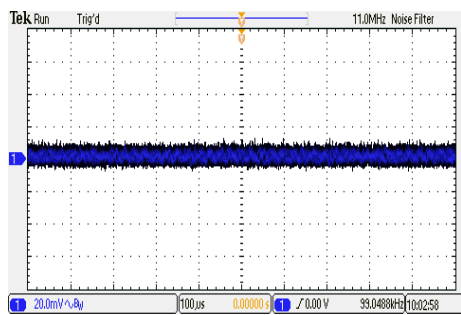
All test conditions are at 25°C The figures are identical for MIR521



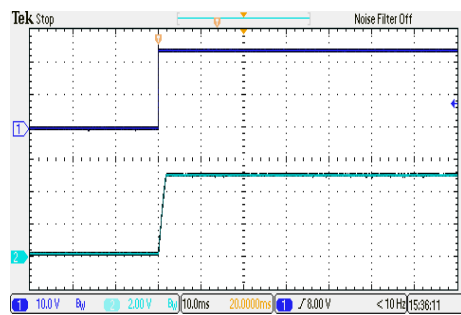
Efficiency Versus Output Current



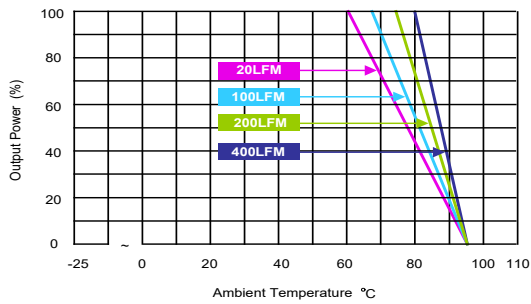
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



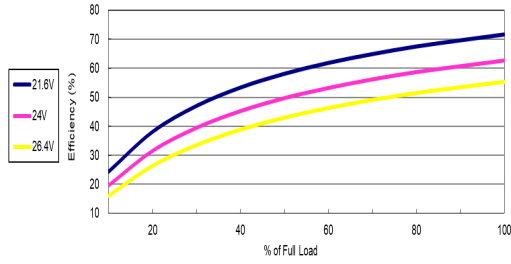
Typical Input Start-Up and Output Rise Characteristic  
 $V_{in}=V_{in\ nom}$ ; Full Load



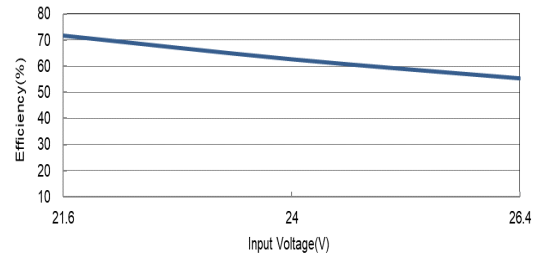
Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in}=V_{in\ nom}$

**Characteristic Curves**

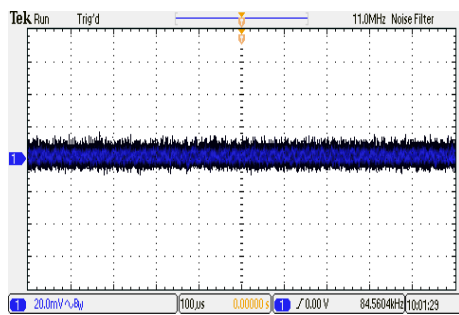
All test conditions are at 25°C The figures are identical for MIR522



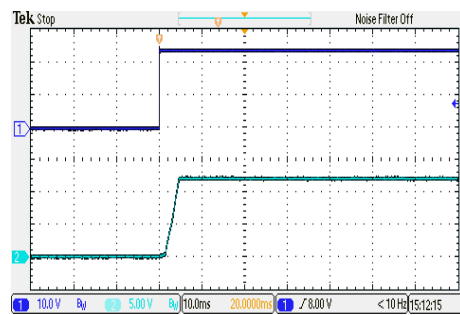
Efficiency Versus Output Current



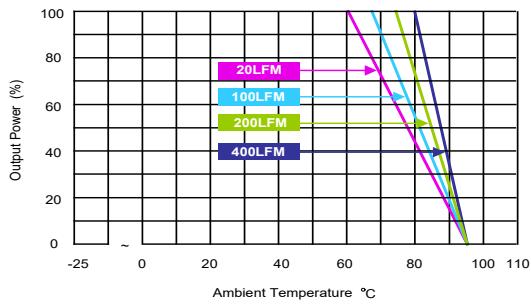
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



