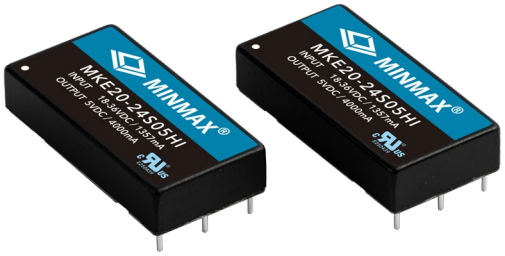
MINMAX®

MKE20-HI Series
Electric Characteristic Note

MKE20-HI Series EC Note

DC-DC CONVERTER 20W, Ultra-high I/O Isolation, 2"×1" Package

Features



- **Industrial Standard 2"x1" Package**
- **Wide 2:1 Input Voltage Range**
- **Fully Regulated Output Voltage**
- **Ultra-high I/O Isolation 8000VDC with Reinforced Insulation, rated for 1000Vrms Working Voltage**
- **Operating Ambient Temp. Range -40℃ to +80℃**
- **No Min. Load Requirement**
- **Under-voltage, Overload/Voltage and Short Circuit Protection**
- **EMI Emission EN55032 Class A Approved**
- **UL/cUL/IEC/EN 62368-1(60950-1) Safety Approval & CE Marking**

Applications

- Distributed power architectures
- Workstations
- Computer equipment
- Communications equipment

Product Overview

The MINMAX MKE20-HI series is a range of high performance 20W DC-DC converter within encapsulated 2"x1" package which specifically design for high isolation applications where reinforced insulation and high working voltage are required. There are 21 models available for input voltage of 12, 24, 48VDC with wide 2:1 input range and fixed output voltage. The I/O isolation is specified for 8000VDC with reinforced insulation, which rated for 1000Vrms working voltage. Further features include under-voltage, overload, over voltage, short circuit protection, no min. load requirement, EMI emission EN 55032 Class A approved, low I/O capacitance 80pF max. and operating ambient temp. range by -40℃ to 80℃ by high efficiency up to 90%. MKE20-HI series conform to UL/cUL/IEC/EN 62368-1 (60950-1) safety approvals. The MKE20-HI series offer a superior solution for demanding application in requesting a certified supplementary.

Table of contents

Model Selection Guide

Model Number	Input Voltage (Range)	Output Voltage	Output Current	Input Current		Reflected Ripple Current	Over Voltage Protection	Max. capacitive Load	Efficiency (typ.)
			Max.	@Max. Load	@No Load				@Max. Load
	VDC	VDC	mA	mA(typ.)	mA (typ.)	mA(typ.)	VDC	μF	%
MKE20-12S05HI	12 (9 ~ 18)	5	4000	1961	20	100	6.2	6800	85
MKE20-12S051HI		5.1	4000	2000			6.2		85
MKE20-12S12HI		12	1670	1898			15	1160	88
MKE20-12S15HI		15	1333	1893			18	750	88
MKE20-12S24HI		24	840	1888			27	295	89
MKE20-12D12HI		±12	±840	1888			±15	590#	89
MKE20-12D15HI		±15	±670	1882			±18	380#	89
MKE20-24S05HI	24 (18 ~ 36)	5	4000	958	15	50	6.2	6800	87
MKE20-24S051HI		5.1	4000	977			6.2		87
MKE20-24S12HI		12	1670	949			15	1160	88
MKE20-24S15HI		15	1333	936			18	750	89
MKE20-24S24HI		24	840	933			27	295	90
MKE20-24D12HI		±12	±840	933			±15	590#	90
MKE20-24D15HI		±15	±670	931			±18	380#	90
MKE20-48S05HI	48 (36 ~ 75)	5	4000	479	10	30	6.2	6800	87
MKE20-48S051HI		5.1	4000	489			6.2		87
MKE20-48S12HI		12	1670	474			15	1160	88
MKE20-48S15HI		15	1333	463			18	750	90
MKE20-48S24HI		24	840	472			27	295	89
MKE20-48D12HI		±12	±840	472			±15	590#	89
MKE20-48D15HI		±15	±670	465			±18	380#	90

For each output

Input Specifications

Parameter	Conditions / Model	Min.	Typ.	Max.	Unit
Input Surge Voltage (100 ms max.)	12V Input Models	-0.7	---	25	VDC
	24V Input Models	-0.7	---	50	
	48V Input Models	-0.7	---	100	
Start-Up Threshold Voltage	12V Input Models	---	---	9	
	24V Input Models	---	---	18	
	48V Input Models	---	---	36	
Under Voltage Shutdown	12V Input Models	---	7.5	---	
	24V Input Models	---	15	---	
	48V Input Models	---	33	---	
Start Up Time (Power On)	Nominal Vin and Constant Resistive Load	---	---	30	ms
Input Filter	All Models	Internal Pi Type			

Output Specifications

Parameter	Conditions / Model			Min.	Typ.	Max.	Unit
Output Voltage Setting Accuracy				---	---	±1.0	%Vnom.
Output Voltage Balance	Dual Output, Balanced Loads			---	---	±2.0	%
Line Regulation	Vin=Min. to Max. @Full Load			---	---	±0.5	%
Load Regulation	Io=0% to 100%	Single Output		---	---	±0.5	%
		Dual Output		---	---	±1.0	%
Minimum Load	No minimum Load Requirement						
Ripple & Noise	0-20 MHz Bandwidth	5V & 5.1Vo	Measured with a MLCC : 4.7μF	---	50	---	mV_{P-P}
		12V,15V, ±12V, ±15Vo		---	100	---	mV_{P-P}
		24Vo		---	150	---	mV_{P-P}
Transient Recovery Time	25% Load Step Change(2)			---	---	300	μs
Transient Response Deviation				---	±3	±5	%
Temperature Coefficient				---	---	±0.02	%/℃
Over Load Protection	Hiccup			---	150	---	%
Short Circuit Protection	Continuous, Automatic Recovery (Hiccup Mode 0.7Hz typ.)						

Isolation, Safety Standards

Parameter	Conditions	Min.	Typ.	Max.	Unit
I/O Isolation Voltage	60 Seconds Reinforced insulation, rated for 1000Vrms working voltage	4200	---	---	VAC
	Tested for 1 second	8000	---	---	VDC
I/O Isolation Resistance	500 VDC	10	---	---	GΩ
I/O Isolation Capacitance	100kHz, 1V	---	---	80	pF
Safety Approvals	UL/cUL 60950-1 recognition (UL certificate), IEC/EN 60950-1 (CB-report)				
	UL/cUL 62368-1 recognition (UL certificate), IEC/EN 62368-1 (CB-report)				

General Specifications

Parameter	Conditions	Min.	Typ.	Max.	Unit
Switching Frequency		---	285	---	kHz
MTBF(calculated)	MIL-HDBK-217F@25℃, Ground Benign	1,087,344	---	---	Hours

EMC Specifications

Parameter	Standards & Level			Performance
EMI	Conduction	EN 55032	Without external components	Class A
	Radiation			
EMS(5)	EN 55035			
	ESD	Direct discharge	Indirect discharge HCP & VCP	A
		EN 61000-4-2 Air ± 15kV	Contact ± 8kV	
	Radiated immunity	EN 61000-4-3 10V/m		A
	Fast transient	EN 61000-4-4 ±2kV		A
	Surge	EN 61000-4-5 ±1kV		A
	Conducted immunity	EN 61000-4-6 10Vrms		A
	PFMF	EN 61000-4-8 100A/m		A

Environmental Specifications

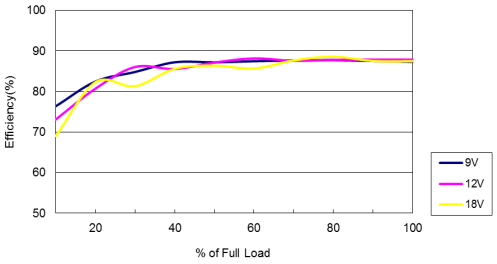
Parameter	Conditions / Model	Min.	Max.	Unit
Operating Ambient Temperature Range Nominal Vin, Load 100% Inom. (for Power Derating see relative Derating Curves)	MKE20-24S24HI, MKE20-24D12HI, MKE20-24D15HI MKE20-48S15HI, MKE20-48D15HI	-40	+66	℃
	MKE20-12S24HI, MKE20-12D12HI, MKE20-12D15HI MKE20-24S15HI, MKE20-48S24HI, MKE20-48D12HI		+62	
	MKE20-12S12HI, MKE20-12S15HI, MKE20-24S12HI MKE20-48S12HI		+59	
	MKE20-24S05HI, MKE20-24S051HI, MKE20-48S05HI MKE20-48S051HI		+55	
	MKE20-12S05HI, MKE20-12S051HI		+48	
Thermal Impedance		13.0	---	℃/W
Case Temperature		---	+95	℃
Storage Temperature Range		-50	+125	℃
Humidity (non condensing)		---	95	% rel. H
Altitude		---	4000	m
Lead Temperature (1.5mm from case for 10Sec.)		---	260	℃

Notes

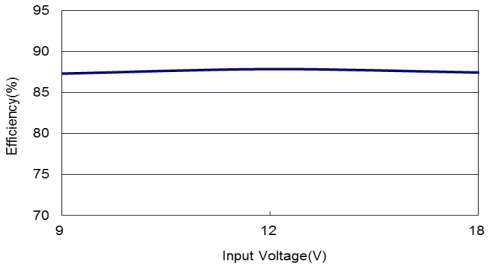
1 Specifications typical at Ta=+25℃, resistive load, nominal input voltage and rated output current unless otherwise noted.
2 Transient recovery time is measured to within 1% error band for a step change in output load of 75% to 100%.
3 We recommend to protect the converter by a slow blow fuse in the input supply line.
4 Other input and output voltage may be available, please contact MINMAX.
5 The external components might be required to meet EMS standard for some of test items. Please contact MINMAX for the solution in detail.
6 Specifications are subject to change without notice.
7 The repeated high voltage isolation testing of the converter can degrade isolation capability, to a lesser or greater degree depending on materials, construction, environment and reflow solder process. Any material is susceptible to eventual chemical degradation when subject to very high applied voltages thus implying that the number of tests should be strictly limited. We therefore strongly advise against repeated high voltage isolation testing, but if it is absolutely required, that the voltage be reduced by 20% from specified test voltage. Furthermore, the high voltage isolation capability after reflow solder process should be evaluated as it is applied on system.

