



MIW06M Series EC Note

DC-DC CONVERTER 6W, DIP Package

Features

- Industrial Standard DIP-24 Package
- Wide 2:1 Input Voltage Range
- Fully Regulated Output Voltage
- I/O Isolation 5000VAC with Reinforced Insulation, rated for 250Vrms Working Voltage
- Creepage & Clearance Distance meet 8mm
- Low I/O Leakage Current < 2µA</p>
- Operating Ambient Temp. Range -40°C to 95°C
- No Min. Load Requirement
- Under-Voltage, Overload/Voltage and Short Circuit Protection
- Conducted EMI EN 55011 Class A Approved
- Medical EMC Standard with 4th Edition of EMI EN 55011 and EMS EN 60601-1-2 Approved
- Medical Safety with 2xMOPP per 3.2 Edition of IEC/EN 60601-1 & ANSI/AAMI ES60601-1 Approved with CE Marking
- Risk Management Report Acquisition according to ISO 14971

Applications

- Distributed power architectures
- Workstations
- Computer equipment
- Communications equipment

Product Overview

Introducing the MINMAX MIW06M series - an innovative range of high-performance 6W medical-approved DC-DC converters encapsulated in a DIP-24 package, purposefully designed for medical applications. With an extensive selection of 15 models supporting input voltages of 12, 24, and 48VDC, featuring a wide 2:1 input range and fixed output voltage, this series ensures adaptability to diverse medical device specifications.

The MIW06M series boasts an I/O isolation specified for 5000VAC with reinforced insulation, rated for a reliable 250Vrms working voltage. Advanced features include under-voltage, overload, over-voltage, and short-circuit protection, along with no minimum load requirement, conducted EMI EN 55011 class A approval, low I/O leakage current of 2µA max, and an operating ambient temperature range from -40°C to +95°C without derating, achieved through high efficiency up to 89%.

Aligned with the 4th edition medical EMC standard, the MIW06M series holds medical safety approval with 2xMOPP (Means Of Patient Protection) per the 3.2 Edition of IEC/EN 60601-1 & ANSI/AAMI ES 60601-1, incorporating an 8mm creepage and clearance.

In adherence to ISO 14971 Medical Device Risk Management, the MIW06M series undergoes a thorough risk assessment process. This ensures not only compliance with high-performance standards but also alignment with the stringent safety benchmarks outlined in ISO 14971. Elevate your medical devices with the MINMAX MIW06M series - the integration of advanced technology, safety, performance, and Medical Device Risk Management Report Acquisition.

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Model Selection	Guide							
Model	Input	Output	Output	Ing	out	Over	Max. capacitive	Efficiency
Number	Voltage	Voltage	Current	Cur	rent	Voltage	Load	(typ.)
	(Range)		Max.	@Max. Load	@No Load	Protection		@Max. Load
	VDC	VDC	mA	mA(typ.)	mA(typ.)	VDC	μF	%
MIW06-12S05M		5	1200	595		6.2	1500	84
MIW06-12S12M	40	12	500	575		15	260	87
MIW06-12S15M	12	15	400	581	10	18	210	86
MIW06-12D12M	(9 ~ 18)	±12	±250	575		±15	150#	87
MIW06-12D15M		±15	±200	575		±18	110#	87
MIW06-24S05M		5	1200	298		6.2	1500	84
MIW06-24S12M		12	500	287		15	260	87
MIW06-24S15M	24	15	400	287	8	18	210	87
MIW06-24D12M	(18 ~ 36)	±12	±250	291		±15	150#	86
MIW06-24D15M		±15	±200	287		±18	110#	87
MIW06-48S05M		5	1200	149		6.2	1500	84
MIW06-48S12M	40	12	500	144		15	260	87
MIW06-48S15M	48	15	400	140	5	18	210	89
MIW06-48D12M	(36 ~75)	±12	±250	144		±15	150#	87
MIW06-48D15M		±15	±200	142		±18	110#	88

For each output

Input Specifications					
Parameter	Model	Min.	Тур.	Max.	Unit
	12V Input Models	-0.7		25	
Input Surge Voltage (1 sec. max.)	24V Input Models	-0.7		50	
	48V Input Models	-0.7		100	
	12V Input Models			9	
Start-Up Threshold Voltage	24V Input Models			18	VDC
	48V Input Models			36	
	12V Input Models		8		
Under Voltage Shutdown	24V Input Models		16		
	48V Input Models		34		
Start Up Time (Power On)	Nominal Vin and Constant Resistive Load			30	ms
Input Filter	All Models		Internal	Рі Туре	