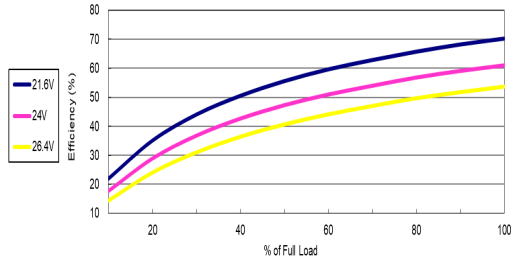
Typical Input Start-Up and Output Rise Characteristic  
 $V_{in}=V_{in\ nom}$ ; Full Load



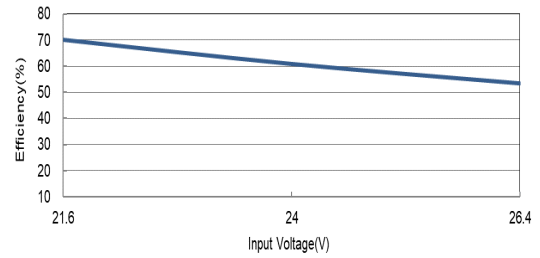
Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in}=V_{in\ nom}$

**Characteristic Curves**

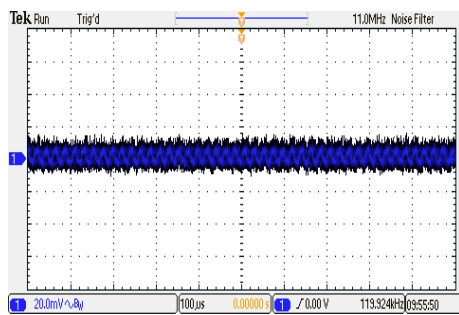
All test conditions are at 25°C The figures are identical for MIR523



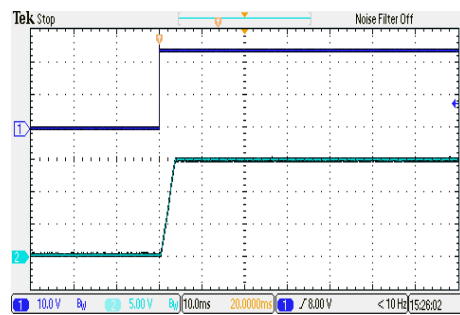
Efficiency Versus Output Current



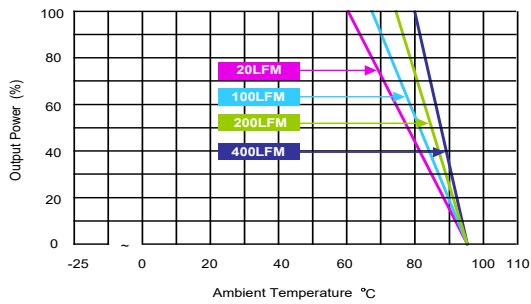
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in nom}$ ; Full Load



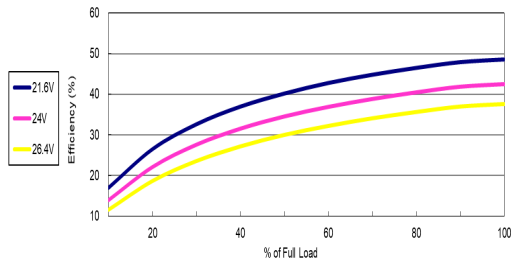
Typical Input Start-Up and Output Rise Characteristic  
 $V_{in}=V_{in nom}$ ; Full Load