Characteristic Curves

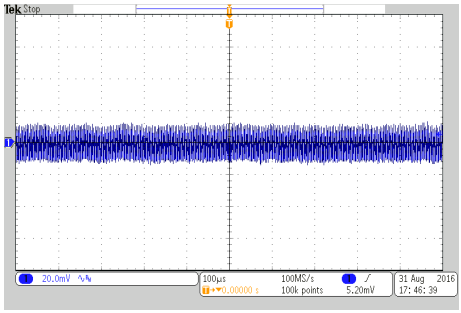
All test conditions are at 25℃ The figures are identical for MKE20-12S05HI



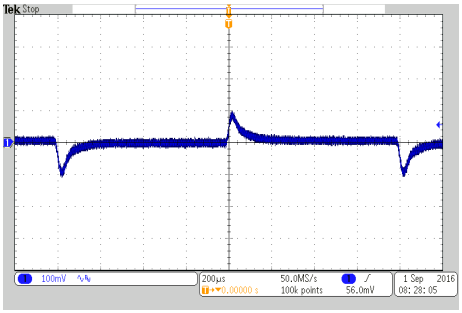
Efficiency Versus Output Current



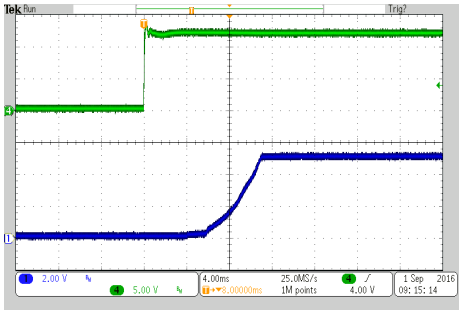
Efficiency Versus Input Voltage
Full Load



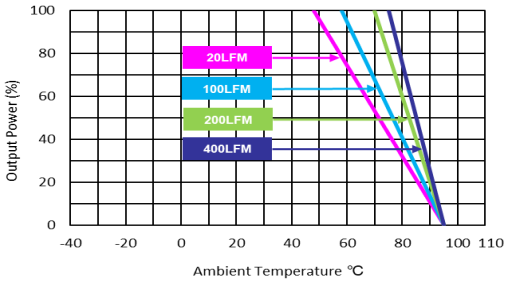
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



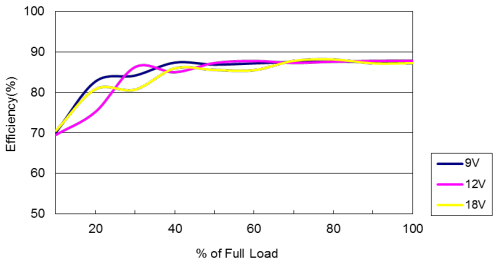
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



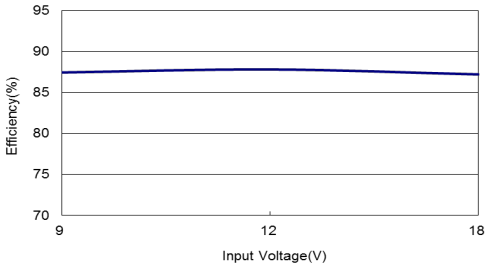
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

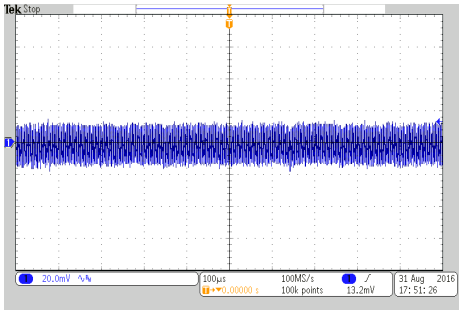
All test conditions are at 25°C The figures are identical for MKE20-12S051HI



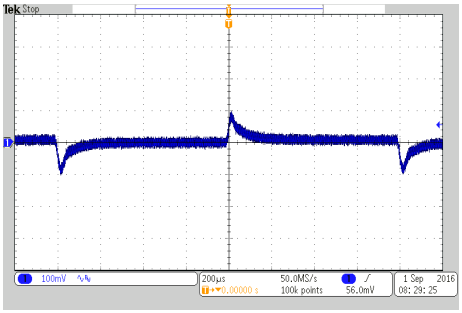
Efficiency Versus Output Current



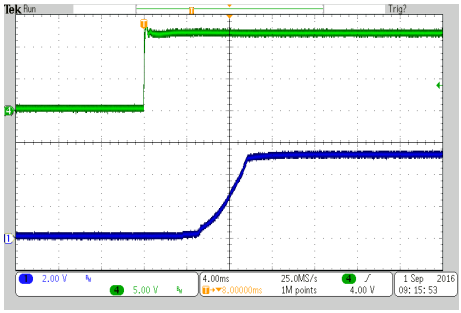
Efficiency Versus Input Voltage
Full Load



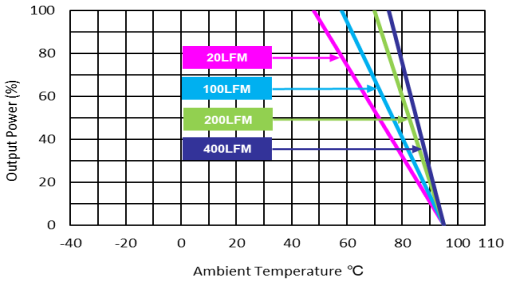
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



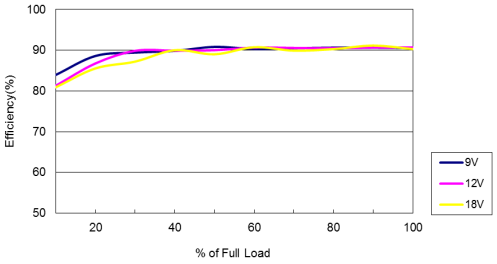
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



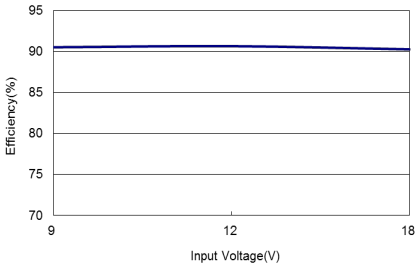
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

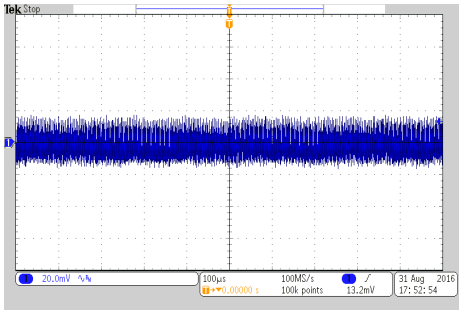
All test conditions are at 25℃ The figures are identical for MKE20-12S12HI



Efficiency Versus Output Current

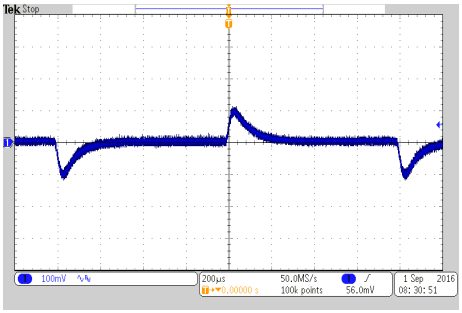


Efficiency Versus Input Voltage
Full Load



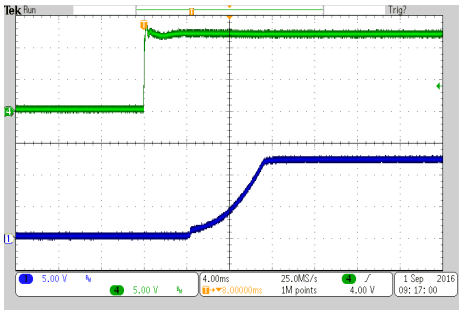
Typical Output Ripple and Noise

$V_{in}=V_{in\ nom}$; Full Load



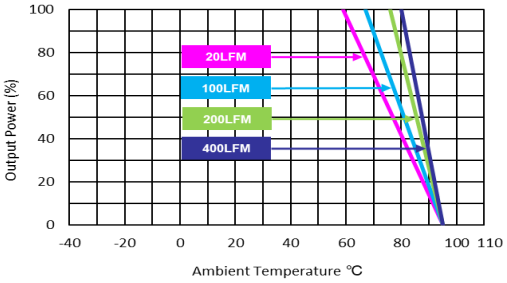
Transient Response to Dynamic Load Change

from 100% to 75% of Full Load ; $V_{in}=V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic

$V_{in}=V_{in\ nom}$; Full Load

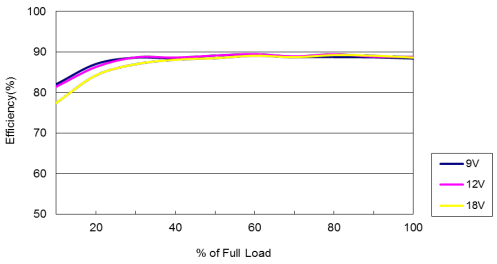


Derating Output Current Versus Ambient Temperature and Airflow

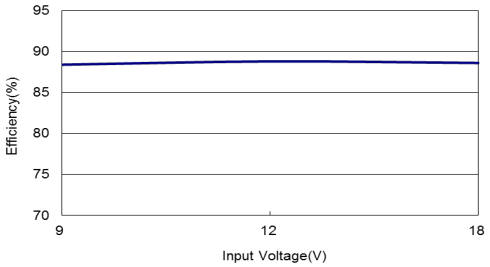
$V_{in}=V_{in\ nom}$

Characteristic Curves

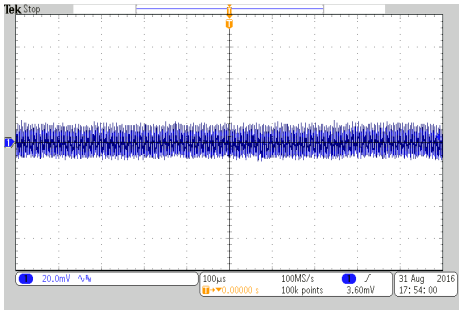
All test conditions are at 25°C The figures are identical for MKE20-12S15HI



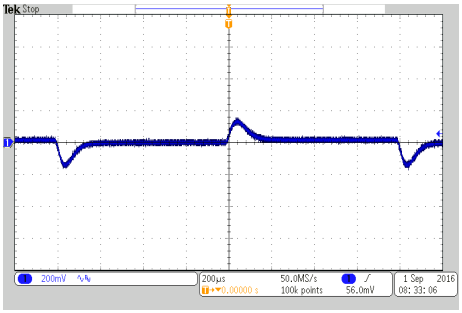
Efficiency Versus Output Current



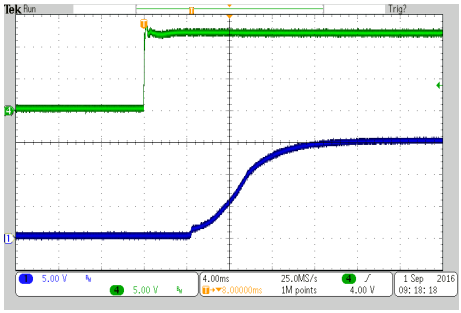
Efficiency Versus Input Voltage
Full Load