Output Specifications

Output Specifications						
Parameter	Con	Min.	Тур.	Max.	Unit	
Output Voltage Setting Accuracy					±1.0	%Vnom.
Output Voltage Balance	Dual Output, I	Balanced Loads		±0.5	±2.0	%
Line Regulation	Vin=Min. to M	ax. @Full Load			±0.5	%
Land Decidetien	la=00/ ta 1000/	Single Output			±0.5	%
Load Regulation	lo=0% to 100%	Dual Output			±1.0	%
Load Cross Regulation (Dual Output)	Asymmetrical Load	25%/100% Full Load			±5.0	%
Minimum Load		No minimum Load Re	quirement			
Ripple & Noise	0-20 MHz Bandwidth	Measured with a 1µF MLCC			70	mV _{P-P}
Transient Recovery Time	050(1.5.5)			300		μs
Transient Response Deviation	25% L080 5	Step Change		±3	±5	%
Temperature Coefficient				±0.01	±0.02	%/°C
Over Load Protection				150		%
Short Circuit Protection	C	ontinuous, Automatic Recovery (H	liccup Mode	0.5Hz typ.)		

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Isolation, Safety Standards					
Parameter	Conditions	Min.	Тур.	Max.	Unit
I/O Isolation Voltage	60 Seconds Reinforced insulation, rated for 250Vrms working voltage	5000			VAC
Leakage Current	240VAC, 60Hz			2	μA
I/O Isolation Resistance	500 VDC	10			GΩ
I/O Isolation Capacitance	100kHz, 1V			40	pF
Cafaty Chandarda	ANSI/AAMI ES 60601-1, CAN/C	SA-C22.2 No.	60601-1		
Safety Standards	IEC/EN 60601-1 3.2 Ed	ition 2xMOPP			
Safety Approvals	ANSI/AAMI ES 60601-1 2xMOPP recognition(UL certific	cate), IEC/EN	60601-1 3.2	Edition(CB-rep	oort)

General Specifications					
Parameter	Conditions	Min.	Тур.	Max.	Unit
Switching Frequency			330		kHz
MTBF(calculated)	MIL-HDBK-217F@25°C, Ground Benign	4,667,952			Hours

EMC Specifications

Parameter		Standards & Level		Performance
EMI.	Conduction		Without external components	Class A
EMI ₍₅₎	Radiation	EN 55011	With external components	Class A
	EN 60601-1-2 4 th			
	FCD	Direct discharge	Indirect discharge HCP & VCP	٨
	ESD	EN 61000-4-2 Air ± 15kV	Contact ± 8kV	— A
EMS ₍₅₎	Radiated immunity	EN 61000)-4-3 10V/m	A
	Fast transient	EN 6100	0-4-4 ±2kV	A
	Surge	EN 6100	0-4-5 ±2kV	A
	Conducted immunity	EN 61000	-4-6 10Vrms	A
	PFMF	EN 61000	-4-8 100A/m	A

Min.	Max.	Unit
-40	+95	°C
	+105	°C
-50	+125	°C
	95	% rel. H
	260	°C
	-40 -50	-40 +95 +105 -50 +125 95

Notes

- 1 Specifications typical at Ta=+25°C, resistive load, nominal input voltage and rated output current unless otherwise noted.
- 2 Transient recovery time is measured to within 1% error band for a step change in output load of 75% to 100%.

3 We recommend to protect the converter by a slow blow fuse in the input supply line.

4 Other input and output voltage may be available, please contact MINMAX.

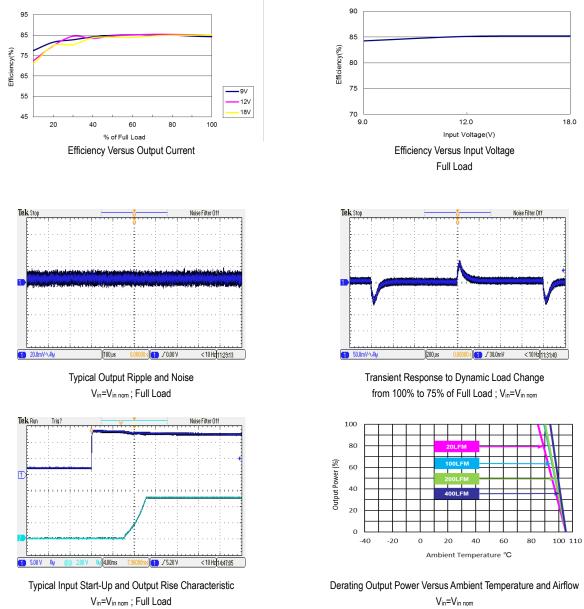
5 The external components might be required to meet EMI/EMS standard for some of test items. Please contact MINMAX for the solution in detail.