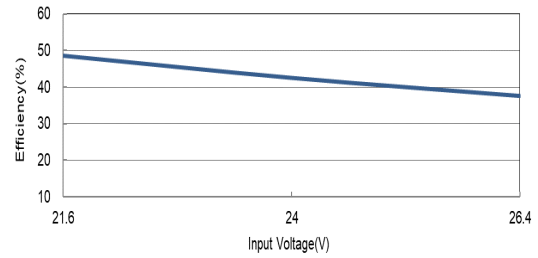
Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in}=V_{in nom}$

**Characteristic Curves**

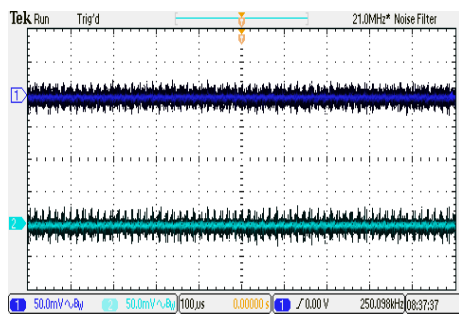
All test conditions are at 25°C The figures are identical for MIR524



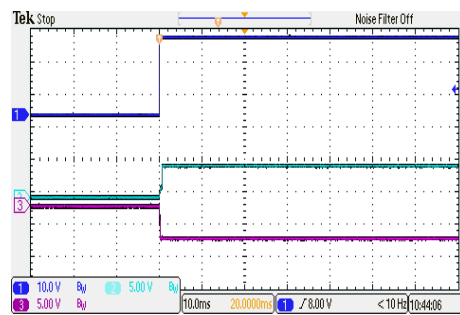
Efficiency Versus Output Current



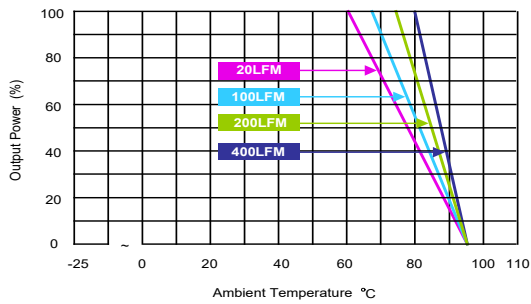
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



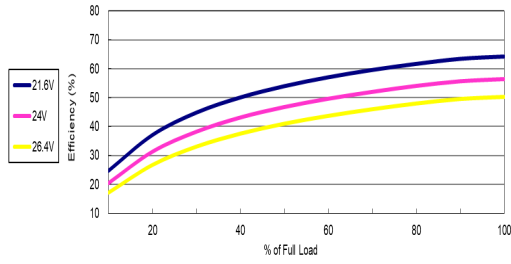
Typical Input Start-Up and Output Rise Characteristic  
 $V_{in}=V_{in\ nom}$ ; Full Load



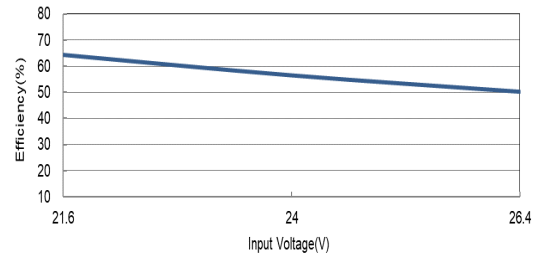
Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in}=V_{in\ nom}$

**Characteristic Curves**

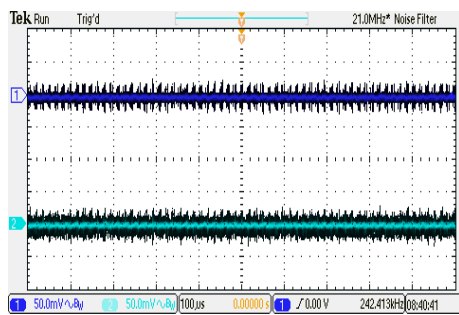
All test conditions are at 25°C The figures are identical for MIR525