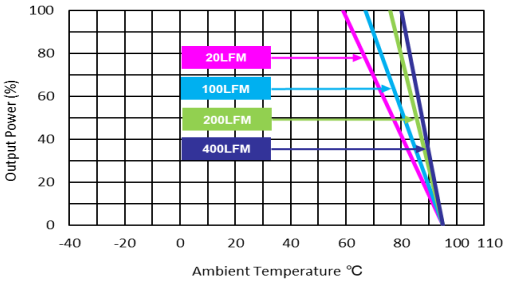
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



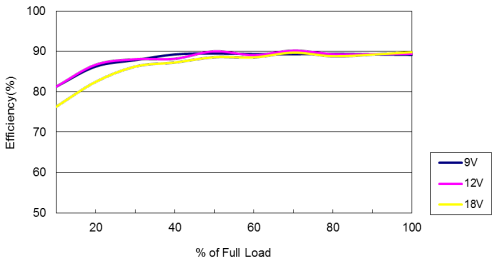
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



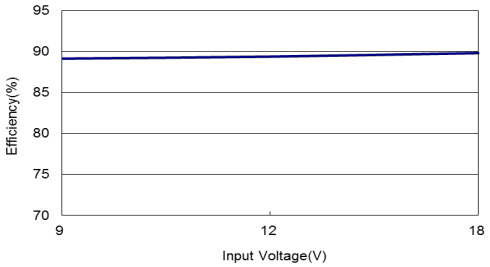
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

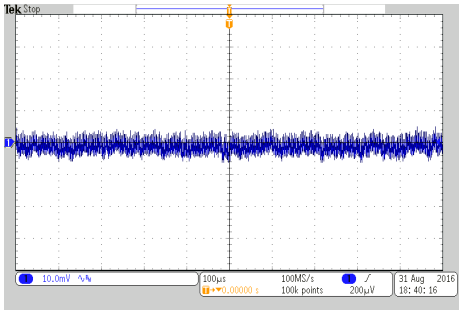
All test conditions are at 25°C The figures are identical for MKE20-12S24HI



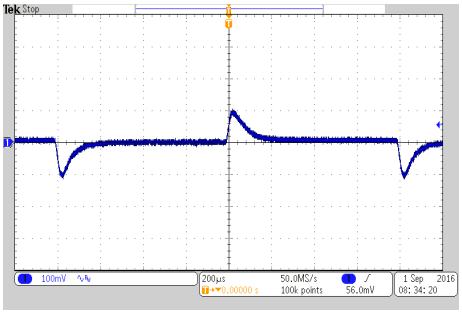
Efficiency Versus Output Current



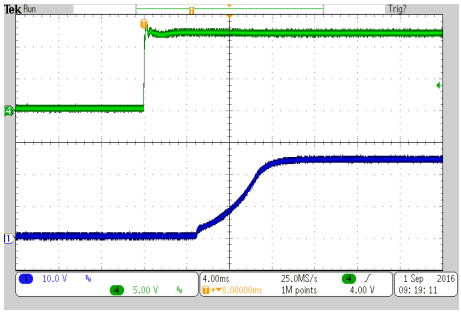
Efficiency Versus Input Voltage
Full Load



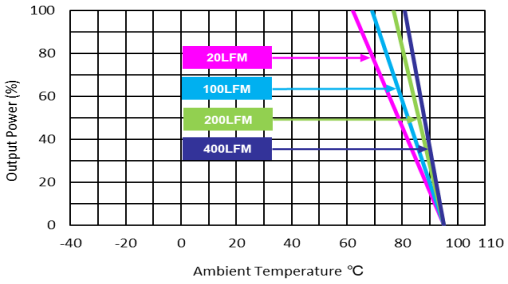
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



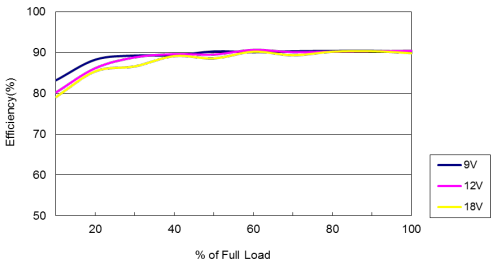
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



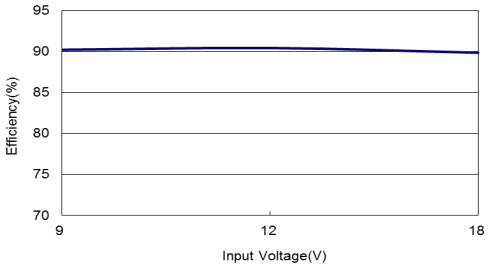
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

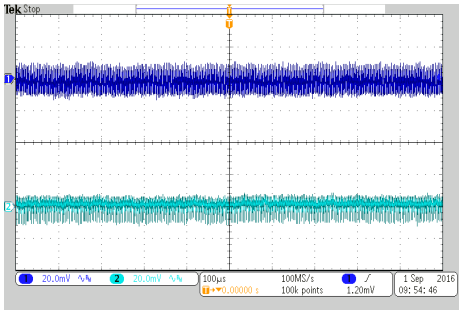
All test conditions are at 25°C The figures are identical for MKE20-12D12HI



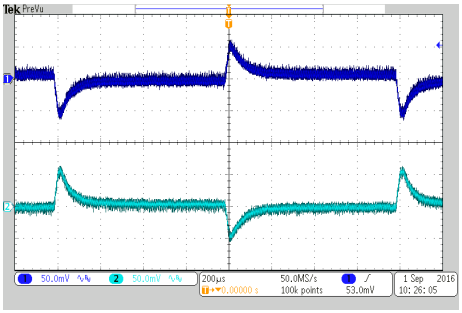
Efficiency Versus Output Current



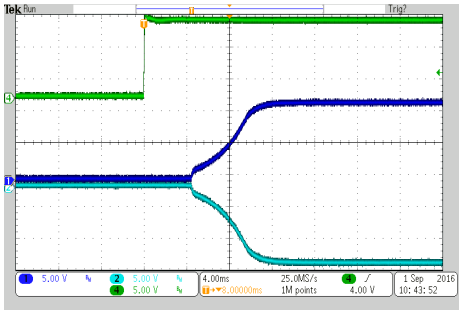
Efficiency Versus Input Voltage
Full Load



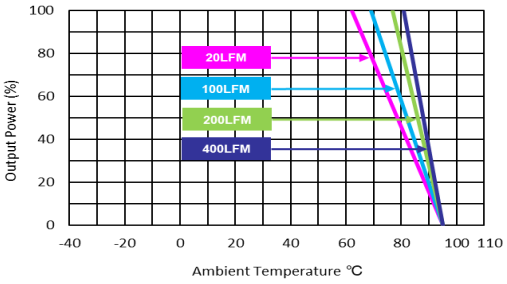
Typical Output Ripple and Noise
$V_{in}=V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; $V_{in}=V_{in\ nom}$



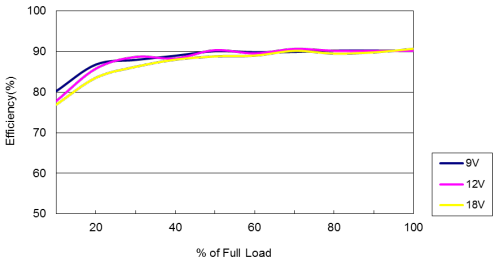
Typical Input Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



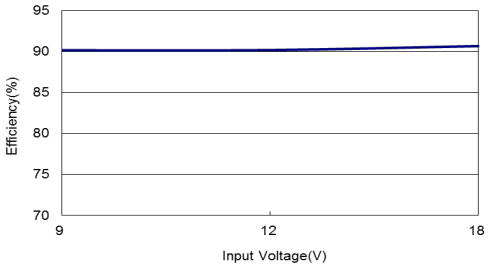
Derating Output Current Versus Ambient Temperature and Airflow
$V_{in}=V_{in\ nom}$

Characteristic Curves

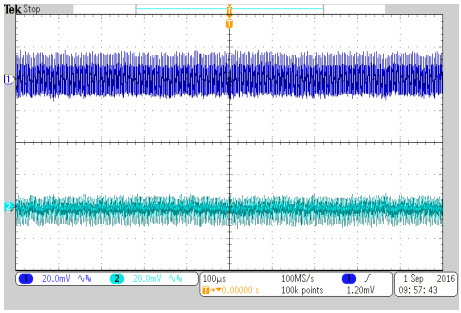
All test conditions are at 25℃ The figures are identical for MKE20-12D15HI



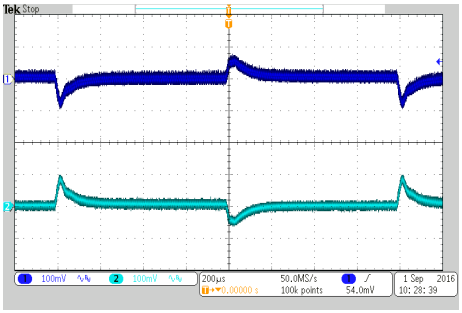
Efficiency Versus Output Current



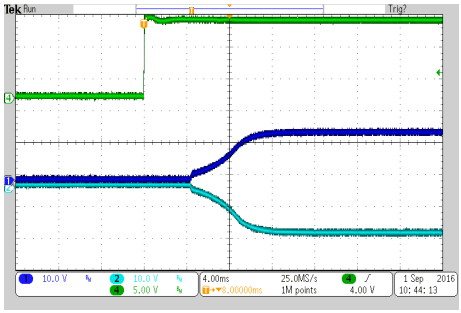
Efficiency Versus Input Voltage
Full Load



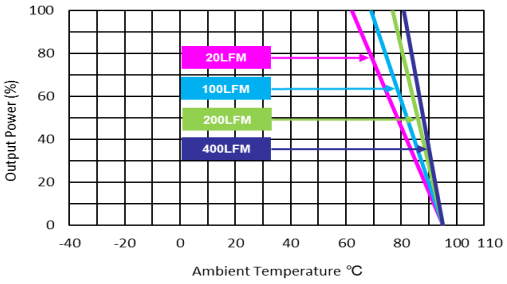
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



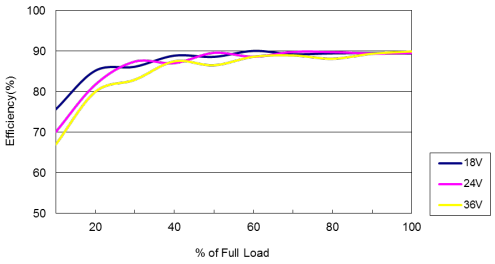
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