- 6 Specifications are subject to change without notice.
- 7 The repeated high voltage isolation testing of the converter can degrade isolation capability, to a lesser or greater degree depending on materials, construction, environment and reflow solder process. Any material is susceptible to eventual chemical degradation when subject to very high applied voltages thus implying that the number of tests should be strictly limited. We therefore strongly advise against repeated high voltage isolation testing, but if it is absolutely required, that the voltage be reduced by 20% from specified test voltage. Furthermore, the high voltage isolation capability after reflow solder process should be evaluated as it is applied on system.



Characteristic Curves

All test conditions are at 25°C $\,$ The figures are identical for MIW06-12S05M $\,$



Vin=Vin nom

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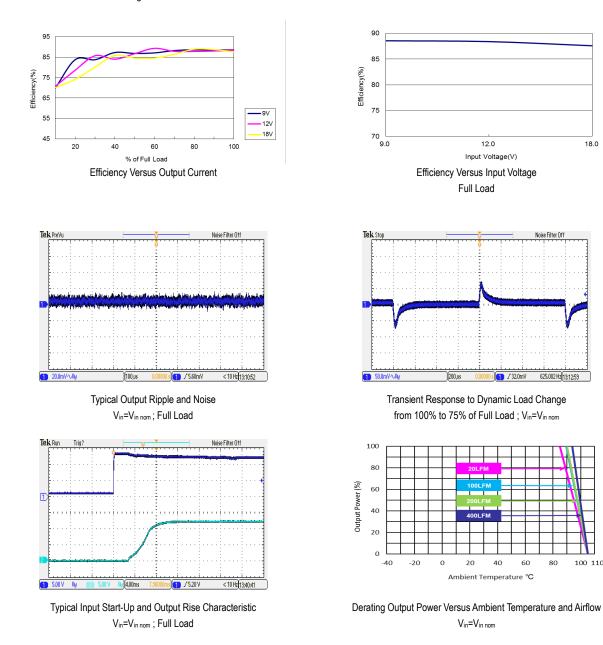


18.0

100 110

Characteristic Curves

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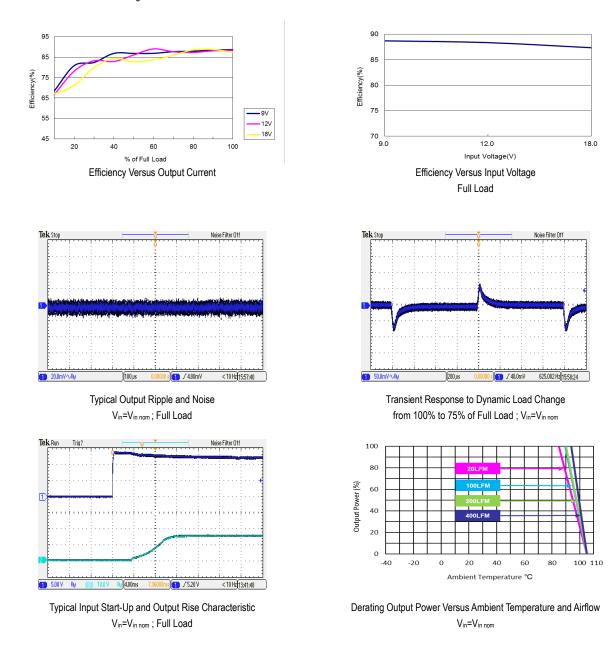


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Characteristic Curves

All test conditions are at 25°C $\,$ The figures are identical for MIW06-12S15M $\,$

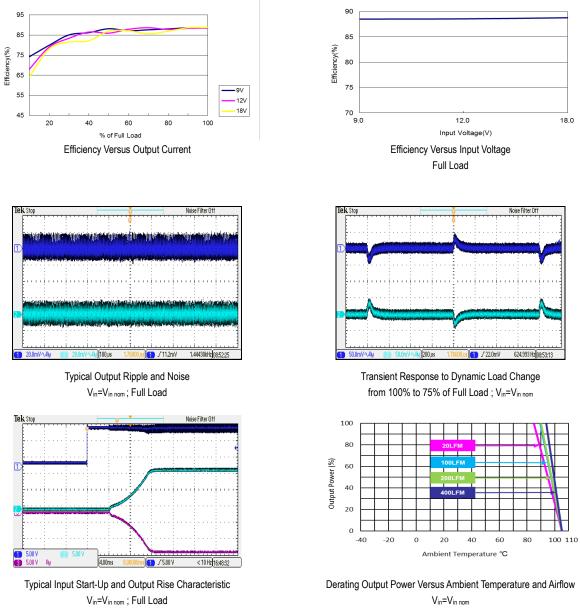


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Characteristic Curves

All test conditions are at 25°C $\,$ The figures are identical for MIW06-12D12M $\,$

