MINMAX®

MIWI10 Series

Electric Characteristic Note

MIWI10 Series EC Note

DC-DC CONVERTER 10W, DIP Package

Features

- ►**Industrial Standard DIP-24 Package**
- ►**Ultra-wide 4:1 Input Voltage Range**
- ►**Fully Regulated Output Voltage**
- ►**High Efficiency up to 87%**
- ►**I/O Isolation 1500 VDC**
- ►**Operating Temp. Range -40℃ to +85℃**
- ►**No Min. Load Requirement**
- ►**Overload and Short Circuit Protection**
- ►**Remote On/Off Control**
- ►**Shielded Metal Case with Insulated Baseplate**
- ►**UL/cUL/IEC/EN 62368-1(60950-1) Safety Approval**

Applications

- ►Distributed power architectures
- ►Workstations
- ►Computer equipment
- ►Communications equipment

Product Overview

The MINMAX MIWI10 series is a range of cost-optimized 10W DC-DC converter modules with ultra-wide 4:1 input ranges and fixed tightly regulated output voltages. The converters come in a shielded metal package in the standard DIP-24 format. By state-of-the-art circuit topology a high efficiency could be achieved allowing allowing an operating temperature up to +70°C at full load. Further features include remote ON/OFF, under-voltage, overload and short circuit protection. These converters modules will find a wide range of applications like battery operated instrumentation, distributed power architectures in Communication equipment and in industrial electronics.

Table of contents

Model Selection Guide

Model Number	Input Voltage (Range)	Output Voltage	Output Current	Input Current		Reflected Ripple Current	Max. capacitive Load	Efficiency (typ.)
			Max.	@Max. Load	@No Load			@Max. Load
	VDC	VDC	mA	mA(typ.)	mA(typ.)	mA(typ.)	µF	%
MIWI10-24S033	24 (9 ~ 36)	3.3	2700	432	30	40	1000	86
MIWI10-24S05		5	2000	490				85
MIWI10-24S051		5.1	2000	500				85
MIWI10-24S12		12	833	479			470	87
MIWI10-24S15		15	666	478			330	87
MIWI10-24S24		24	416	478			150	87
MIWI10-24D12		±12	±416	478			220#	87
MIWI10-24D15		±15	±333	478			150#	87
MIWI10-48S033	48 (18 ~ 75)	3.3	2700	216	20	30	1000	86
MIWI10-48S05		5	2000	245				85
MIWI10-48S051		5.1	2000	250				85
MIWI10-48S12		12	833	239			470	87
MIWI10-48S15		15	666	236			330	87
MIWI10-48S24		24	416	244			150	87
MIWI10-48D12		±12	±416	244			220#	87
MIWI10-48D15		±15	±333	244			150#	87

For each output

Input Specifications

Parameter	Model	Min.	Typ.	Max.	Unit
Input Surge Voltage (1 sec. max.)	24V Input Models	-0.7	---	50	VDC
	48V Input Models	-0.7	---	100	
Start-Up Threshold Voltage	24V Input Models	7	8	9	
	48V Input Models	14	16	18	
Under Voltage Shutdown	24V Input Models	---	---	8.5	
	48V Input Models	---	---	17	
Input Filter	All Models	Internal Pi Type			

Remote On/Off Control

Parameter	Conditions	Min.	Typ.	Max.	Unit
Converter On	3.5V ~ 12V or Open Circuit				
Converter Off	0~1.2V or Short Circuit (Pin 1 and Pin 2)				
Control Input Current (on)	Vctrl = 5V	---	---	500	µA
Control Input Current (off)	Vctrl = 0V	---	---	-500	µA
Control Common	Referenced to Negative Input				
Standby Input Current	Nominal Vin	---	---	10	mA

Output Specifications

Parameter	Conditions	Min.	Typ.	Max.	Unit
Output Voltage Setting Accuracy		---	±1.0	±2.0	%Vnom.
Output Voltage Balance	Dual Output, Balanced Loads	---	±1.0	±2.0	%
Line Regulation	Vin=Min. to Max. @Full Load	---	±0.5	±1.0	%
Load Regulation	Io=0% to 100%	---	±0.5	±1.2	%
Minimum Load	No minimum Load Requirement				
Ripple & Noise	0-20 MHz Bandwidth	---	---	100	mV_{P-P}
Transient Recovery Time	25% Load Step Change	---	300	600	µsec
Transient Response Deviation		---	±3	±5	%
Temperature Coefficient		---	±0.01	±0.02	%/℃
Over Load Protection	Hiccup	---	150	---	%
Short Circuit Protection	Continuous, Automatic Recovery (Hiccup Mode 0.7Hz typ.)				

General Specifications					
Parameter	Conditions	Min.	Typ.	Max.	Unit
I/O Isolation Voltage	60 Seconds	1500	---	---	VDC
	1 Second	1800	---	---	VDC
I/O Isolation Resistance	500 VDC	1000	---	---	MΩ
I/O Isolation Capacitance	100kHz, 1V	---	1000	1500	pF
Switching Frequency		300	330	360	kHz
MTBF (calculated)	MIL-HDBK-217F@25℃, Ground Benign	1,000,000			Hours
Safety Approvals	UL/cUL 60950-1 recognition(CSA certificate), IEC/EN 60950-1(CB-report)				
	UL/cUL 62368-1 recognition(UL certificate), IEC/EN 62368-1(CB-report)				

EMC Specifications				
Parameter	Standards & Level			Performance
EMI(5)	Conduction	EN 55032	Without external components	Class A
	Radiation		With external components	
EMS(5)	EN 55035			
	ESD	EN61000-4-2 Air ± 8kV , Contact ± 6kV		A
	Radiated immunity	EN61000-4-3 10V/m		A
	Fast transient	EN61000-4-4 ±2kV		A
	Surge	EN61000-4-5 ±1kV		A
	Conducted immunity	EN61000-4-6 10Vrms		A

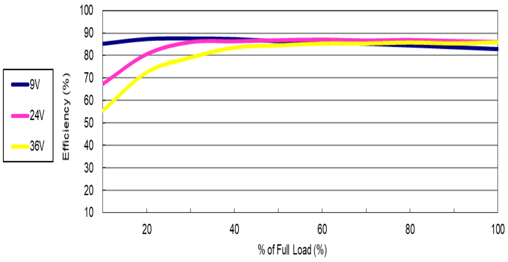
Environmental Specifications			
Parameter	Min.	Max.	Unit
Operating Ambient Temperature Range (See Power Derating Curve)	-40	+85	℃
Case Temperature	---	+105	℃
Storage Temperature Range	-50	+125	℃
Humidity (non condensing)	---	95	% rel. H
Lead Temperature (1.5mm from case for 10Sec.)	---	260	℃

Notes

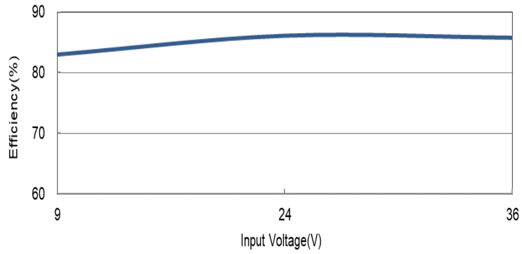
1. Specifications typical at Ta=+25℃, resistive load, nominal input voltage and rated output current unless otherwise noted.
2. Transient recovery time is measured to within 1% error band for a step change in output load of 75% to 100%.
3. We recommend to protect the converter by a fast blow fuse in the input supply line.
4. Other input and output voltages may be available, please contact MINMAX.
5. The external components might be required to meet EMI/EMS standard for some of test items. Please contact MINMAX for the solution in detail.
6. Specifications are subject to change without notice.
7. The repeated high voltage isolation testing of the converter can degrade isolation capability, to a lesser or greater degree depending on materials, construction, environment and reflow solder process. Any material is susceptible to eventual chemical degradation when subject to very high applied voltages thus implying that the number of tests should be strictly limited. We therefore strongly advise against repeated high voltage isolation testing, but if it is absolutely required, that the voltage be reduced by 20% from specified test voltage. Furthermore, the high voltage isolation capability after reflow solder process should be evaluated as it is applied on system.