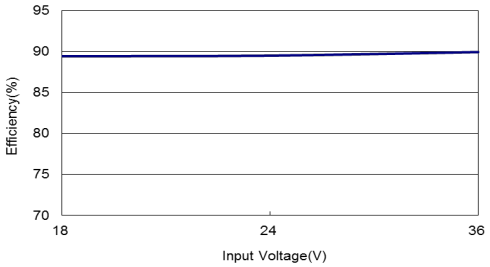
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

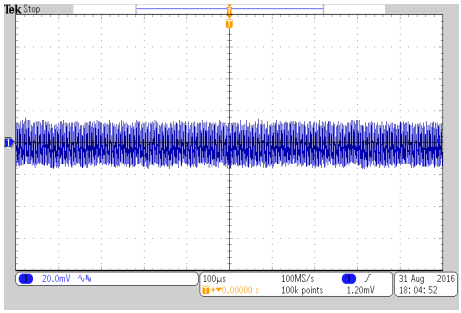
All test conditions are at 25°C The figures are identical for MKE20-24S05HI



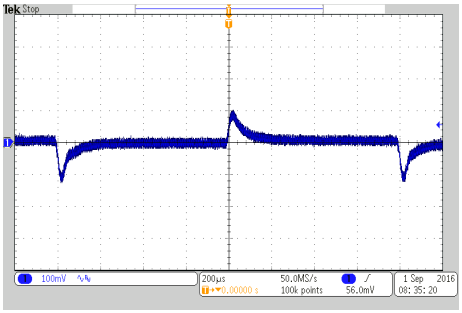
Efficiency Versus Output Current



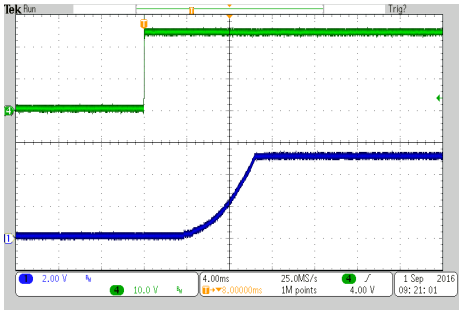
Efficiency Versus Input Voltage
Full Load



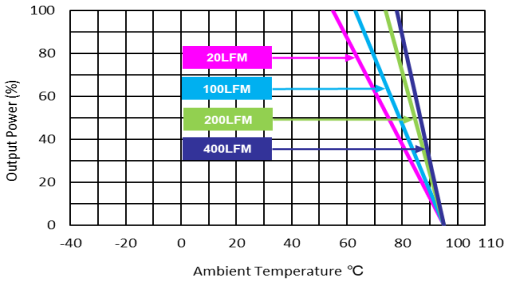
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



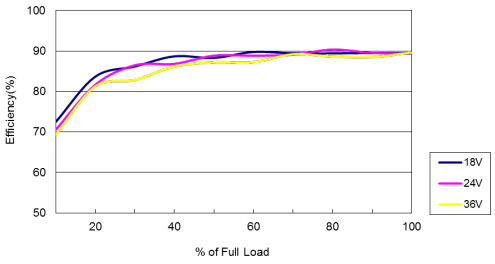
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



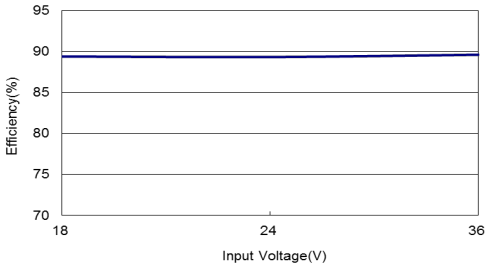
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

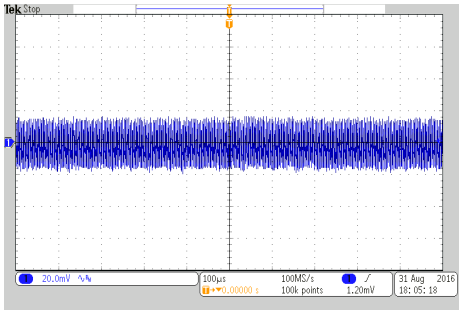
All test conditions are at 25°C The figures are identical for MKE20-24S051HI



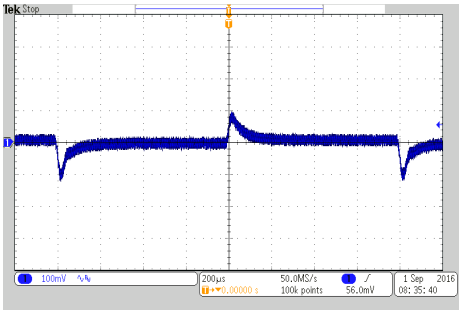
Efficiency Versus Output Current



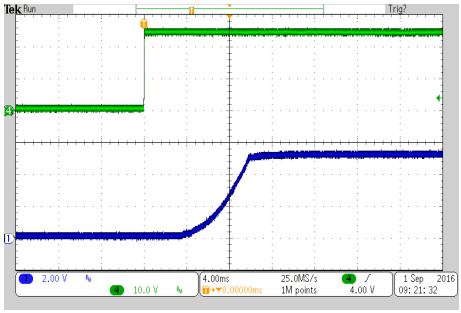
Efficiency Versus Input Voltage
Full Load



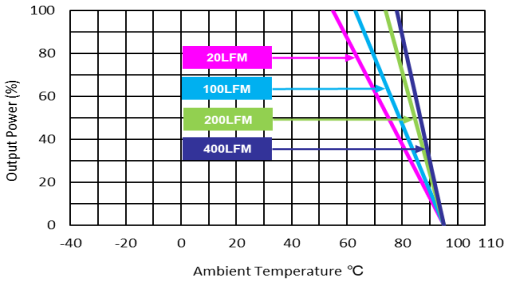
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



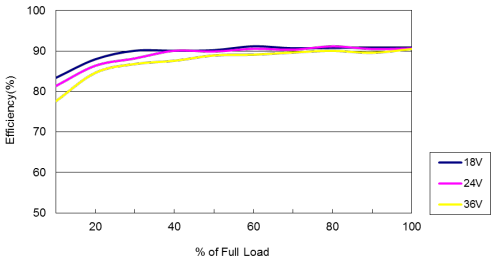
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



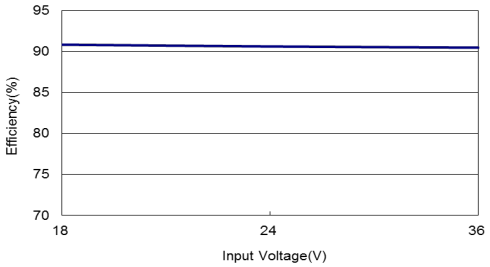
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

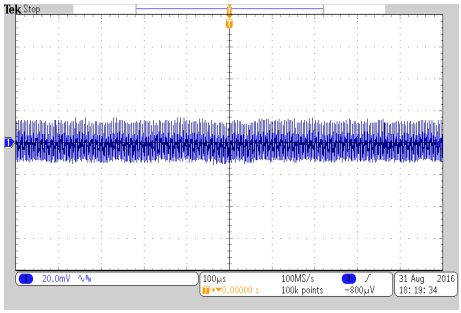
All test conditions are at 25°C The figures are identical for MKE20-24S12HI



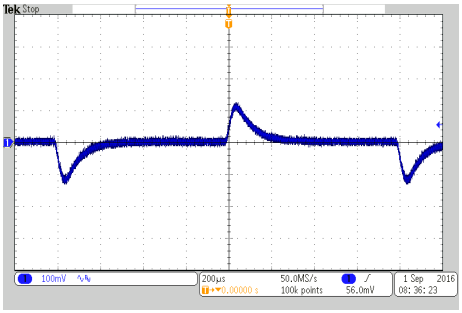
Efficiency Versus Output Current



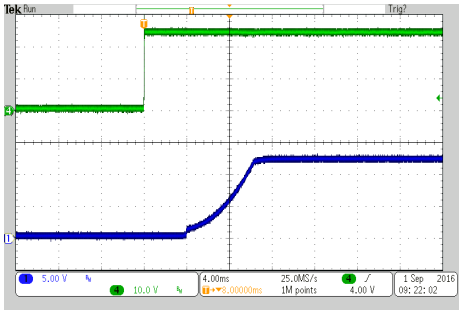
Efficiency Versus Input Voltage
Full Load



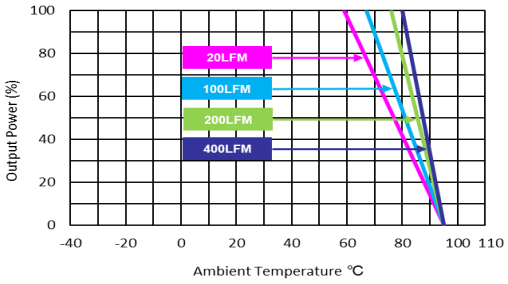
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



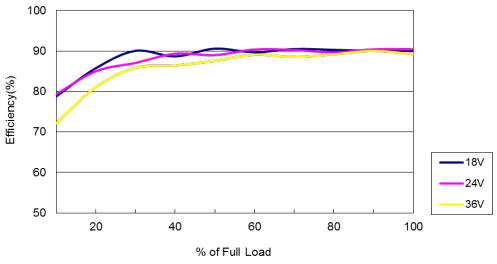
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



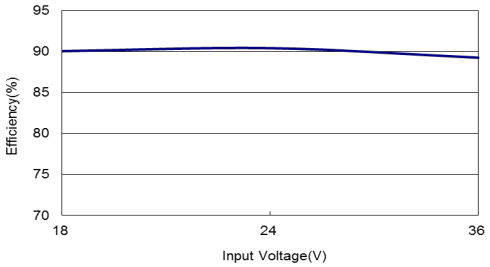
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

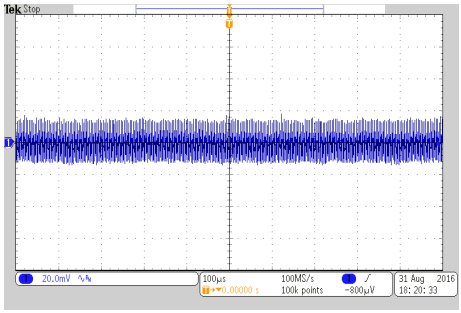
All test conditions are at 25°C The figures are identical for MKE20-24S15HI



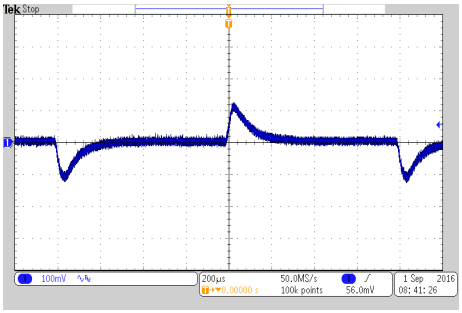
Efficiency Versus Output Current



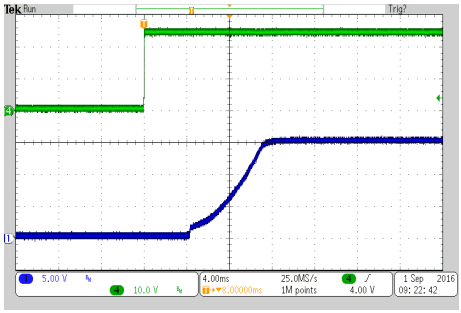
Efficiency Versus Input Voltage
Full Load