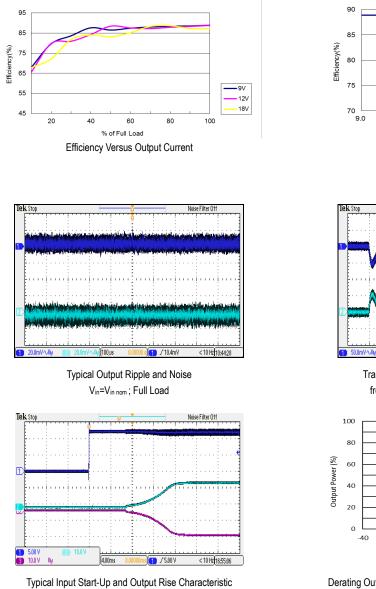


Vin=Vin nom

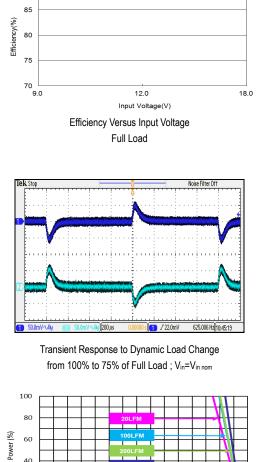


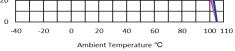
Characteristic Curves

All test conditions are at 25°C $\,$ The figures are identical for MIW06-12D15M $\,$



Vin=Vin nom ; Full Load





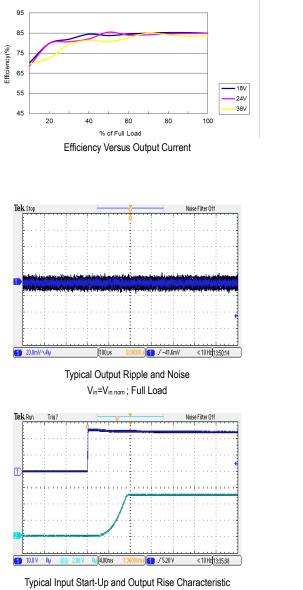
Derating Output Power Versus Ambient Temperature and Airflow $V_{\text{in}}{=}V_{\text{in nom}}$

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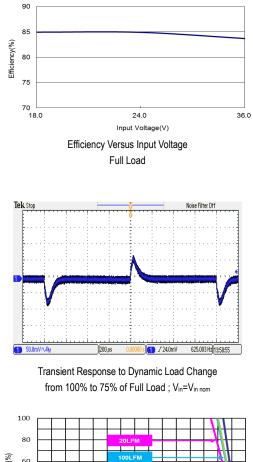


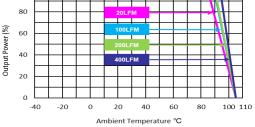
Characteristic Curves

All test conditions are at 25°C $\,$ The figures are identical for MIW06-24S05M $\,$



Vin=Vin nom ; Full Load





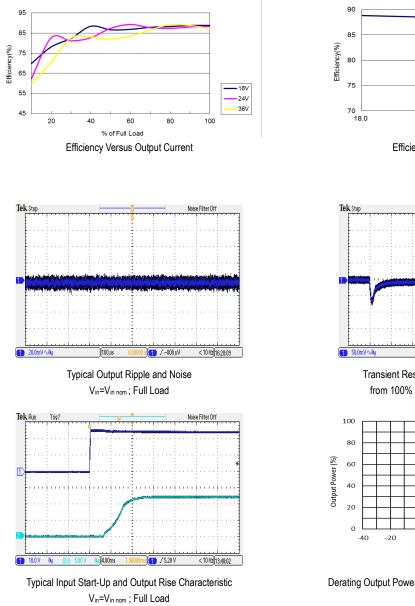
Derating Output Power Versus Ambient Temperature and Airflow $V_{\text{in}}{=}V_{\text{in nom}}$

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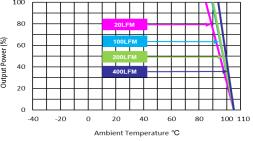


Characteristic Curves

All test conditions are at 25°C $\,$ The figures are identical for MIW06-24S12M $\,$