Characteristic Curves

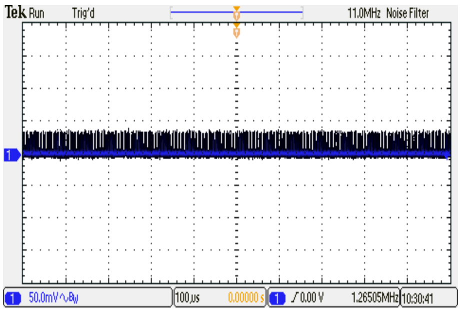
All test conditions are at 25℃ The figures are identical for MIWI10-24S033



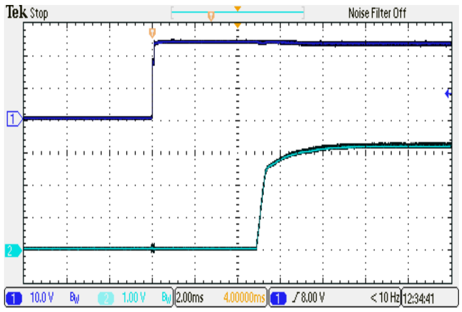
Efficiency Versus Output Current



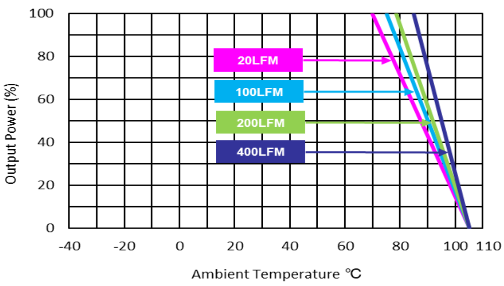
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
$V_{in}=V_{in\ nom}$; Full Load



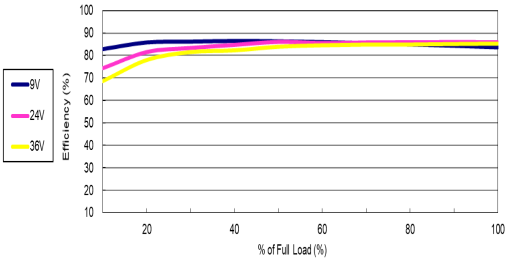
Typical Input Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



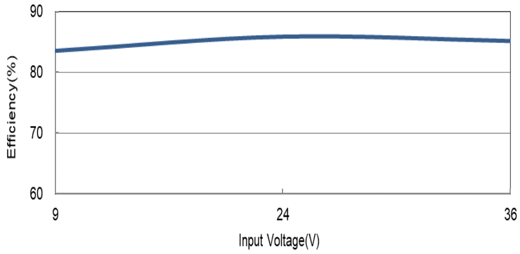
Derating Output Power Versus Ambient Temperature
$V_{in}=V_{in\ nom}$

Characteristic Curves

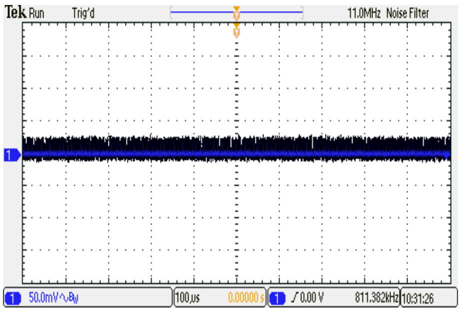
All test conditions are at 25℃ The figures are identical for MIWI10-24S05



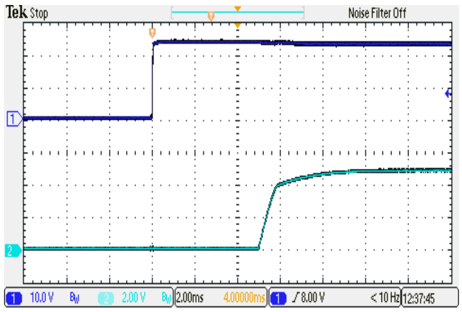
Efficiency Versus Output Current



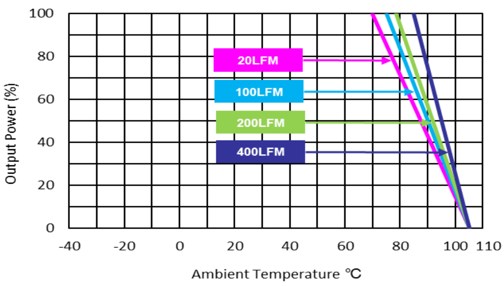
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
$V_{in}=V_{in\ nom}$; Full Load



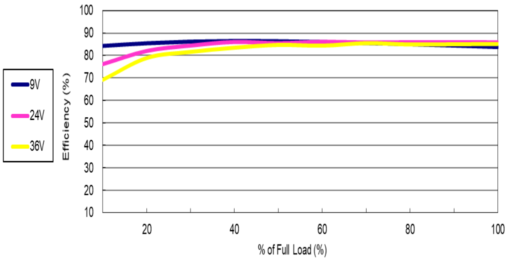
Typical Input Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



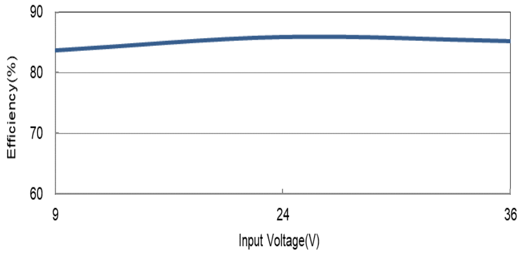
Derating Output Power Versus Ambient Temperature
$V_{in}=V_{in\ nom}$

Characteristic Curves

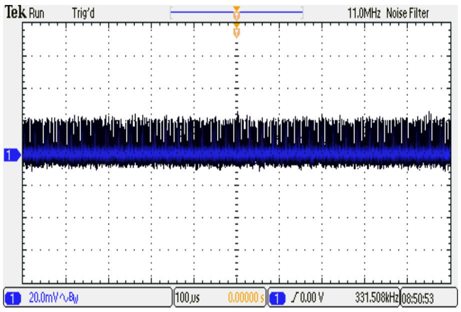
All test conditions are at 25℃ The figures are identical for MIWI10-24S051



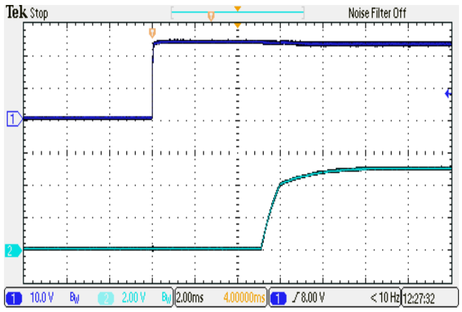
Efficiency Versus Output Current



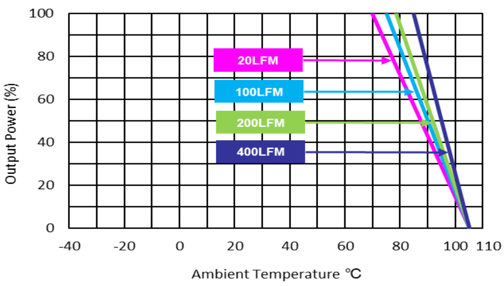
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
$V_{in}=V_{in\ nom}$; Full Load



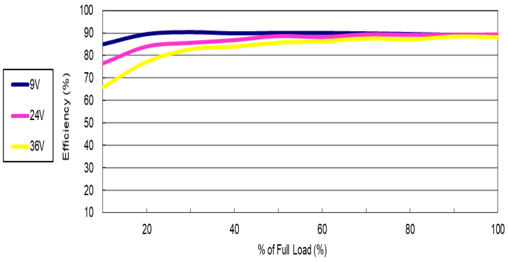
Typical Input Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



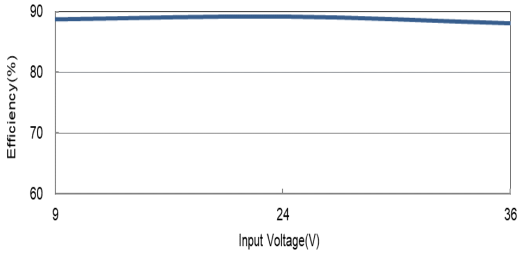
Derating Output Power Versus Ambient Temperature
$V_{in}=V_{in\ nom}$