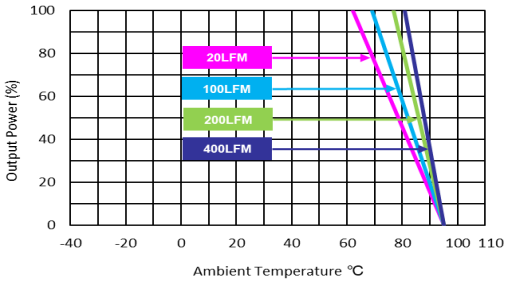
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



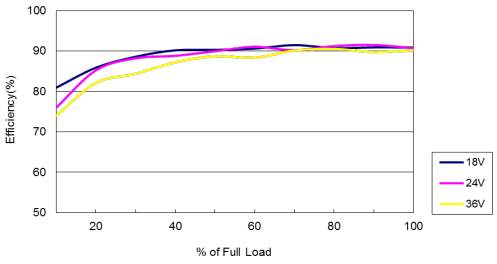
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



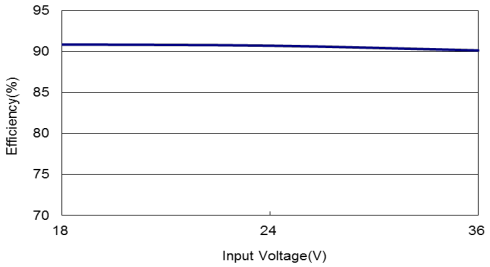
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

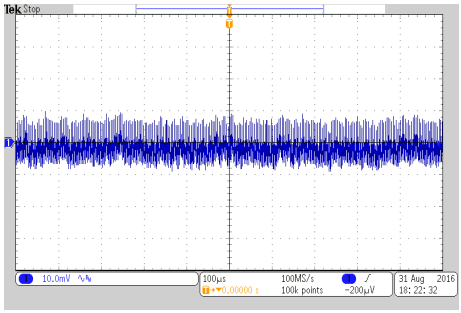
All test conditions are at 25°C The figures are identical for MKE20-24S24HI



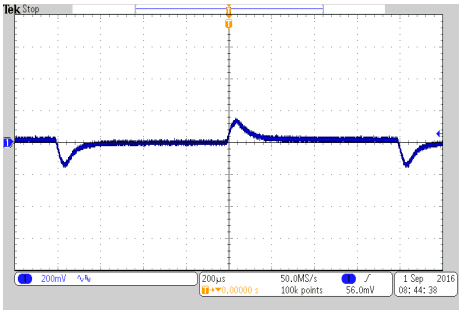
Efficiency Versus Output Current



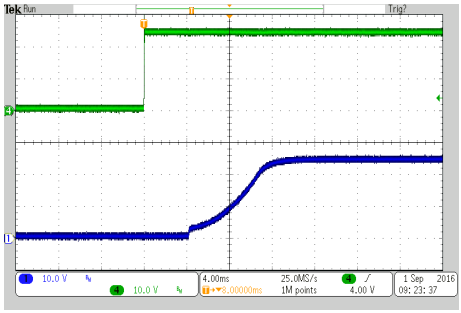
Efficiency Versus Input Voltage
Full Load



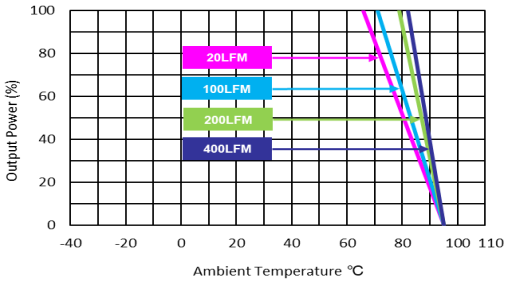
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



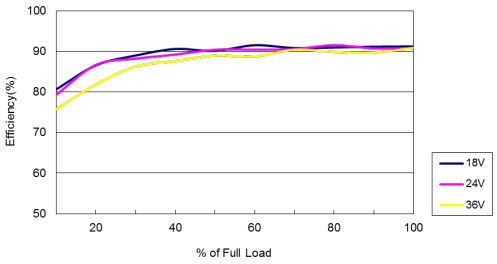
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



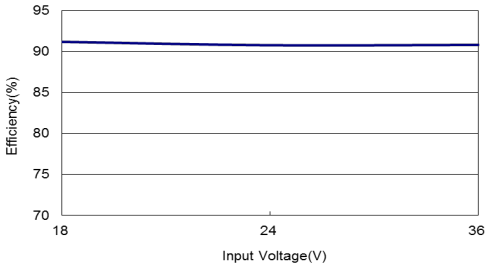
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

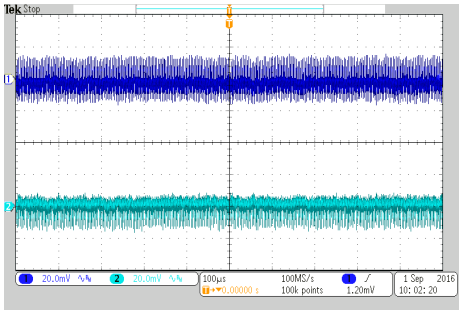
All test conditions are at 25°C The figures are identical for MKE20-24D12HI



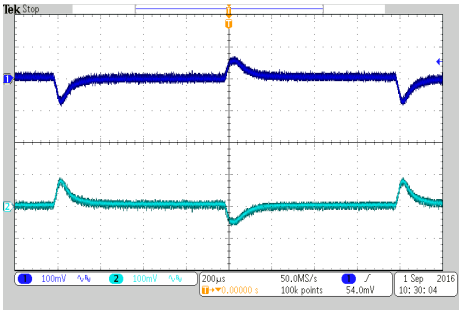
Efficiency Versus Output Current



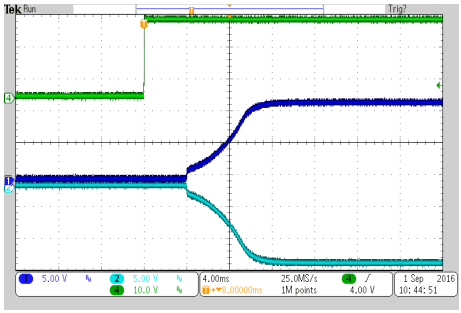
Efficiency Versus Input Voltage
Full Load



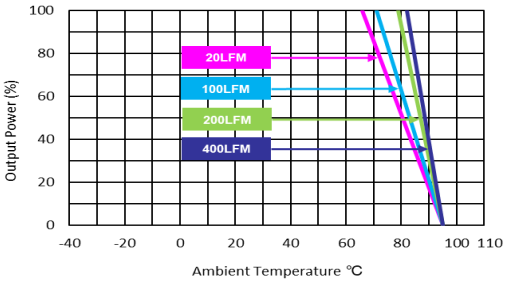
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



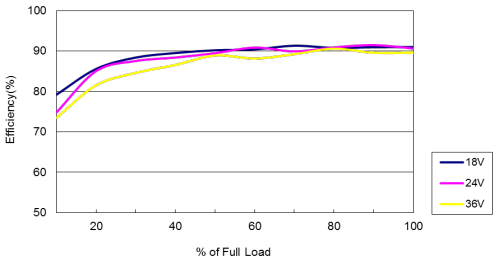
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



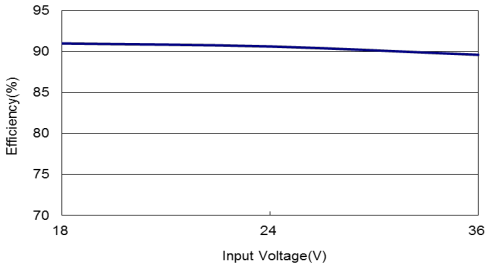
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

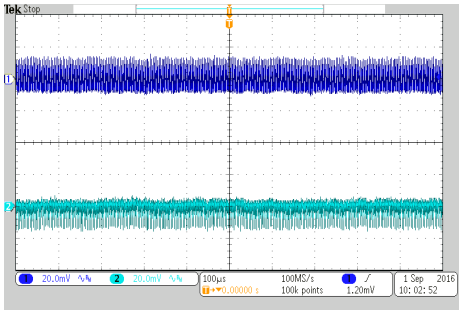
All test conditions are at 25°C The figures are identical for MKE20-24D15HI



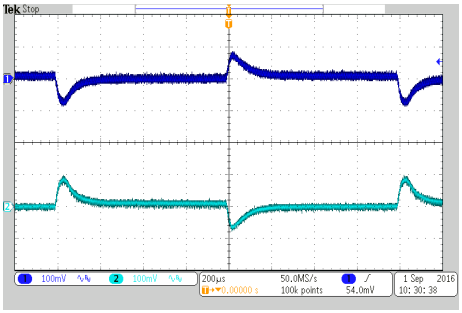
Efficiency Versus Output Current



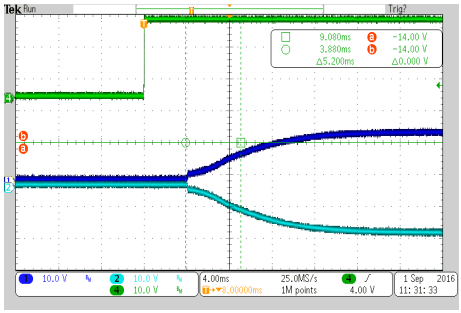
Efficiency Versus Input Voltage
Full Load



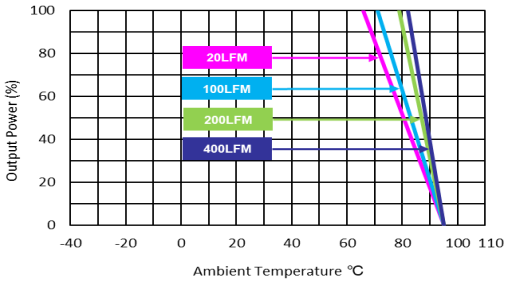
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



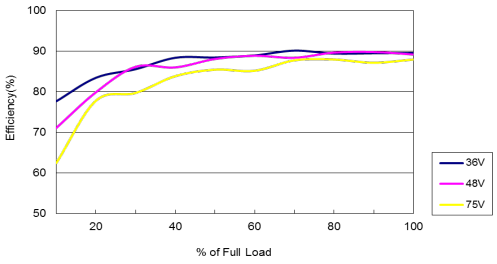
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