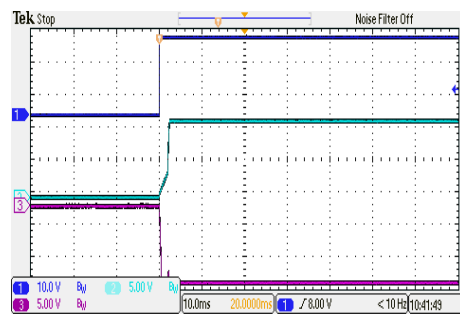
Efficiency Versus Output Current



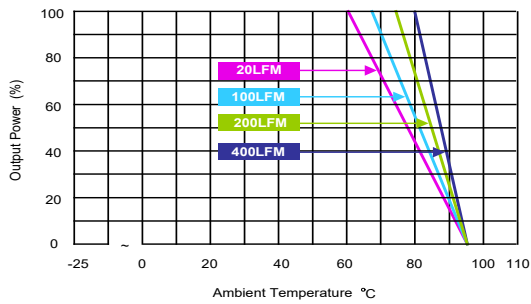
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



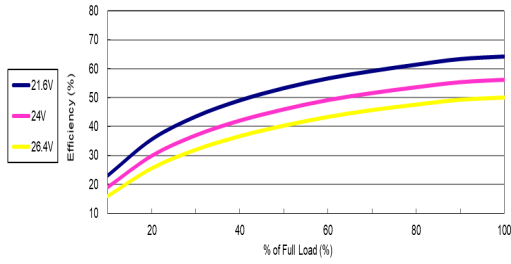
Typical Input Start-Up and Output Rise Characteristic  
 $V_{in}=V_{in\ nom}$ ; Full Load



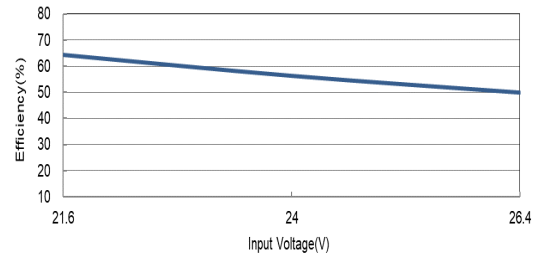
Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in}=V_{in\ nom}$

**Characteristic Curves**

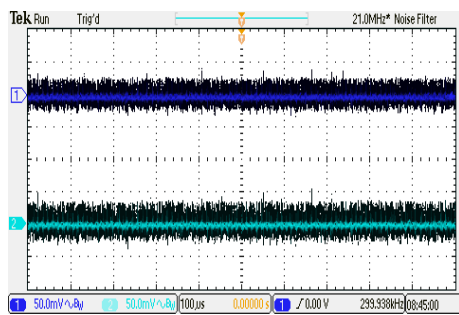
All test conditions are at 25°C The figures are identical for MIR526



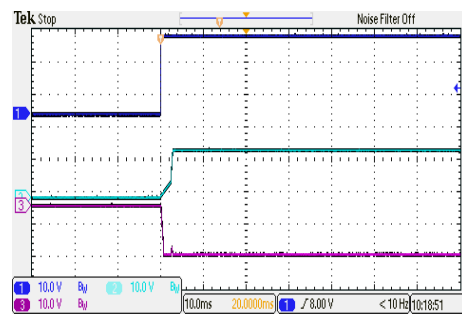
Efficiency Versus Output Current



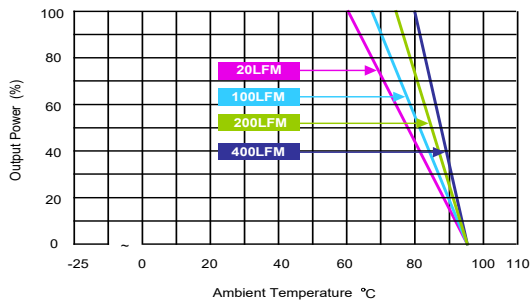
Efficiency Versus Input Voltage Full Load