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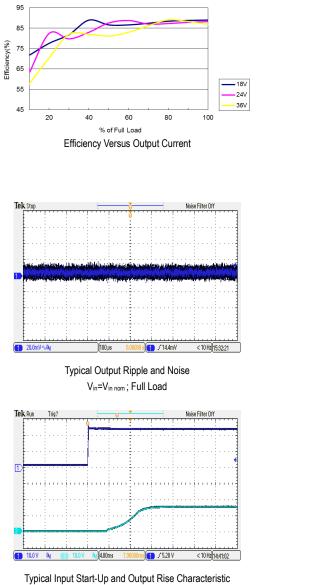
Derating Output Power Versus Ambient Temperature and Airflow $V_{\text{in}}{=}V_{\text{in nom}}$

Date:2024-12-23 Rev:9



Characteristic Curves

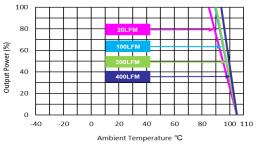
All test conditions are at 25°C $\,$ The figures are identical for MIW06-24S15M $\,$



Vin=Vin nom ; Full Load

85 Efficiency(%) 80 75 70 ∟ 18.0 24.0 36.0 Input Voltage(V) Efficiency Versus Input Voltage Full Load Teks 18.0mV 200,05 625.001 Hz 14:55:37 Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; $V_{\text{in}}\text{=}V_{\text{in nom}}$

90



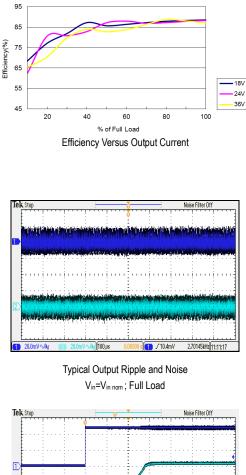
Derating Output Power Versus Ambient Temperature and Airflow $V_{\text{in}}{=}V_{\text{in nom}}$

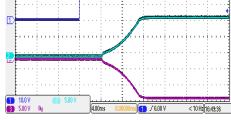
Date:2024-12-23 Rev:9



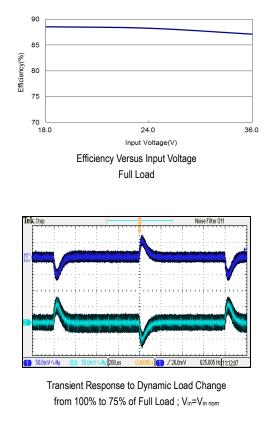
Characteristic Curves

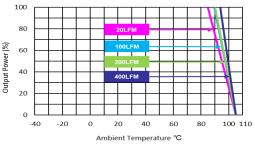
All test conditions are at 25°C $\,$ The figures are identical for MIW06-24D12M $\,$





Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}{=}V_{\text{in nom}} \ ; \ \text{Full Load}$





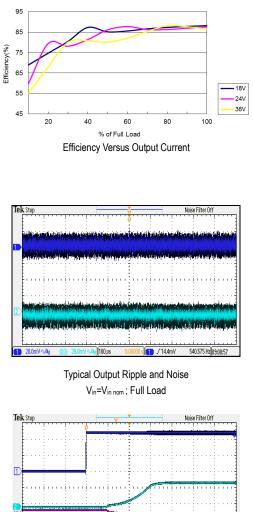
Derating Output Power Versus Ambient Temperature and Airflow $V_{\text{in}}{=}V_{\text{in nom}}$

Date:2024-12-23 Rev:9



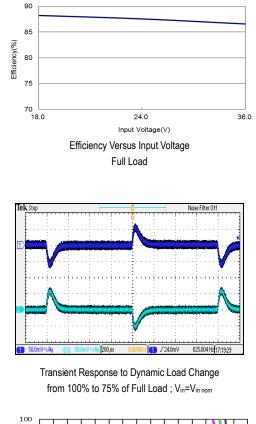
Characteristic Curves

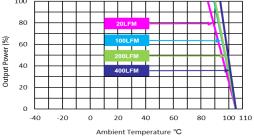
All test conditions are at 25°C $\,$ The figures are identical for MIW06-24D15M $\,$



100 V 100V 100 V 400ms 8,0000ms 722.4 V <10Hz[165428

Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}{=}V_{\text{in nom}} \ ; \ \text{Full Load}$