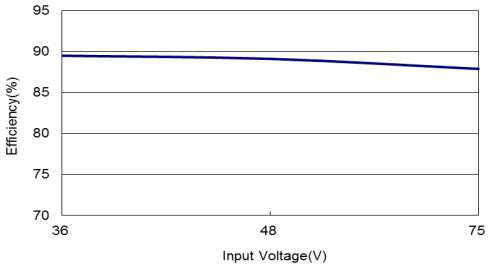
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

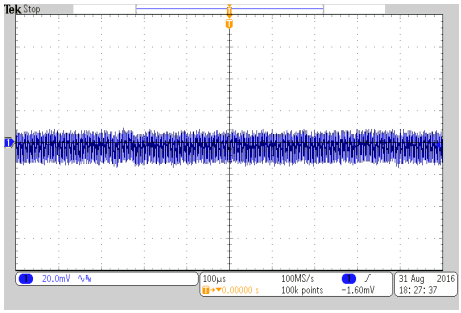
All test conditions are at 25℃ The figures are identical for MKE20-48S05HI



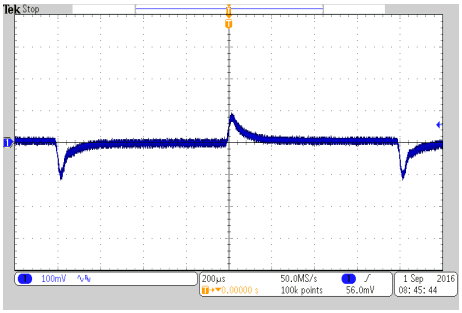
Efficiency Versus Output Current



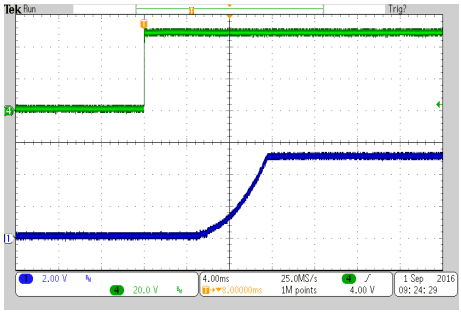
Efficiency Versus Input Voltage
Full Load



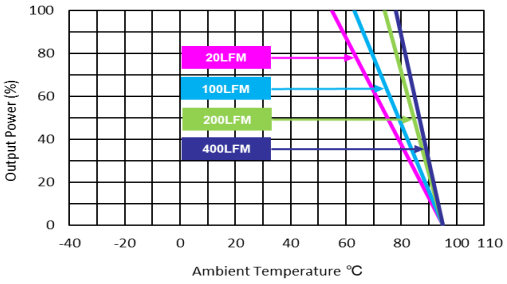
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



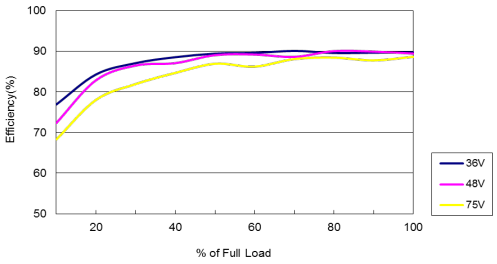
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



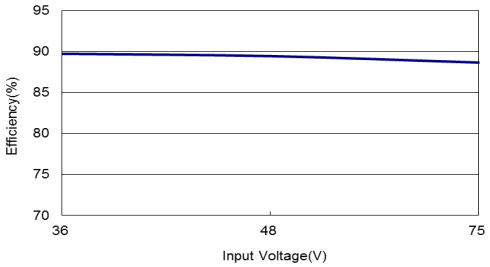
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

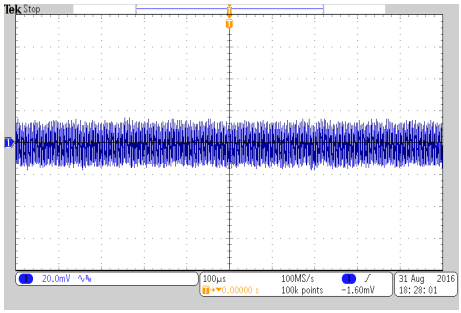
All test conditions are at 25°C The figures are identical for MKE20-48S051HI



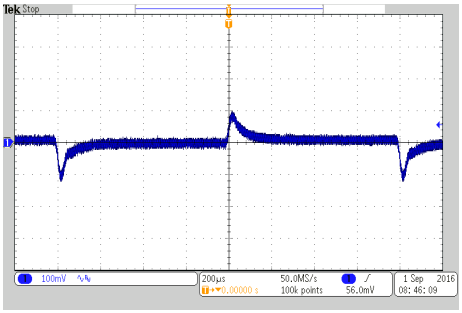
Efficiency Versus Output Current



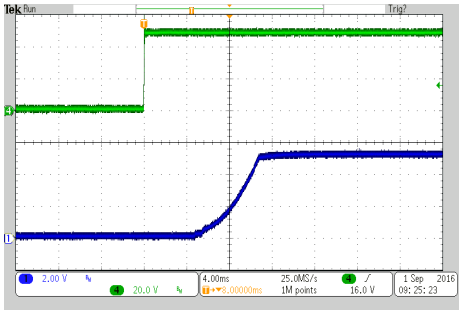
Efficiency Versus Input Voltage
Full Load



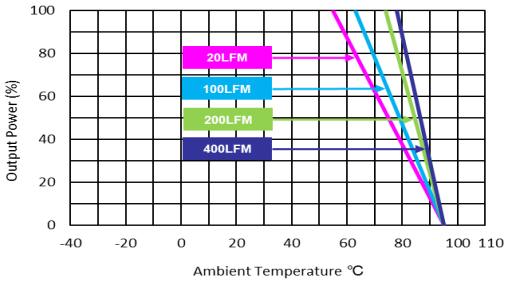
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



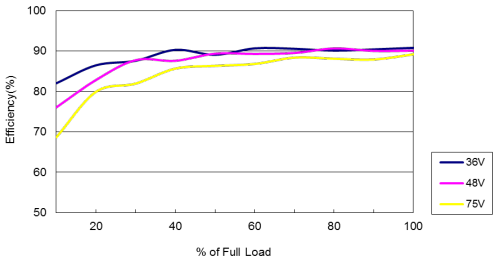
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



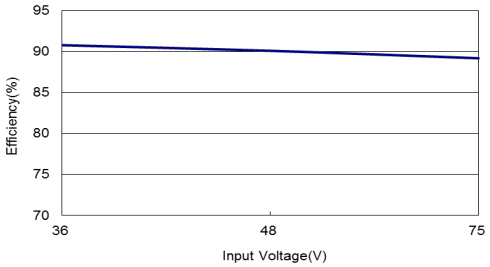
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

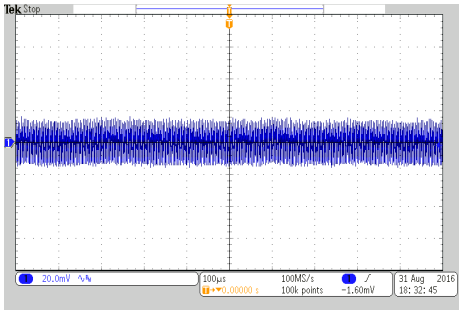
All test conditions are at 25°C The figures are identical for MKE20-48S12HI



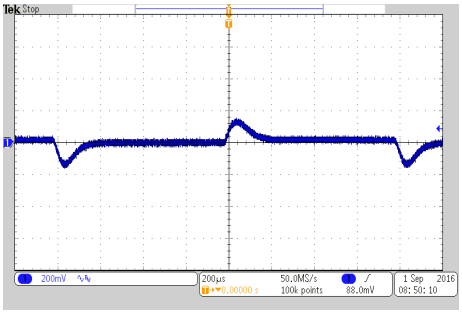
Efficiency Versus Output Current



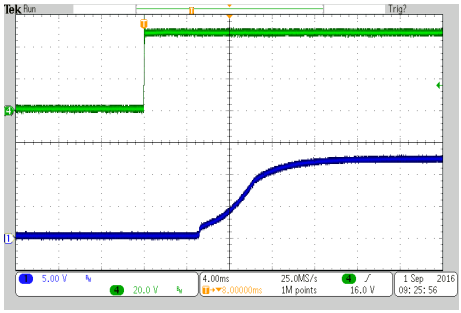
Efficiency Versus Input Voltage
Full Load



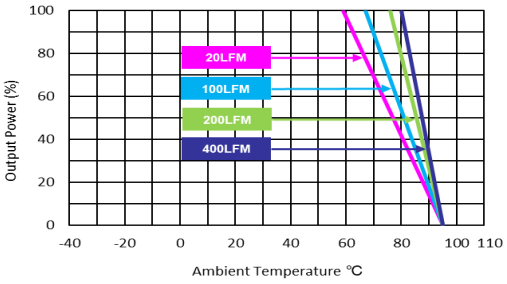
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



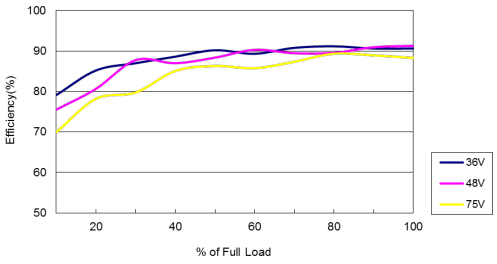
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



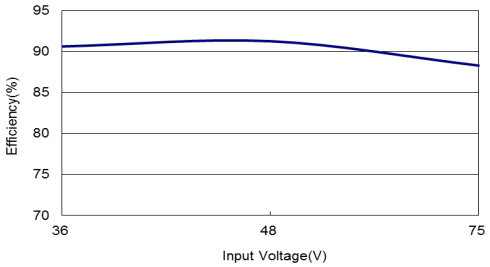
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

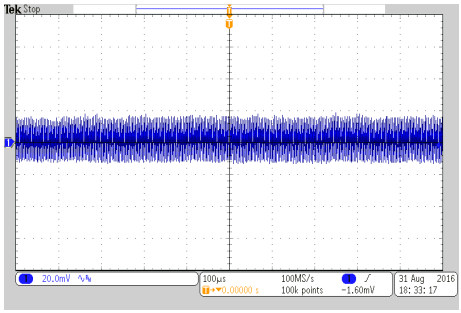
All test conditions are at 25°C The figures are identical for MKE20-48S15HI