Characteristic Curves

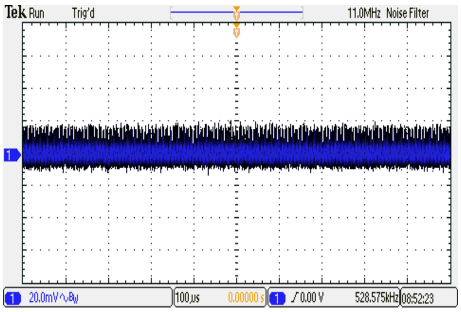
All test conditions are at 25℃ The figures are identical for MIWI10-24S12



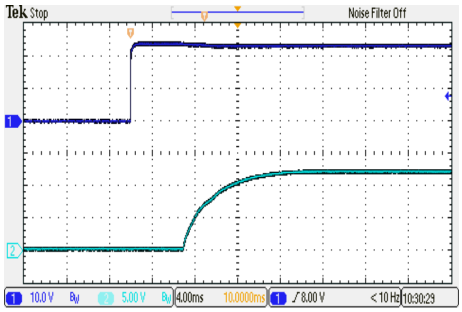
Efficiency Versus Output Current



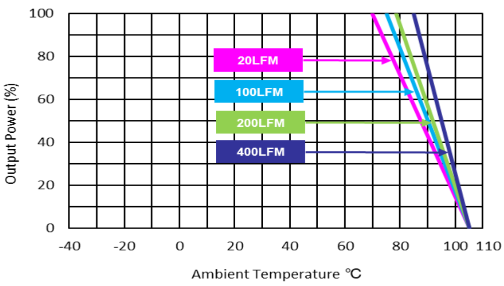
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
$V_{in}=V_{in\ nom}$; Full Load



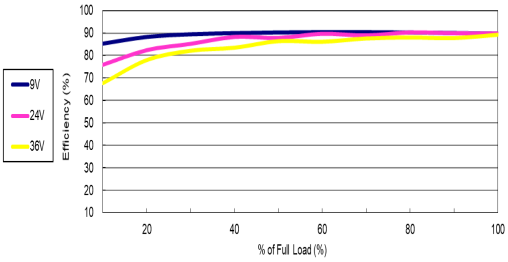
Typical Input Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



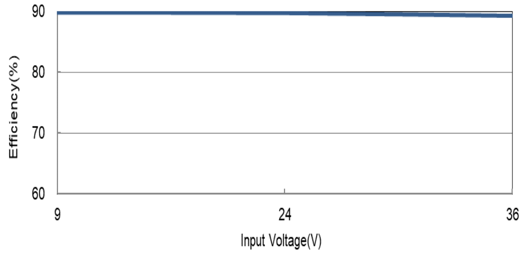
Derating Output Power Versus Ambient Temperature
$V_{in}=V_{in\ nom}$

Characteristic Curves

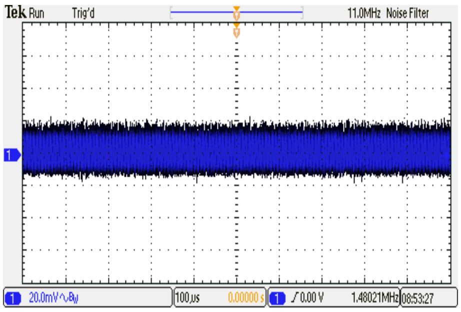
All test conditions are at 25℃ The figures are identical for MIWI10-24S15



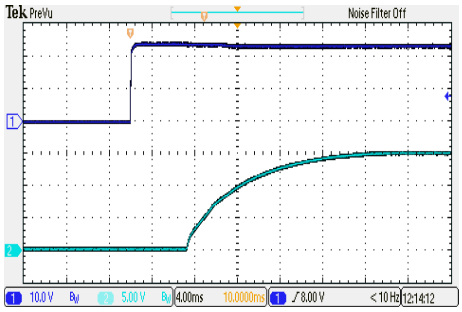
Efficiency Versus Output Current



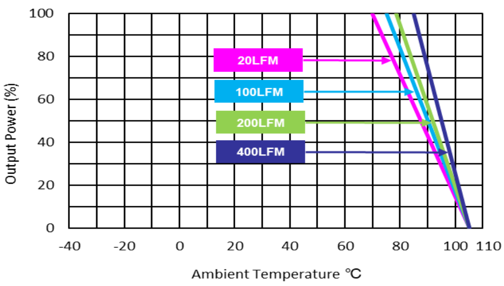
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
$V_{in}=V_{in\ nom}$; Full Load



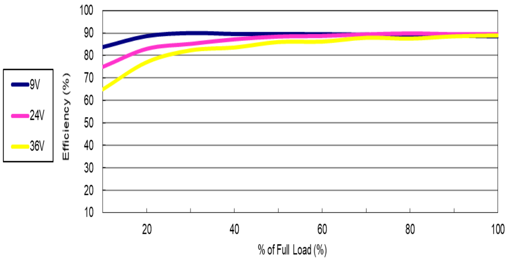
Typical Input Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



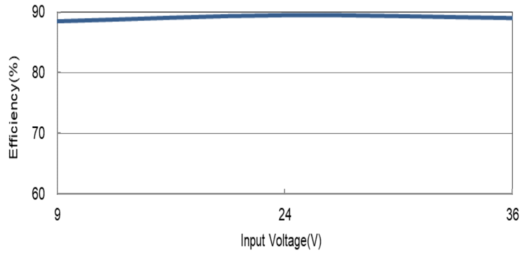
Derating Output Power Versus Ambient Temperature
$V_{in}=V_{in\ nom}$

Characteristic Curves

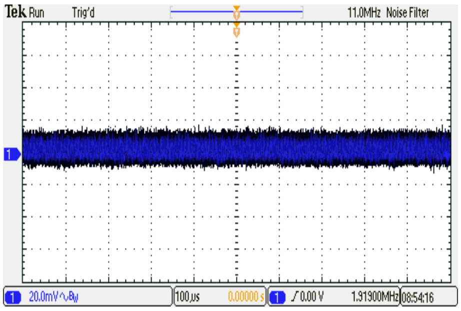
All test conditions are at 25℃ The figures are identical for MIWI10-24S24



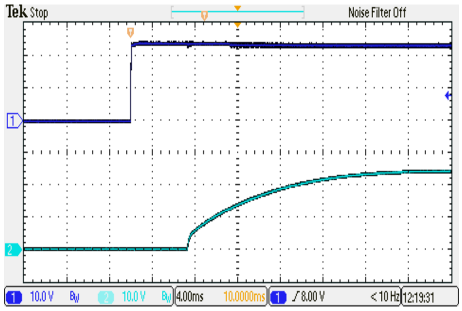
Efficiency Versus Output Current



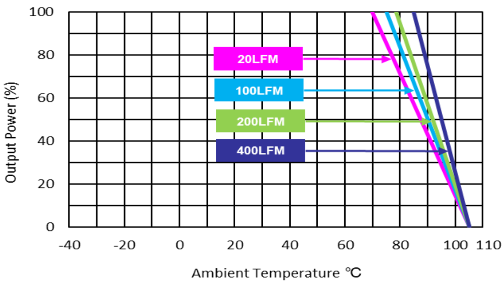
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
$V_{in}=V_{in\ nom}$; Full Load



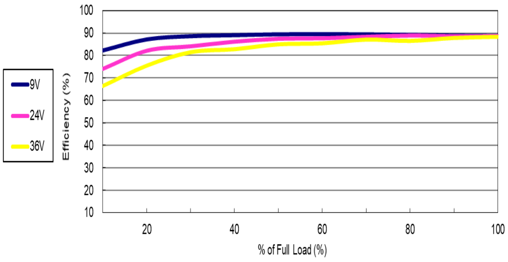
Typical Input Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



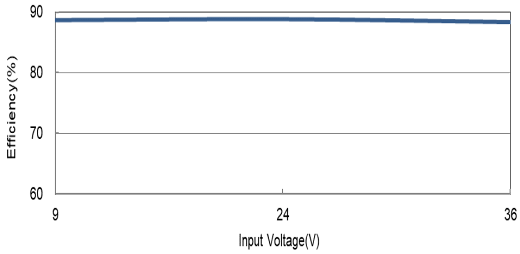
Derating Output Power Versus Ambient Temperature
$V_{in}=V_{in\ nom}$