Typical Output Ripple and Noise  
 $V_{in}=V_{in\ nom}$ ; Full Load



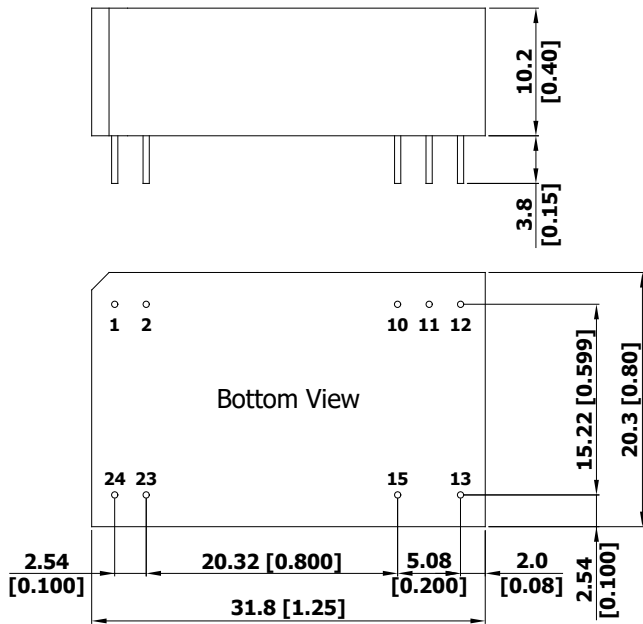
Typical Input Start-Up and Output Rise Characteristic  
 $V_{in}=V_{in\ nom}$ ; Full Load



Derating Output Current Versus Ambient Temperature and Airflow  
 $V_{in}=V_{in\ nom}$

### Package Specifications

#### Mechanical Dimensions



#### Pin Connections

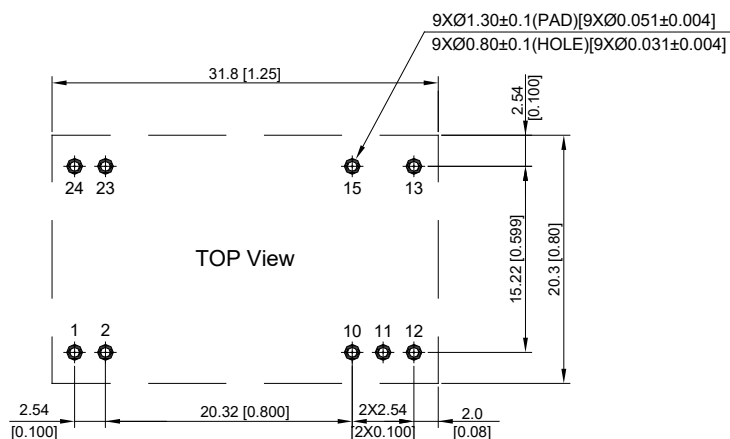
Pin	Single Output	Dual Output	Diameter mm (inches)
1	+Vin	+Vin	∅ 0.5 [0.02]
2	+Vin	+Vin	∅ 0.5 [0.02]
10	No Pin	Common	∅ 0.5 [0.02]
11	No Pin	Common	∅ 0.5 [0.02]
12	-Vout	No Pin	∅ 0.5 [0.02]
13	+Vout	-Vout	∅ 0.5 [0.02]
15	No Pin	+Vout	∅ 0.5 [0.02]
23	-Vin	-Vin	∅ 0.5 [0.02]
24	-Vin	-Vin	∅ 0.5 [0.02]

- ▶ All dimensions in mm (inches)
- ▶ Tolerance: X.X±0.25 (X.XX±0.01)  
X.XX±0.13 (X.XXX±0.005)
- ▶ Pin pitch tolerance: ±0.25 (0.01)
- ▶ Pin diameter tolerance: X.X±0.05 (X.XX±0.002)

### Physical Characteristics

Case Size	: 31.8x20.3x10.2mm (1.25x0.8x0.40 inches)
Case Material	: Plastic resin (flammability to UL 94V-0 rated)
Pin Material	: Copper-Clad Steel Wire
Weight	: 12.4g