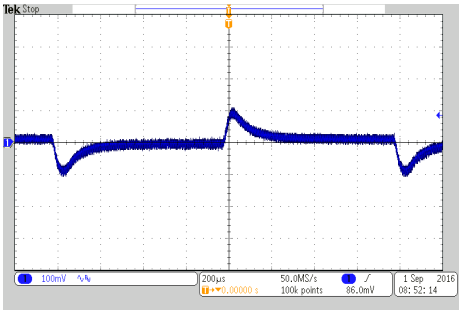
Efficiency Versus Output Current



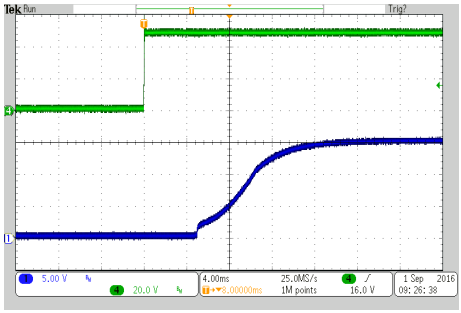
Efficiency Versus Input Voltage
Full Load



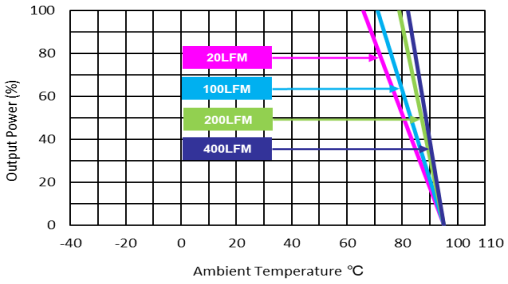
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



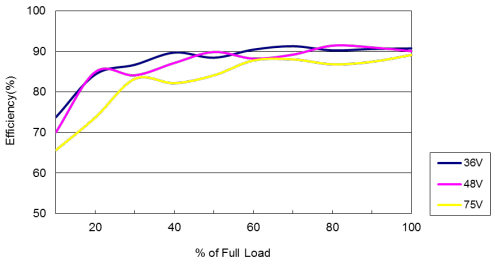
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



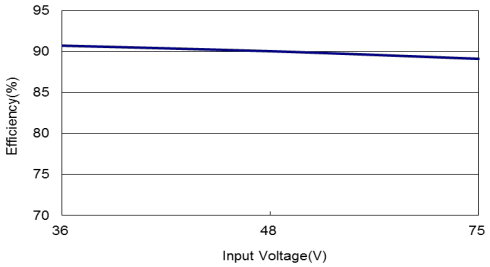
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

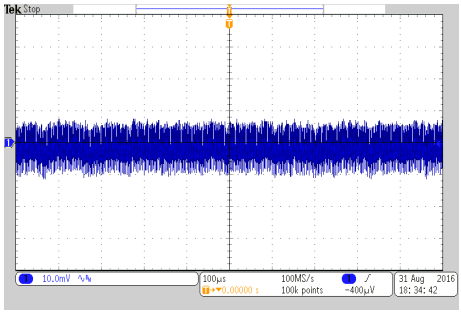
All test conditions are at 25°C The figures are identical for MKE20-48S24HI



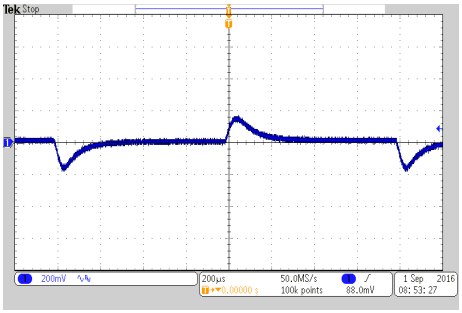
Efficiency Versus Output Current



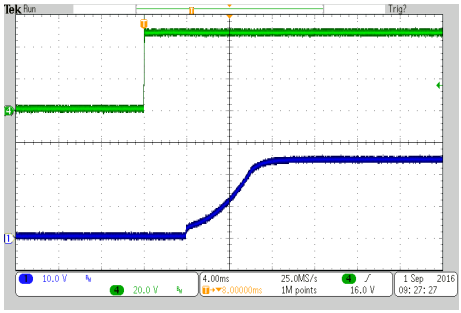
Efficiency Versus Input Voltage
Full Load



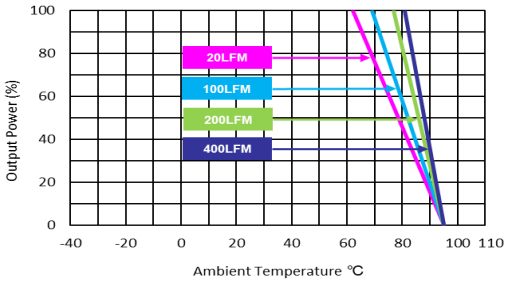
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



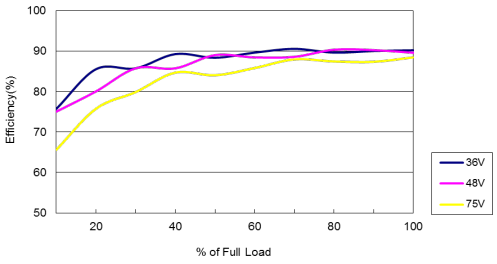
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



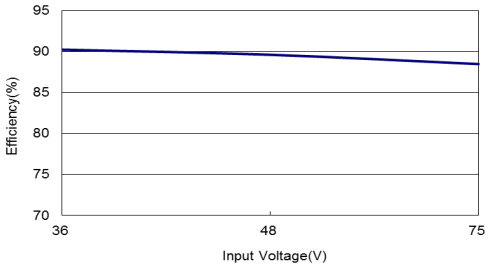
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

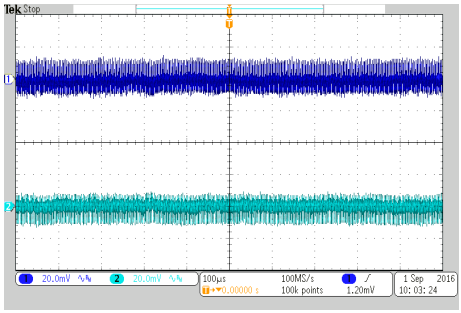
All test conditions are at 25℃ The figures are identical for MKE20-48D12HI



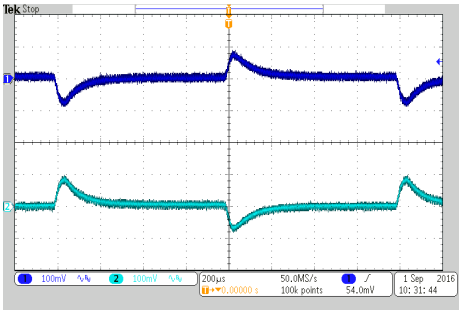
Efficiency Versus Output Current



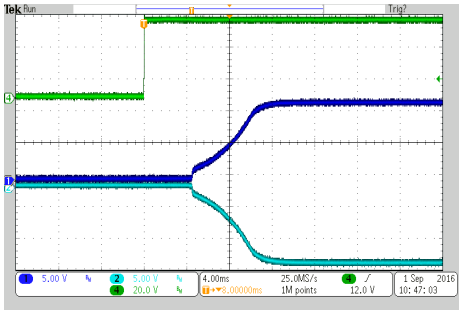
Efficiency Versus Input Voltage
Full Load



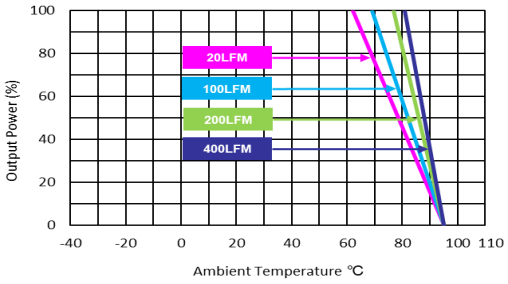
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



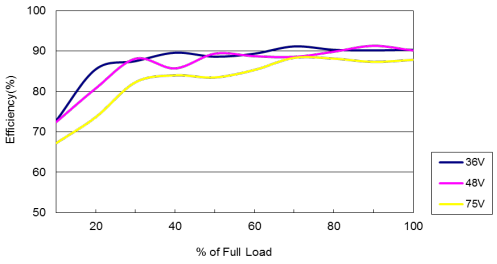
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



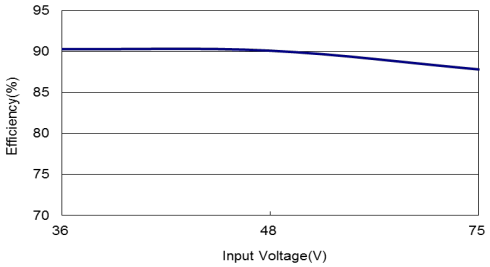
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

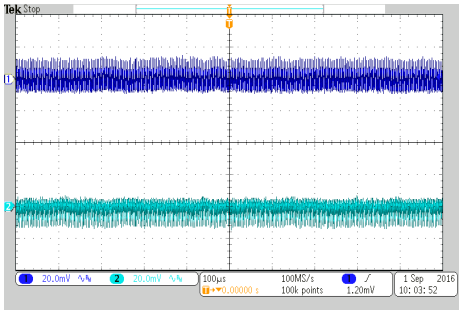
All test conditions are at 25°C The figures are identical for MKE20-48D15HI



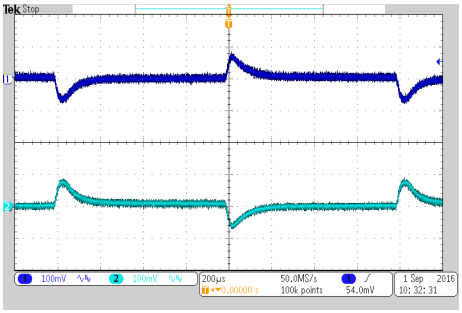
Efficiency Versus Output Current



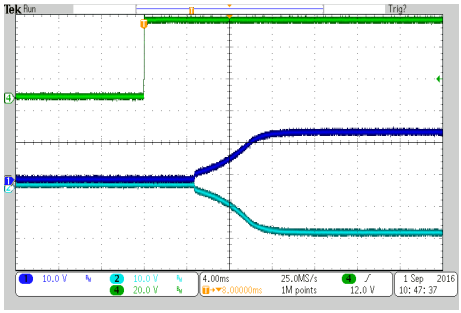
Efficiency Versus Input Voltage
Full Load



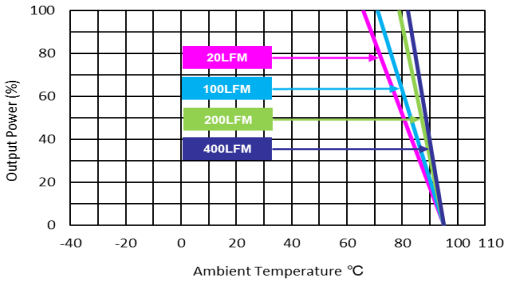
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