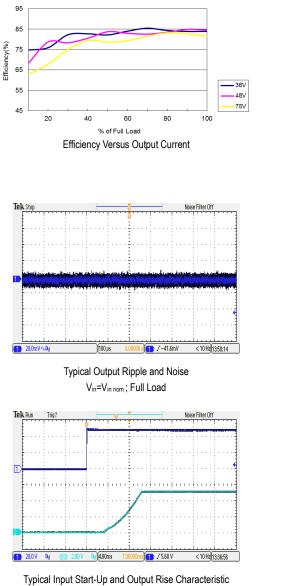
Derating Output Power Versus Ambient Temperature and Airflow $V_{\text{in}}{=}V_{\text{in nom}}$

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Characteristic Curves

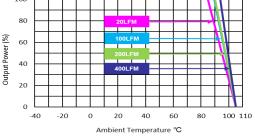
All test conditions are at 25°C $\,$ The figures are identical for MIW06-48S05M $\,$



Vin=Vin nom ; Full Load

85 Efficiency(%) 80 75 70 36.0 48.0 75.0 Input Voltage(V) Efficiency Versus Input Voltage Full Load Teks 200,05 🚹 / 24.0mV 625.002 Hz 13:51:01 Transient Response to Dynamic Load Change from 100% to 75% of Full Load ; $V_{\text{in}}\text{=}V_{\text{in nom}}$ 100

90



Derating Output Power Versus Ambient Temperature and Airflow $V_{\text{in}}{=}V_{\text{in nom}}$

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48.0

Input Voltage(V)

1 / 24.0mV

20

40

60

80

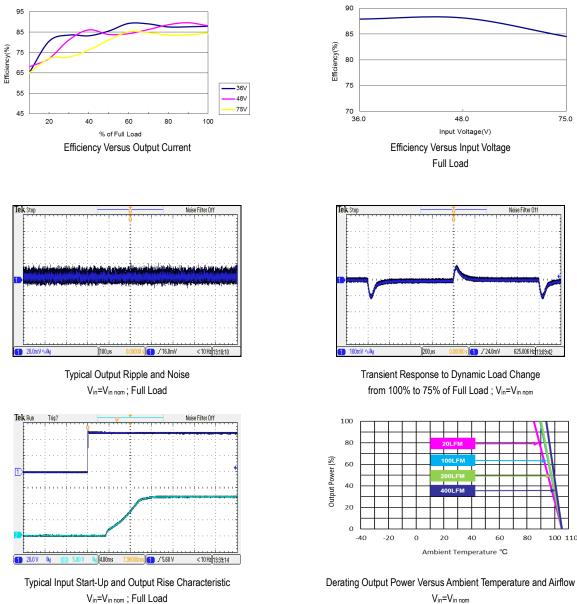
625.006 Hz 13:09:42

100 110

75.0

Characteristic Curves

All test conditions are at 25°C $\,$ The figures are identical for MIW06-48S12M $\,$



 $V_{\text{in}}\text{=}V_{\text{in nom}}\text{ ; Full Load}$

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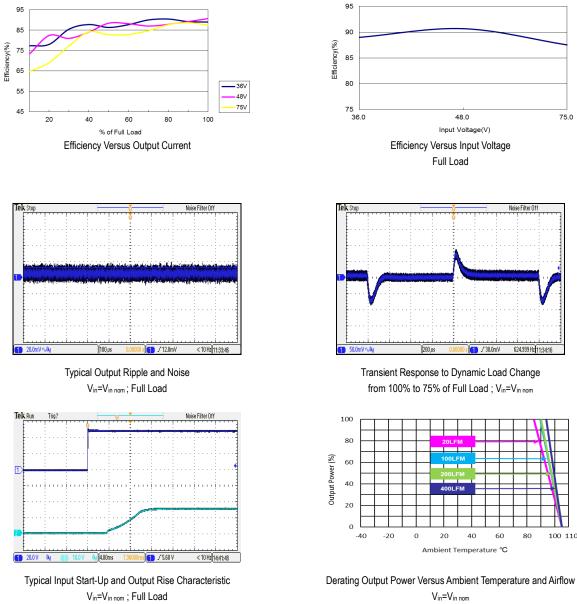
75.0

624.999 Hz 11:34:16

100 110

Characteristic Curves

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Vin=Vin nom

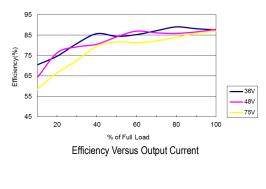
60

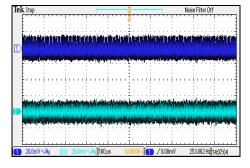
80



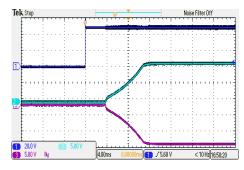
Characteristic Curves

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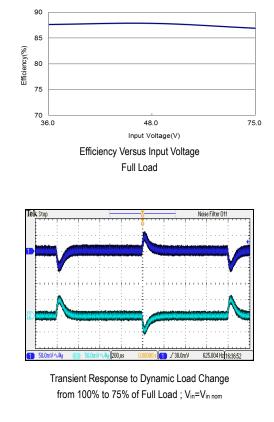