Characteristic Curves

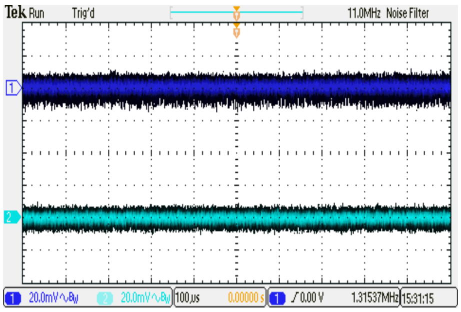
All test conditions are at 25℃ The figures are identical for MIWI10-24D12



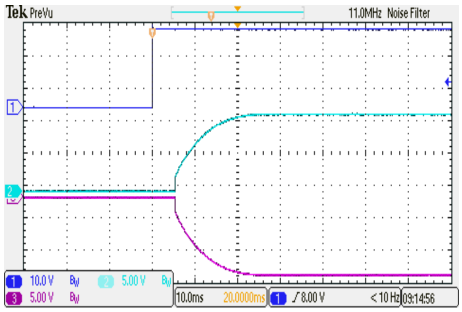
Efficiency Versus Output Current



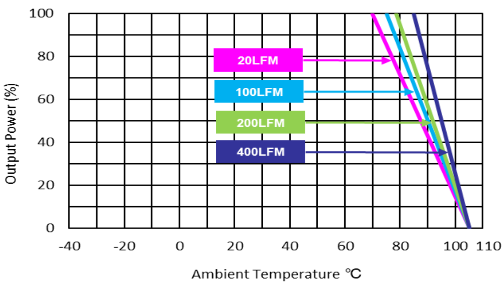
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
$V_{in}=V_{in\ nom}$; Full Load



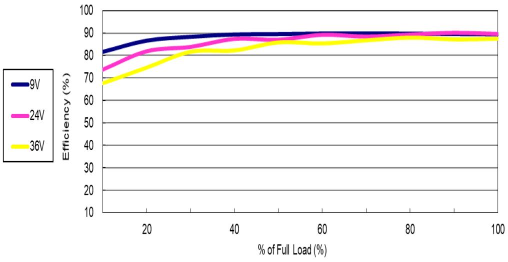
Typical Input Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



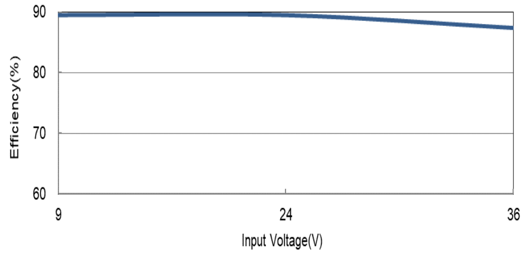
Derating Output Power Versus Ambient Temperature
$V_{in}=V_{in\ nom}$

Characteristic Curves

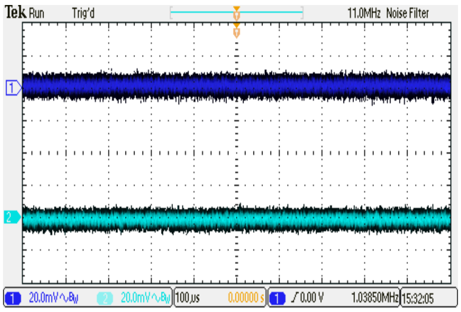
All test conditions are at 25℃ The figures are identical for MIWI10-24D15



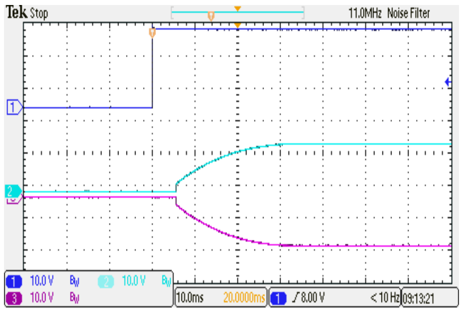
Efficiency Versus Output Current



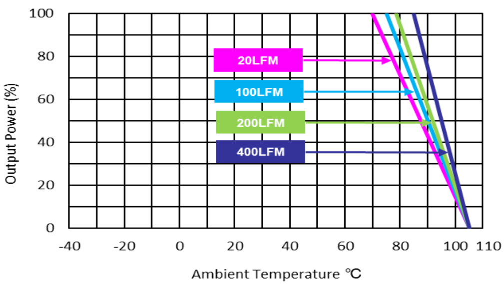
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



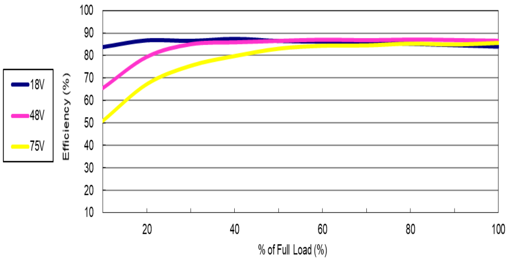
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



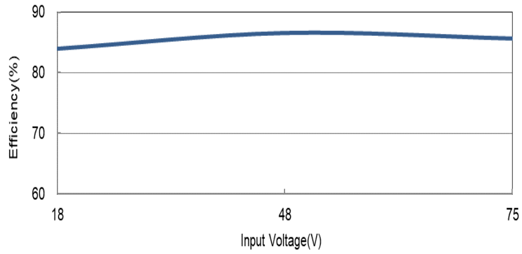
Derating Output Power Versus Ambient Temperature
V_{in}=$V_{in\ nom}$

Characteristic Curves

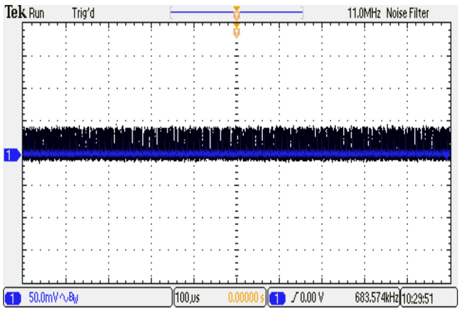
All test conditions are at 25℃ The figures are identical for MIWI10-48S033



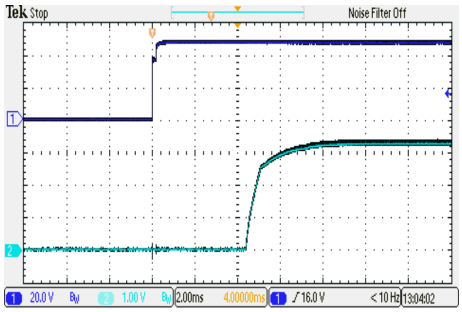
Efficiency Versus Output Current



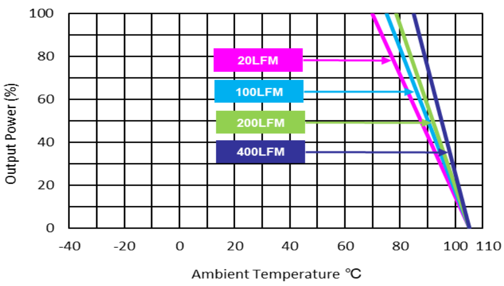
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
$V_{in}=V_{in\ nom}$; Full Load



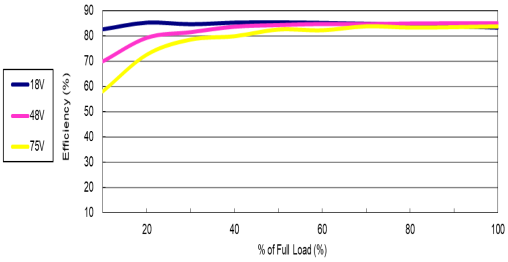
Typical Input Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



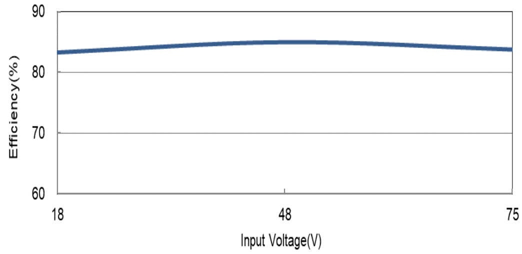
Derating Output Power Versus Ambient Temperature
$V_{in}=V_{in\ nom}$