### Recommended Pad Layout for Single & Dual Output Converter

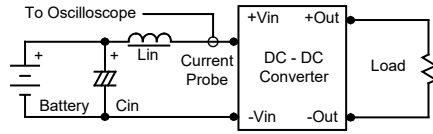




### Test Setup

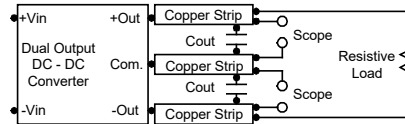
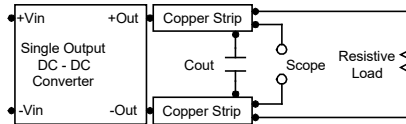
#### Input Reflected-Ripple Current Test Setup

Input reflected-ripple current is measured with an inductor  $L_{in}$  (4.7 $\mu$ H) and  $C_{in}$  (220 $\mu$ F, ESR < 1.0 $\Omega$  at 100 kHz) to simulate source impedance. Capacitor  $C_{in}$ , offsets possible battery impedance. Current ripple is measured at the input terminals of the module, measurement bandwidth is 0-500 kHz.



#### Peak-to-Peak Output Noise Measurement Test

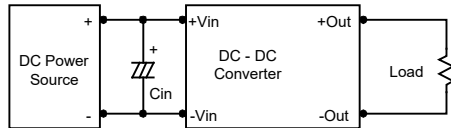
Use a  $C_{out}$  0.33 $\mu$ F ceramic capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is 0-20 MHz. Position the load between 50 mm and 75 mm from the DC-DC Converter.



### Technical Notes

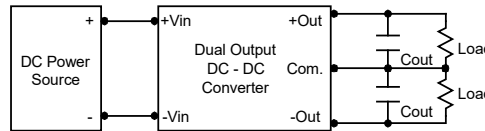
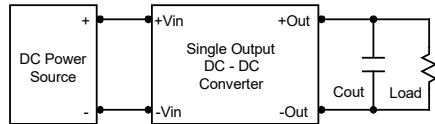
#### Input Source Impedance

The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor at the input to ensure startup. Capacitor mounted close to the power module helps ensure stability of the unit, it is recommended to use a good quality low Equivalent Series Resistance (ESR < 1.0 $\Omega$  at 100 kHz) capacitor of a 4.7 $\mu$ F for the 5V input devices and a 2.2 $\mu$ F for the 12V and 24V devices.



#### Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use 1.5 $\mu$ F capacitors at the output.



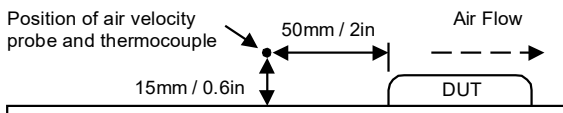
#### Maximum Capacitive Load

The MIR500 series has limitation of maximum connected capacitance at the output. The power module may be operated in current limiting mode during start-up, affecting the ramp-up and the startup time. For optimum performance we recommend 270 $\mu$ F maximum capacitive load for dual outputs and 680 $\mu$ F capacitive load for single outputs. The maximum capacitance can be found in the data sheet.

#### Thermal Considerations

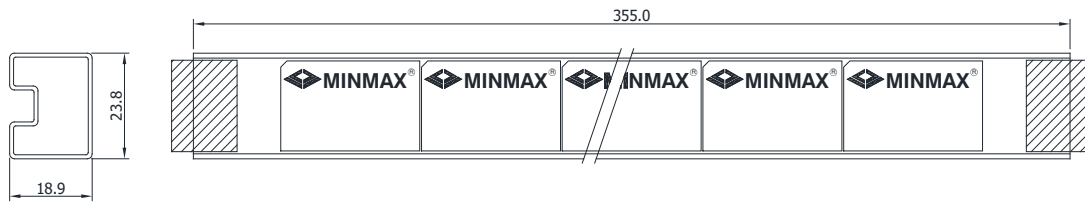
Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 95 $^{\circ}$ C.