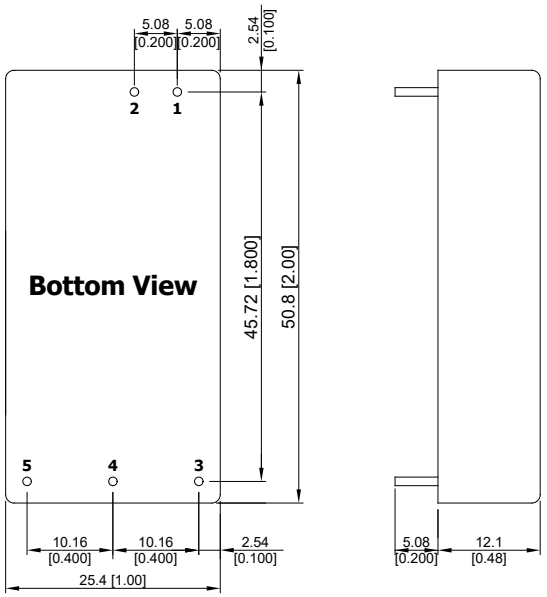
Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Package Specifications

Mechanical Dimensions



Pin Connections

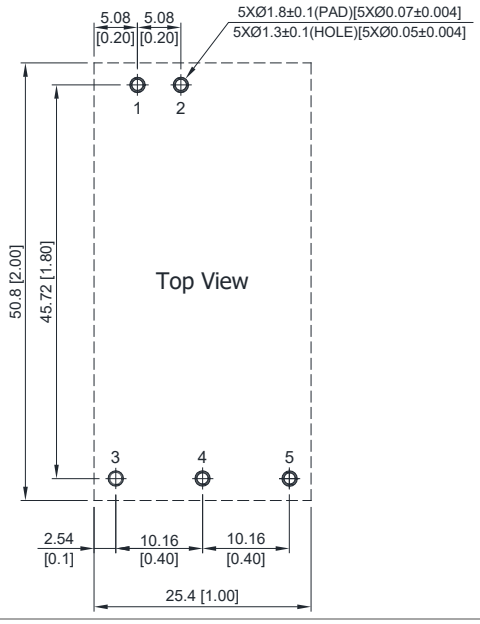
Pin	Single Output	Dual Output	Diameter mm (inches)
1	+Vin	+Vin	Ø 1.0 [0.04]
2	-Vin	-Vin	Ø 1.0 [0.04]
3	+Vout	+Vout	Ø 1.0 [0.04]
4	No Pin	Common	Ø 1.0 [0.04]
5	-Vout	-Vout	Ø 1.0 [0.04]

- All dimensions in mm (inches)
- Tolerance: X.X±0.5 (X.XX±0.02)
  X.XX±0.25 (X.XXX±0.01)
- Pin diameter tolerance: X.X±0.05 (X.XX±0.002)

Physical Characteristics

Case Size	:	50.8x25.4x12.1mm (2.0x1.0x0.48 inches)
Case Material	:	Plastic resin (flammability to UL 94V-0 rated)
Pin Material	:	Copper Alloy
Weight	:	30g

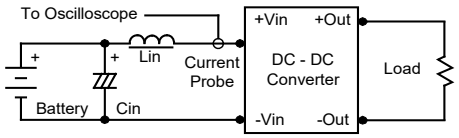
Recommended Pad Layout for Single & Dual Output Converter



Test Setup

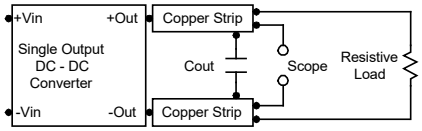
Input Reflected-Ripple Current Test Setup

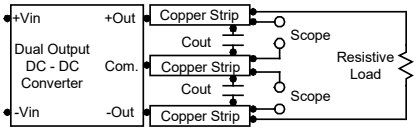
Input reflected-ripple current is measured with a inductor Lin (4.7μH) and Cin (220μF, ESR < 1.0Ω at 100 kHz) to simulate source impedance. Capacitor Cin, offsets possible battery impedance. Current ripple is measured at the input terminals of the module, measurement bandwidth is 0-500 kHz.



Peak-to-Peak Output Noise Measurement Test

Use a Cout 4.7μF ceramic capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is 0-20 MHz. Position the load between 50 mm and 75 mm from the DC-DC Converter.





Technical Notes

Overload Protection

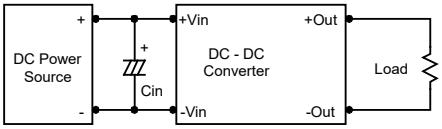
To provide hiccup mode protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure overload for an unlimited duration.

Overvoltage Protection

The output overvoltage clamp consists of control circuitry, which is independent of the primary regulation loop, that monitors the voltage on the output terminals. The control loop of the clamp has a higher voltage set point than the primary loop. This provides a redundant voltage control that reduces the risk of output overvoltage. The OVP level can be found in the output data.

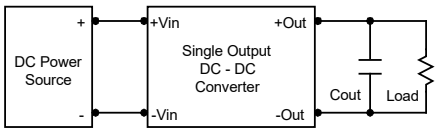
Input Source Impedance

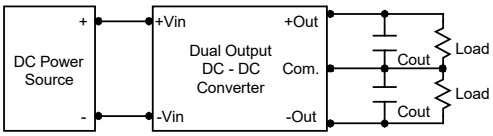
The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module. In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor on the input to insure startup. By using a good quality low Equivalent Series Resistance (ESR < 1.0Ω at 100 kHz) capacitor of a 10μF for the 12V input devices and a 4.7μF for the 24V input devices and a 2.2μF for the 48V devices, capacitor mounted close to the power module helps ensure stability of the unit.



Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use 4.7μF capacitors at the output.



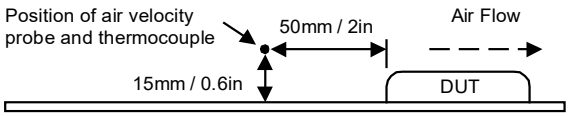


Maximum Capacitive Load

The MKE20-HI series has limitation of maximum connected capacitance on the output. The power module may operate in current limiting mode during start-up, affecting the ramp-up and the startup time. Connect capacitors at the point of load for best performance. The maximum capacitance can be found in the data sheet.

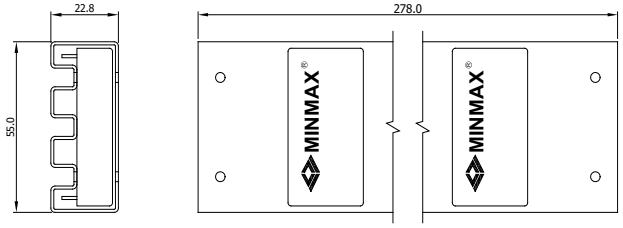
Thermal Considerations

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 95°C. The derating curves are determined from measurements obtained in a test setup.

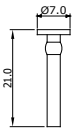


Packaging Information for Tube

Tube



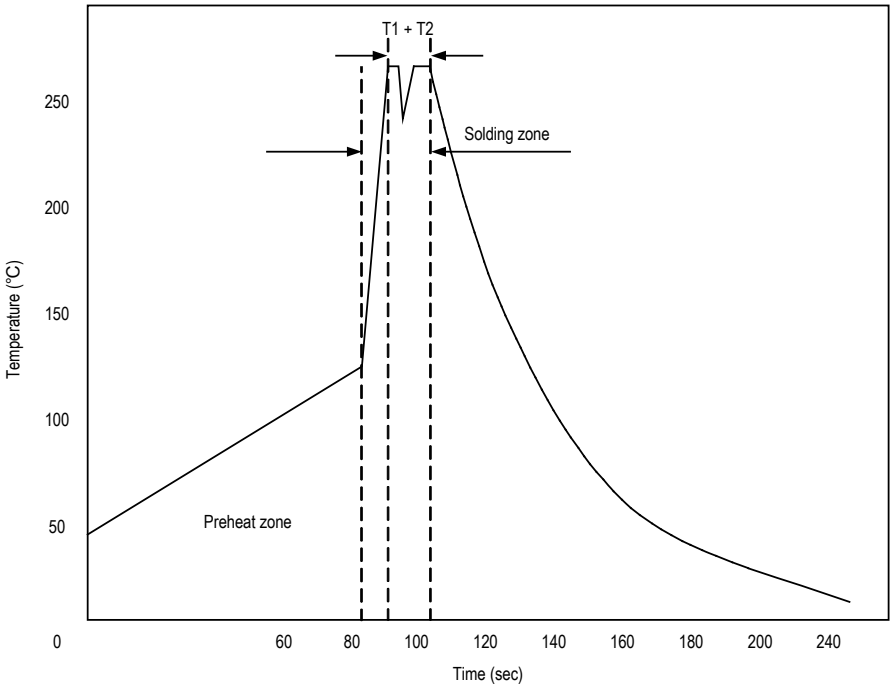
Nail



Unit: mm
10 PCS per TUBE

Wave Soldering Considerations

Lead free wave solder profile



Zone	Reference Parameter
Preheat	Rise temp. speed：3℃/sec max.
zone	Preheat temp.：100~130℃
Actual	Peak temp.：250~260℃
heating	Peak time(T1+T2)：4~6 sec

Hand Welding Parameter

Reference Solder: Sn-Ag-Cu：Sn-Cu：Sn-Ag

Hand Welding: Soldering iron：Power 60W

Welding Time: 2~4 sec

Temp.: 380~400℃

Part Number Structure

M	K	E	20	-	12	S	05	HI
	Package Type 2" X 1"	Application Ultra-High Isolation Wide 2:1 Input Voltage Range	Output Power 20 Watt		Input Voltage Range 12: 9 ~ 18 VDC 24: 18 ~ 36 VDC 48: 36 ~ 75 VDC	Output Quantity S: Single D: Dual	Output Voltage 05: 5 VDC 051: 5.1 VDC 12: 12 VDC 15: 15 VDC 24: 24 VDC	I/O Isolation Voltage 8000 VDC

MTBF and Reliability

The MTBF of MKE20-HI series of DC-DC converters has been calculated using

MIL-HDBK 217F NOTICE2, Operating Temperature 25℃, Ground Benign.

Model	MTBF	Unit
MKE20-12S05HI	1,087,344	Hours
MKE20-12S051HI	1,087,344	
MKE20-12S12HI	1,598,916	
MKE20-12S15HI	1,655,302	
MKE20-12S24HI	1,565,185	
MKE20-12D12HI	1,565,185	
MKE20-12D15HI	1,758,649	
MKE20-24S05HI	1,308,922	
MKE20-24S051HI	1,308,922	
MKE20-24S12HI	1,639,993	
MKE20-24S15HI	1,691,078	
MKE20-24S24HI	1,708,823	
MKE20-24D12HI	1,708,823	
MKE20-24D15HI	1,780,647	
MKE20-48S05HI	1,419,400	
MKE20-48S051HI	1,419,400	
MKE20-48S12HI	1,641,012	
MKE20-48S15HI	1,692,282	
MKE20-48S24HI	1,474,814	
MKE20-48D12HI	1,474,814	
MKE20-48D15HI	1,793,561	