Characteristic Curves

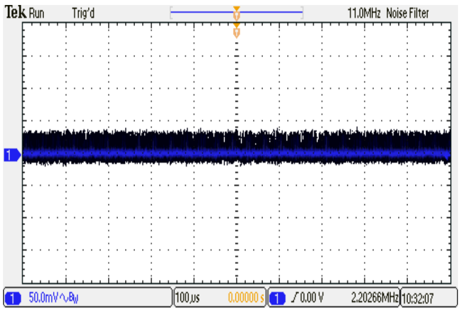
All test conditions are at 25℃ The figures are identical for MIWI10-48S05



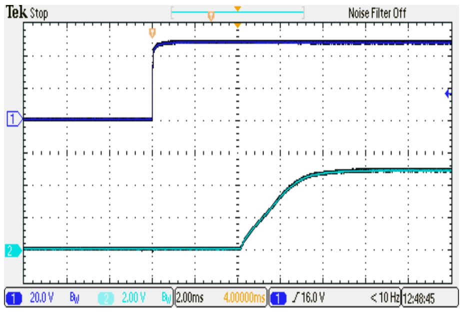
Efficiency Versus Output Current



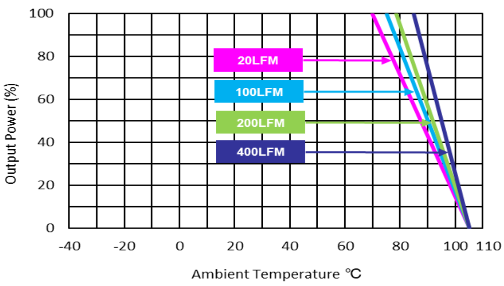
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
$V_{in}=V_{in\ nom}$; Full Load



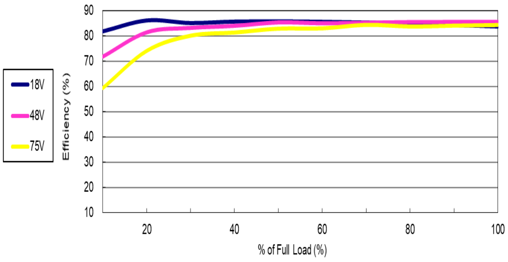
Typical Input Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



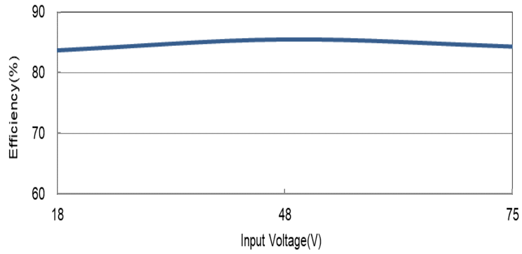
Derating Output Power Versus Ambient Temperature
$V_{in}=V_{in\ nom}$

Characteristic Curves

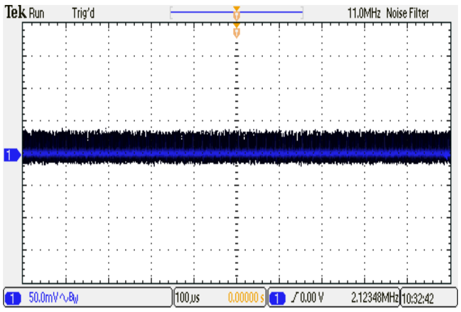
All test conditions are at 25℃ The figures are identical for MIWI10-48S051



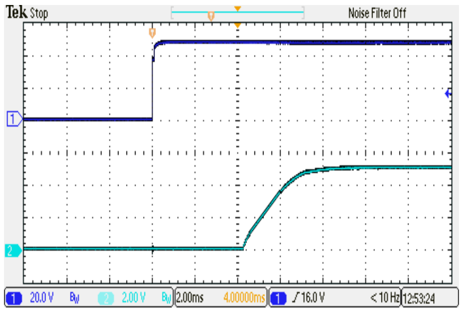
Efficiency Versus Output Current



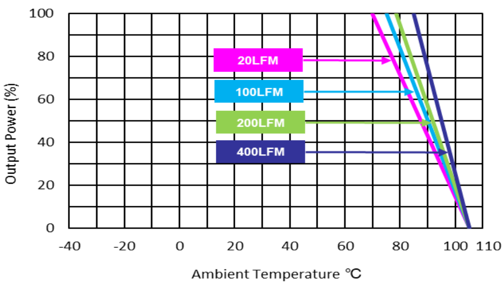
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



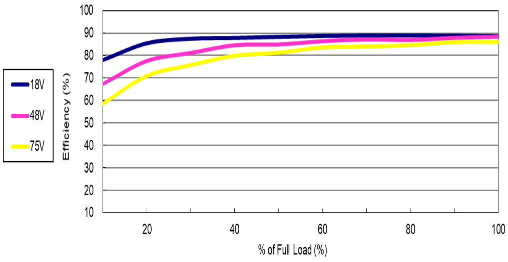
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



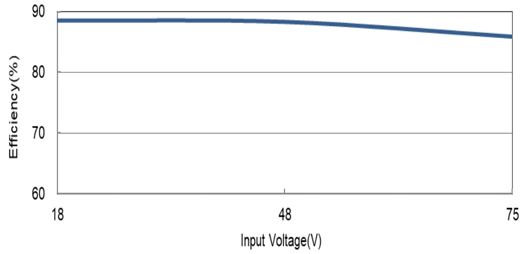
Derating Output Power Versus Ambient Temperature
V_{in}=$V_{in\ nom}$

Characteristic Curves

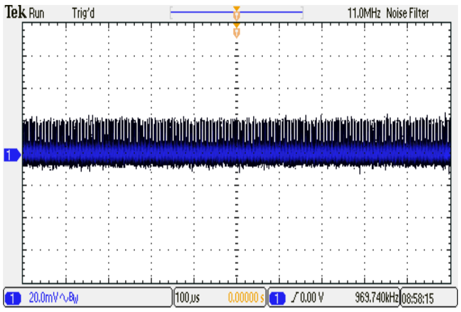
All test conditions are at 25℃ The figures are identical for MIWI10-48S12



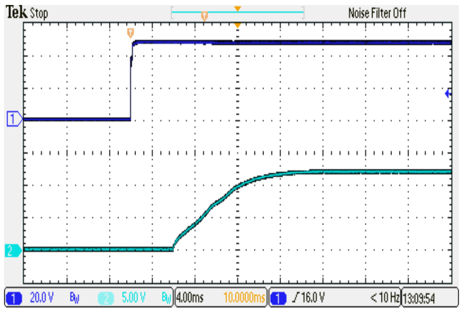
Efficiency Versus Output Current



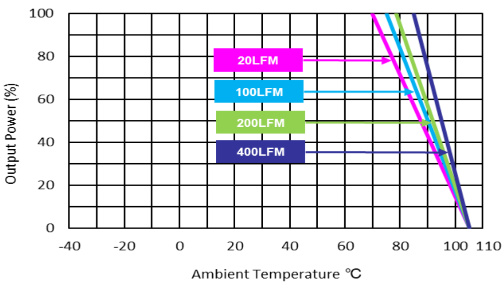
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
$V_{in}=V_{in\ nom}$; Full Load



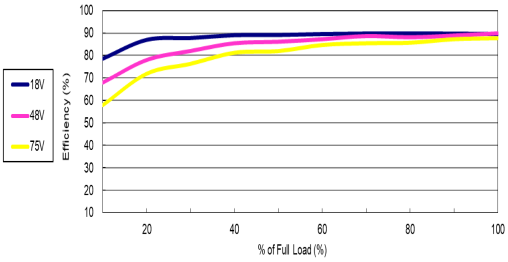
Typical Input Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



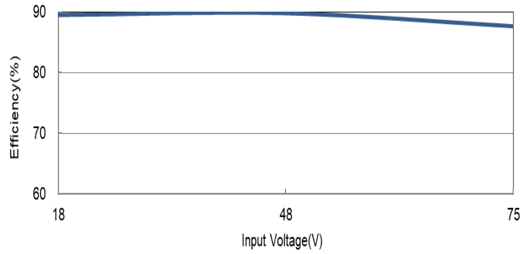
Derating Output Power Versus Ambient Temperature
$V_{in}=V_{in\ nom}$