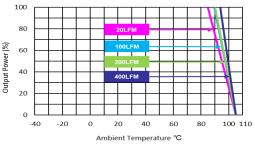


Typical Output Ripple and Noise Vin=Vin nom; Full Load



Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}{=}V_{\text{in nom}} \ ; \ \text{Full Load}$





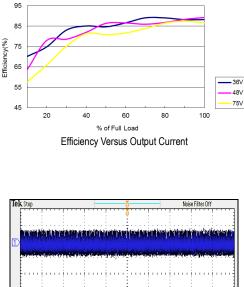
Derating Output Power Versus Ambient Temperature and Airflow $V_{\text{in}}{=}V_{\text{in nom}}$

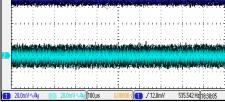
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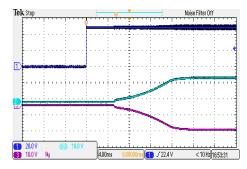
Characteristic Curves

All test conditions are at 25°C $\,$ The figures are identical for MIW06-48D15M $\,$

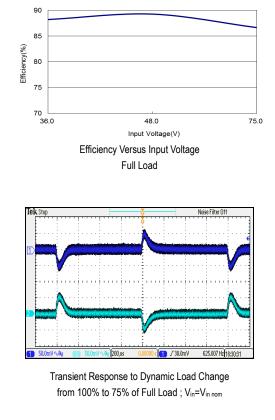


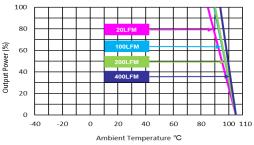


Typical Output Ripple and Noise Vin=Vin nom ; Full Load



Typical Input Start-Up and Output Rise Characteristic $V_{\text{in}}{=}V_{\text{in nom}} \ ; \ \text{Full Load}$

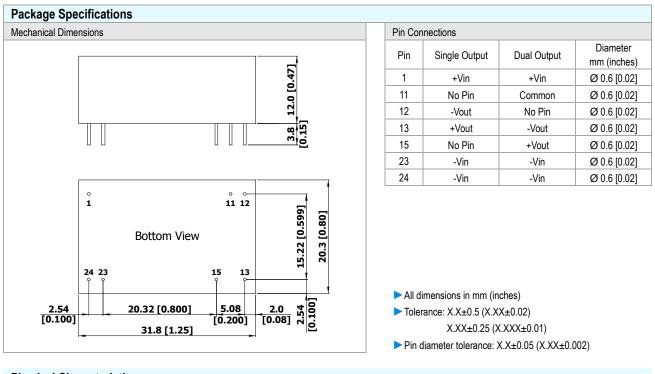




Derating Output Power Versus Ambient Temperature and Airflow $V_{\text{in}}{=}V_{\text{in nom}}$

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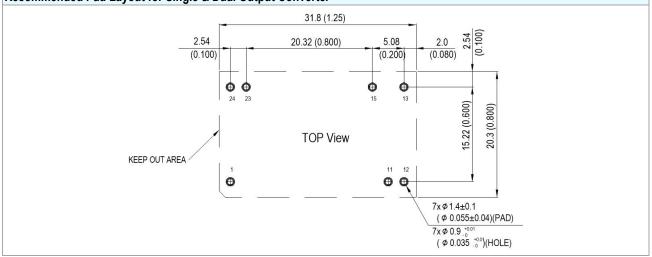




Physical Characteristics

Case Size	:	31.8x20.3x12.0mm (1.25x0.80x0.47 inches)
Case Material	:	Plastic resin (flammability to UL 94V-0 rated)
Pin Material	:	Copper Alloy
Weight	:	15.5g

Recommended Pad Layout for Single & Dual Output Converter



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Test Setup

Peak-to-Peak Output Noise Measurement Test

Refer to the output specifications or add 4.7µF capacitor if the output specifications undefine Cout. Scope measurement should be made by using a BNC socket, measurement bandwidth is 0-20 MHz. Position the load between 50 mm and 75 mm from the DC-DC Converter.