The derating curves are determined from measurements obtained in a test setup.





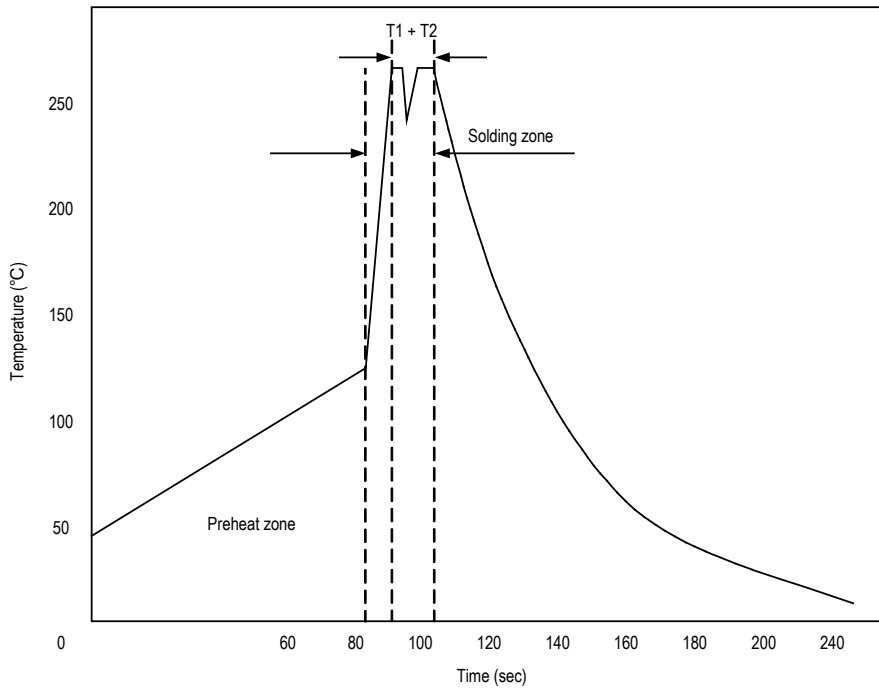
**Packaging Information**



Unit: mm  
10 PCS per TUBE

**Wave Soldering Considerations**

Lead free wave solder profile



Zone	Reference Parameter
Preheat	Rise temp. speed : 3°C/sec max.
zone	Preheat temp. : 100~130°C
Actual	Peak temp. : 250~260°C
heating	Peak time(T1+T2) : 4~6 sec

**Hand Welding Parameter**

Reference Solder: Sn-Ag-Cu : Sn-Cu : Sn-Ag

Hand Welding: Soldering iron : Power 60W

Welding Time: 2~4 sec

Temp.: 380~400°C

**Part Number Structure**

<b>M</b>	<b>I</b>	<b>R</b>	<b>50</b>	<b>1</b>
	<b>Package Type</b> DIP-24	<b>Output Regulation</b> Regulated	<b>Input Voltage Range</b>	<b>Output Voltage</b>
			50: 4.5 ~ 5.5 VDC	1: 5 VDC
			51: 10.8 ~ 13.2 VDC	2: 12 VDC
			52: 21.6 ~ 26.4 VDC	3: 15 VDC
				4: ±5 VDC
				5: ±12 VDC
				6: ±15 VDC

**MTBF and Reliability**

The MTBF of MIR500 series of DC-DC converters has been calculated using

MIL-HDBK 217F NOTICE2, Operating Temperature 25°C, Ground Benign.

Model	MTBF	Unit
MIR501	760,517	Hours
MIR502	797,079	
MIR503	801,746	
MIR504	600,285	
MIR505	628,625	
MIR506	623,119	
MIR511	775,630	
MIR512	803,077	
MIR513	810,009	
MIW514	605,545	
MIR515	638,416	
MIR516	634,361	
MIR521	784,445	
MIR522	801,245	
MIR523	806,137	
MIR524	603,083	
MIR525	631,621	
MIR526	629,652	