Characteristic Curves

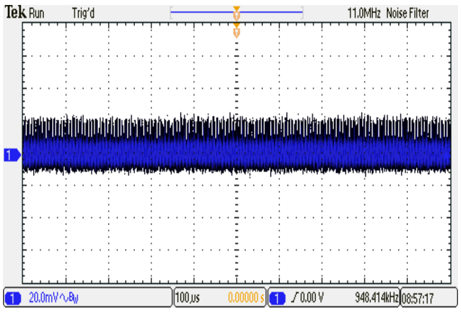
All test conditions are at 25℃ The figures are identical for MIWI10-48S15



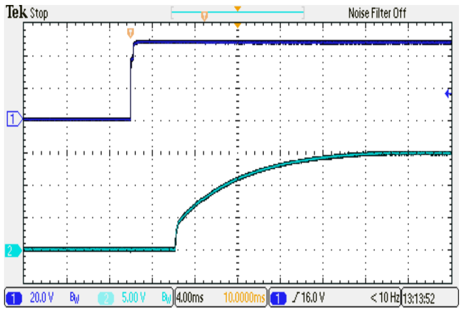
Efficiency Versus Output Current



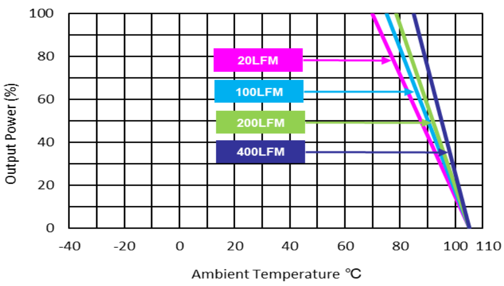
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
$V_{in}=V_{in\ nom}$; Full Load



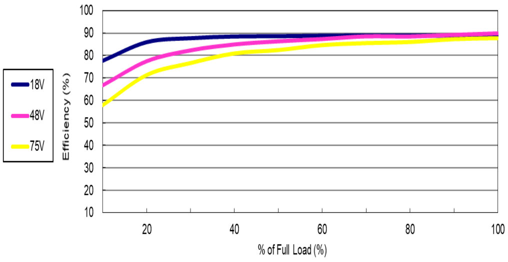
Typical Input Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



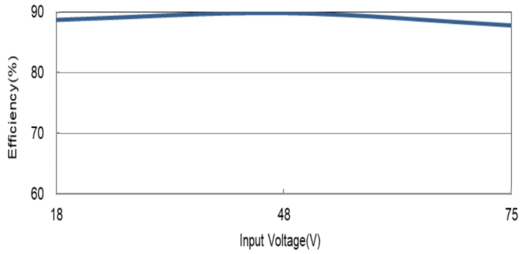
Derating Output Power Versus Ambient Temperature
$V_{in}=V_{in\ nom}$

Characteristic Curves

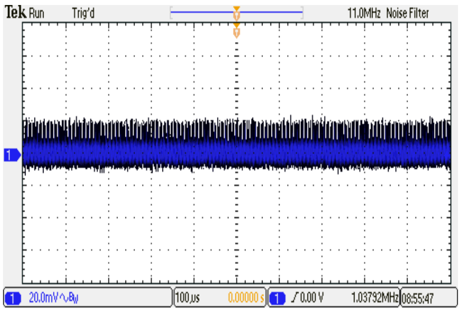
All test conditions are at 25℃ The figures are identical for MIWI10-48S24



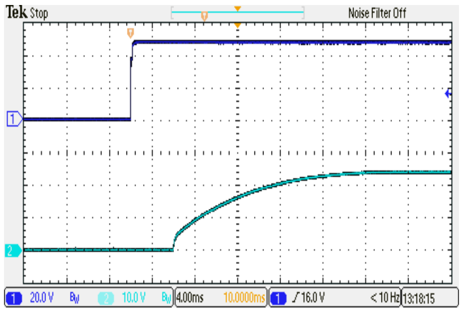
Efficiency Versus Output Current



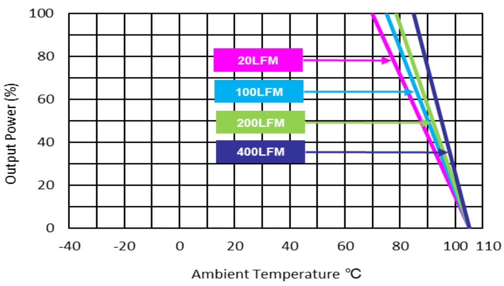
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
$V_{in}=V_{in\ nom}$; Full Load



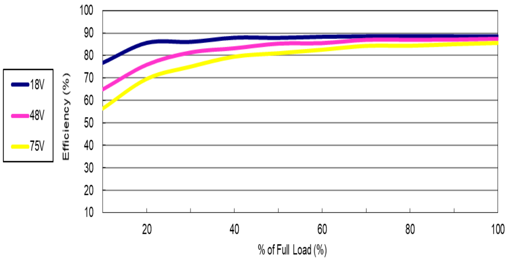
Typical Input Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



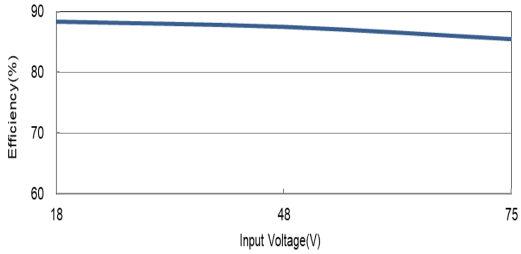
Derating Output Power Versus Ambient Temperature
$V_{in}=V_{in\ nom}$

Characteristic Curves

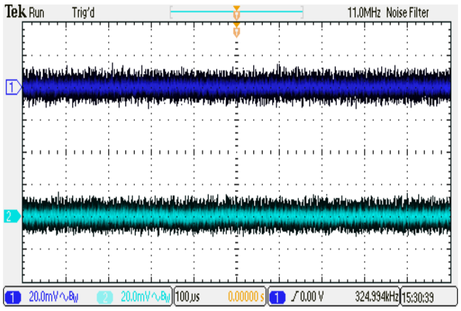
All test conditions are at 25℃ The figures are identical for MIWI10-48D12



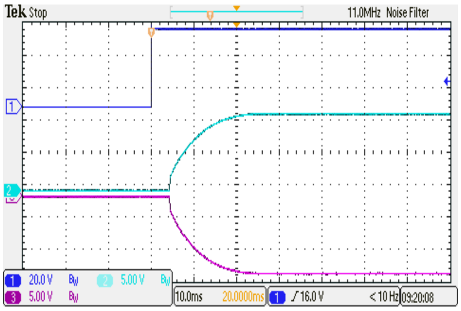
Efficiency Versus Output Current



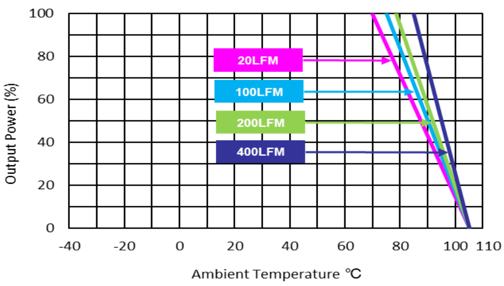
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



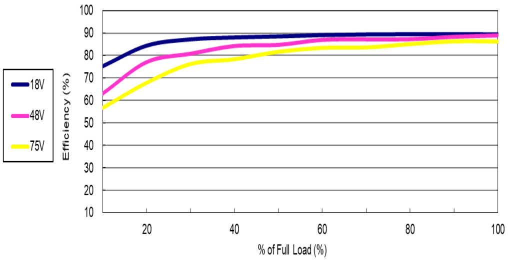
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