-c

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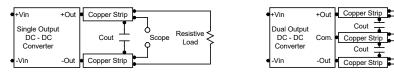
7

-0

Scope

Resistive

Load



Technical Notes

Overload Protection

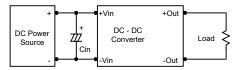
To provide hiccup mode protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure overload for an unlimited duration.

Overvoltage Protection

The output overvoltage clamp consists of control circuitry, which is independent of the primary regulation loop, that monitors the voltage on the output terminals. The control loop of the clamp has a higher voltage set point than the primary loop. This provides a redundant voltage control that reduces the risk of output overvoltage. The OVP level can be found in the output data.

Input Source Impedance

The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor on the input to insure startup. By using a good quality low Equivalent Series Resistance (ESR < 1.0Ω at 100 kHz) capacitor of a 10μ F for the 12V input devices and a 4.7μ F for the 24V input devices and a 2.2μ F for the 48V devices, capacitor mounted close to the power module helps ensure stability of the unit.



Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use 1µF capacitors at the output.

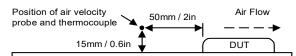


Maximum Capacitive Load

The MIW06M series has limitation of maximum connected capacitance on the output. The power module may operate in current limiting mode during start-up, affecting the ramp-up and the startup time. Connect capacitors at the point of load for best performance. The maximum capacitance can be found in the data sheet.

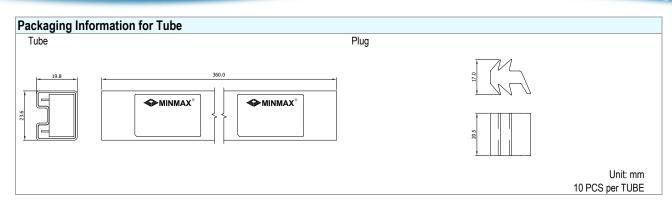
Thermal Considerations

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 105°C. The derating curves are determined from measurements obtained in a test setup.

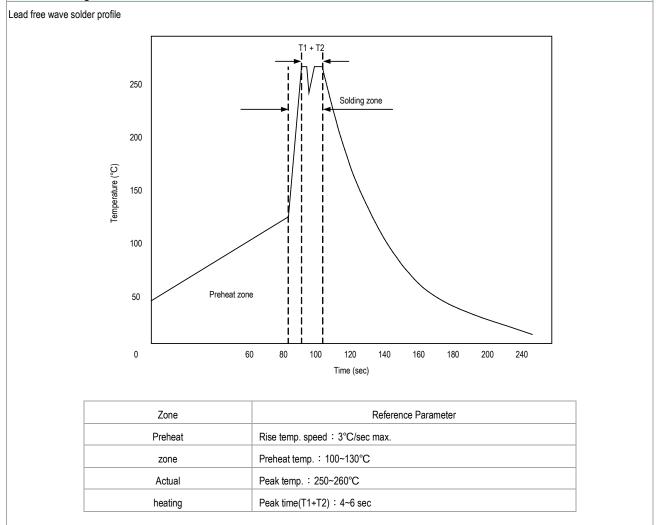


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Wave Soldering Considerations



Hand Welding Parameter

Reference Solder: Sn-Ag-Cu : Sn-Cu : Sn-Ag

Hand Welding: Soldering iron : Power 60W

Welding Time: 2~4 sec

Temp.: 380~400°C

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Part	Number Struc	ture												
M	<u> </u>	W	06			12				S		05		М
	Package Type	Wide 2:1	Output Power		nput V	oltage	Rang	je	Outpu	t Quantity	0	utput Vo	Itage	Application
	DIP-24	Input Voltage Range	6 Watt	12:	9	~	18	VDC	S:	Single	05:	5	VDC	Medical
				24:	18	~	36	VDC	D:	Dual	12:	12	VDC	
				48:	36	~	75	VDC			15:	15	VDC	

MTBF and Reliability

The MTBF of MIW06M series of DC-DC converters has been calculated using

MIL-HDBK 217F NOTICE2, Operating Temperature 25°C, Ground Benign.

Model	MTBF	Unit
MIW06-12S05M	4,667,952	
MIW06-12S12M	5,120,076	
MIW06-12S15M	5,103,943	
MIW06-12D12M	4,688,785	
MIW06-12D15M	4,688,001	
MIW06-24S05M	4,678,084	
MIW06-24S12M	4,999,999	
MIW06-24S15M	5,000,167	Hours
MIW06-24D12M	4,609,798	
MIW06-24D15M	4,697,644	
MIW06-48S05M	4,710,977	
MIW06-48S12M	4,891,470	
MIW06-48S15M	5,000,048	
MIW06-48D12M	4,763,267	
MIW06-48D15M	4,853,909	