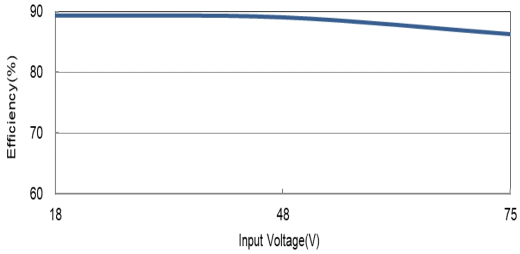
Derating Output Power Versus Ambient Temperature
V_{in}=$V_{in\ nom}$

Characteristic Curves

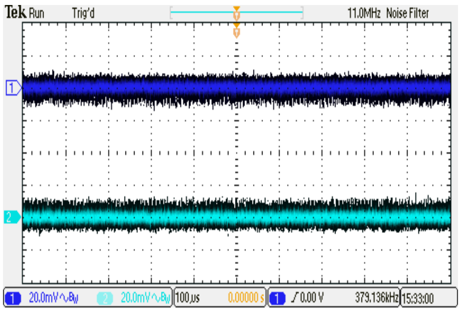
All test conditions are at 25℃ The figures are identical for MIWI10-48D15



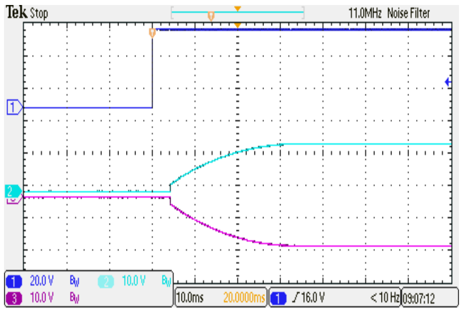
Efficiency Versus Output Current



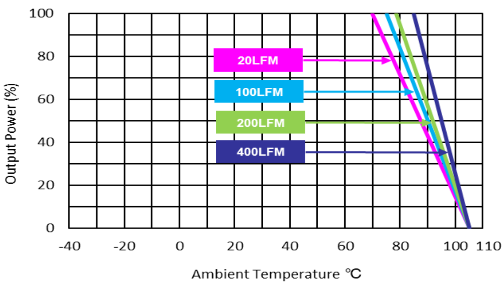
Efficiency Versus Input Voltage
Full Load



Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



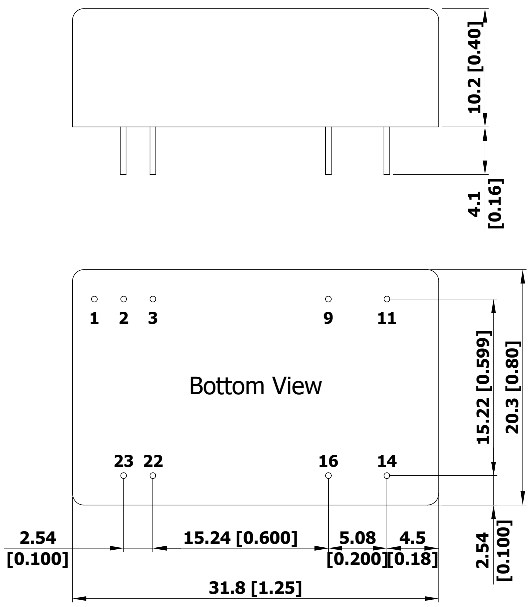
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



Derating Output Power Versus Ambient Temperature
V_{in}=$V_{in\ nom}$

Package Specifications

Mechanical Dimensions



Pin Connections

Pin	Single Output	Dual Output	Diameter mm (inches)
1	Remote On/Off	Remote On/Off	Ø 0.5 [0.02]
2	-Vin	-Vin	Ø 0.5 [0.02]
3	-Vin	-Vin	Ø 0.5 [0.02]
9	No Pin	Common	Ø 0.5 [0.02]
11	NC	-Vout	Ø 0.5 [0.02]
14	+Vout	+Vout	Ø 0.5 [0.02]
16	-Vout	Common	Ø 0.5 [0.02]
22	+Vin	+Vin	Ø 0.5 [0.02]
23	+Vin	+Vin	Ø 0.5 [0.02]

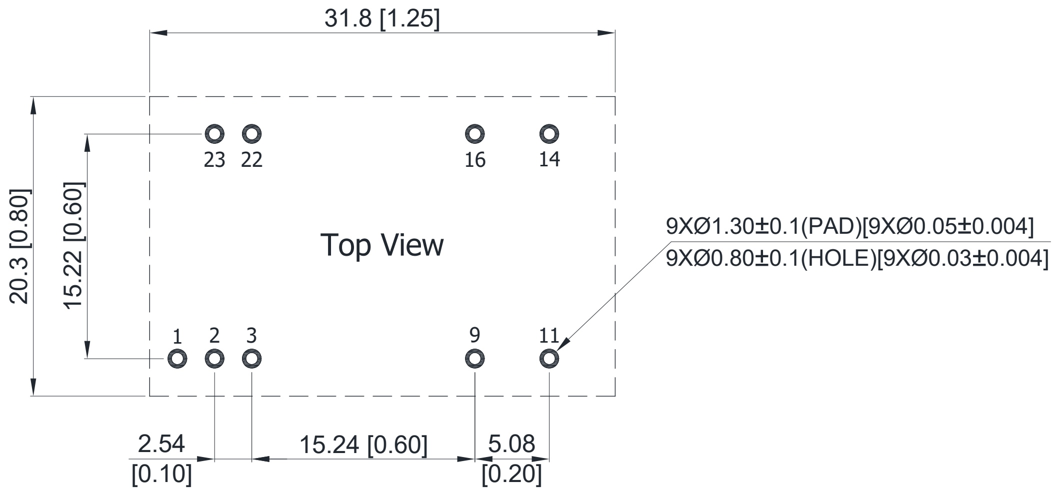
NC: No Connection

- ▶ All dimensions in mm (inches)
- ▶ Tolerance: X.X±0.5 (X.XX±0.02)
  X.XX±0.25 (X.XXX±0.01)
- ▶ Pin diameter tolerance: X.X±0.05 (X.XX±0.002)

Physical Characteristics

Case Size	:	31.8x20.3x10.2mm (1.25x0.80x0.40 inches)
Case Material	:	Metal with Non-Conductive Baseplate
Pin Material	:	Copper Alloy
Weight	:	17.3g

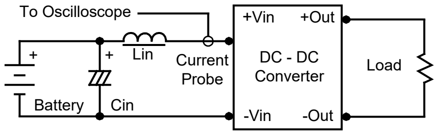
Recommended Pad Layout for Single & Dual Output Converter



Test Setup

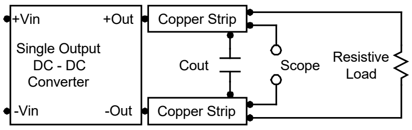
Input Reflected-Ripple Current Test Setup

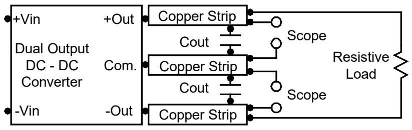
Input reflected-ripple current is measured with a inductor Lin (4.7μH) and Cin (220μF, ESR < 1.0Ω at 100 kHz) to simulate source impedance.
Capacitor Cin, offsets possible battery impedance. Current ripple is measured at the input terminals of the module, measurement bandwidth is 0-500 kHz.



Peak-to-Peak Output Noise Measurement Test

Use a Cout 0.47μF ceramic capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is 0-20 MHz. Position the load between 50 mm and 75 mm from the DC-DC Converter.





Technical Notes

Remote On/Off

Positive logic remote on/off turns the module on during a logic high voltage on the remote on/off pin, and off during a logic low. To turn the power module on and off, the user must supply a switch to control the voltage between the on/off terminal and the -Vin terminal. The switch can be an open collector or equivalent. A logic low is 0V to 1.2V. A logic high is 3.5V to 12V. The maximum sink current at the on/off terminal (Pin 1) during a logic low is -100μA.

Overload Protection

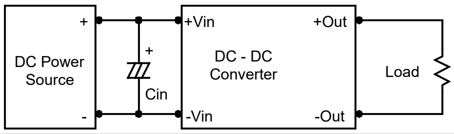
To provide protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure current limiting for an unlimited duration. At the point of current-limit inception, the unit shifts from voltage control to current control. The unit operates normally once the output current is brought back into its specified range.

Overvoltage Protection

The output overvoltage clamp consists of control circuitry, which is independent of the primary regulation loop, that monitors the voltage on the output terminals. The control loop of the clamp has a higher voltage set point than the primary loop. This provides a redundant voltage control that reduces the risk of output overvoltage.

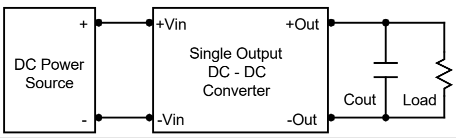
Input Source Impedance

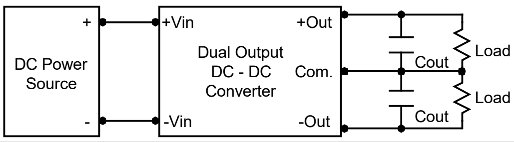
The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module.
In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor at the input to ensure startup.
By using a good quality low Equivalent Series Resistance (ESR < 1.0Ω at 100 kHz) capacitor of a 4.7μF for the 24V input devices and a 2.2μF for the 48V devices, capacitor mounted close to the power module helps ensure stability of the unit.



Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use 3.3μF capacitors at the output.



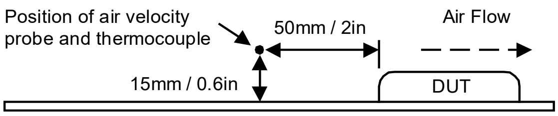


Maximum Capacitive Load

The MIWI10 series has limitation of maximum connected capacitance on the output. The power module may operate in current limiting mode during start-up, affecting the ramp-up and the startup time. The maximum capacitance can be found in the data sheet.

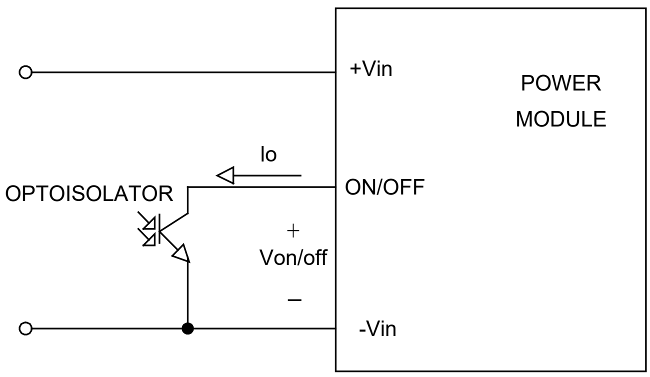
Thermal Considerations

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 105°C.
The derating curves are determined from measurements obtained in a test setup.

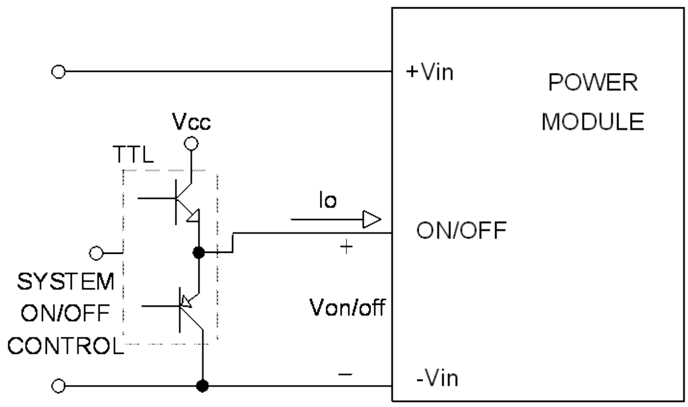


Remote On/Off Implementation

The positive logic remote ON/OFF control circuit is included. Turns the module ON during logic High on the ON/Off pin and turns OFF during logic Low. The ON/OFF input signal (Von/off) that referenced to GND. If not using the remote on/off feature, please open circuit between on/off pin and -Vin pin to turn the module on.



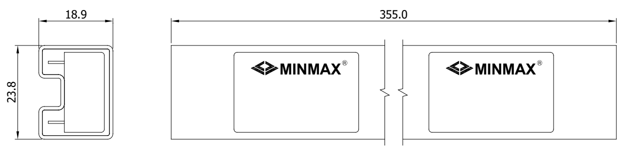
Isolated-Closure Remote ON/OFF



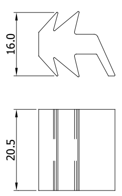
Level Control Using TTL Output

Packaging Information for Tube

Tube



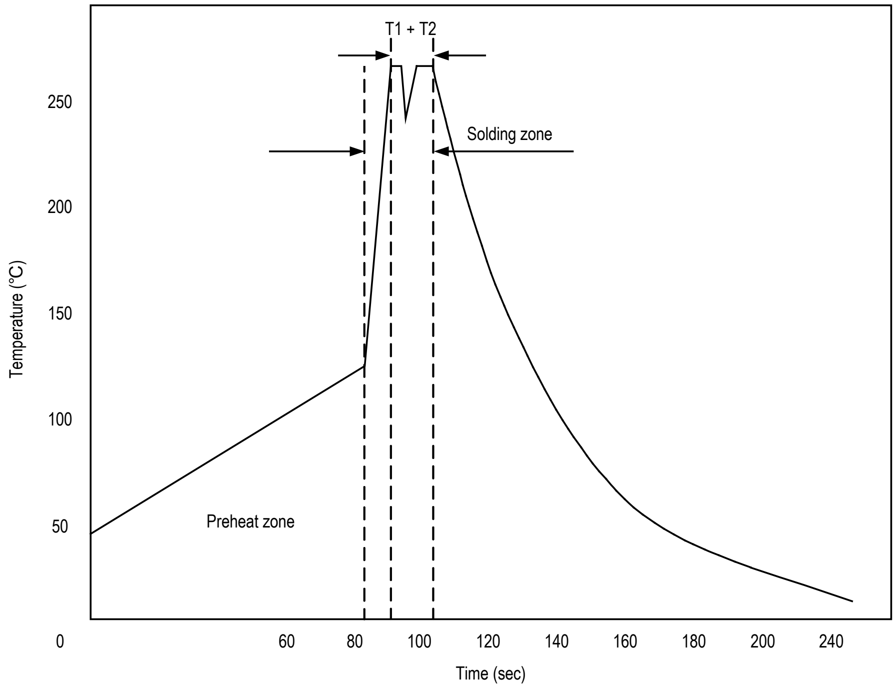
Plug



Unit: mm
10 PCS per TUBE

Wave Soldering Considerations

Lead free wave solder profile



Zone	Reference Parameter
Preheat	Rise temp. speed：3°C/sec max.
zone	Preheat temp.：100~130°C
Actual	Peak temp.：250~260°C
heating	Peak time(T1+T2)：4~6 sec

Hand Welding Parameter

Reference Solder: Sn-Ag-Cu：Sn-Cu：Sn-Ag

Hand Welding: Soldering iron：Power 60W

Welding Time: 2~4 sec

Temp.: 380~400°C

Part Number Structure

M	I	WI	10	-	24	S	033
	Package Type DIP-24	Ultra-wide 4:1 Input Voltage Range	Output Power 10 Watt		Input Voltage Range 24: 9 ~ 36 VDC 48: 18 ~ 75 VDC	Output Quantity S: Single D: Dual	Output Voltage 033: 3.3 VDC 05: 5 VDC 051: 5.1 VDC 12: 12 VDC 15: 15 VDC 24: 24 VDC

MTBF and Reliability

The MTBF of MIWI10 series of DC-DC converters has been calculated using

MIL-HDBK 217F NOTICE2, Operating Temperature 25℃, Ground Benign.

Model	MTBF	Unit
MIWI10-24S033	1,223,342	Hours
MIWI10-24S05	1,106,335	
MIWI10-24S051	1,071,030	
MIWI10-24S12	1,268,708	
MIWI10-24S15	1,372,600	
MIWI10-24S24	1,370,350	
MIWI10-24D12	1,309,203	
MIWI10-24D15	1,396,461	
MIWI10-48S033	1,256,357	
MIWI10-48S05	1,132,075	
MIWI10-48S051	1,173,055	
MIWI10-48S12	1,338,065	
MIWI10-48S15	1,404,220	
MIWI10-48S24	1,401,865	
MIWI10-48D12	1,182,227	
MIWI10-48D15	1,331,528	