MINMAX®

MSGWI06 Series
Electric Characteristic Note

MSGWI06 Series EC Note

DC-DC CONVERTER 6W, SMD Package

Features

- **Industrial SMD Package**
- **Ultra-wide 4:1 Input Voltage Range**
- **Fully Regulated Output Voltage**
- **I/O Isolation 1500 VDC**
- **Operating Ambient Temp. Range -40℃ to +80℃**
- **Under-voltage, Overload and Short Circuit Protection**
- **Remote On/Off Control**
- **Cleaning-washable Process Available(option)**
- **Qualified for Lead-free Reflow Solder Process According to IPC/JEDEC J-STD-020D.1**
- **Tape & Reel Package Available**
- **UL/cUL/IEC/EN 62368-1(60950-1) Safety Approval**

Applications

- Distributed power architectures
- Workstations
- Computer equipment
- Communications equipment

Product Overview

The MINMAX MSGWI06 series is a range of isolated 6W DC-DC converter modules featuring fully regulated output voltages and ultra-wide 4:1 input voltage ranges. These products are with a very small footprint occupying just 4.5cm^2 (0.7 square in.) on PCB. All models are qualified for lead free reflow solder processes according IPC J-STD-020D.1. An excellent efficiency allows an operating temperature range of –40°C to +80°C. Further features include remote On/Off control, under-voltage, over load and short circuit protection.

The very compact dimensions of these DC-DC converters make them an ideal solution for many space critical applications in battery-powered equipment and instrumentation.

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Model Selection Guide

Model Number	Input Voltage (Range)	Output Voltage	Output Current		Input Current		Max. capacitive Load	Efficiency (typ.)
			Max.	Min.	@Max. Load	@No Load		@Max. Load
	VDC	VDC	mA	mA	mA(typ.)	mA(typ.)	μF	%
MSGWI06-24S033	24 (9 ~ 36)	3.3	1450	218	262	30	330	76
MSGWI06-24S05		5	1200	180	316			79
MSGWI06-24S12		12	500	75	301		100	83
MSGWI06-24S15		15	400	60	301			83
MSGWI06-24S24		24	250	38	301			83
MSGWI06-24D05		±5	±600	±90	301		100#	82
MSGWI06-24D12		±12	±250	±38	301			83
MSGWI06-24D15		±15	±200	±30	301			83
MSGWI06-48S033	48 (18 ~ 75)	3.3	1450	218	131	20	330	76
MSGWI06-48S05		5	1200	180	158			79
MSGWI06-48S12		12	500	75	151		100	83
MSGWI06-48S15		15	400	60	151			83
MSGWI06-48S24		24	250	38	151			83
MSGWI06-48D05		±5	±600	±90	151		100#	82
MSGWI06-48D12		±12	±250	±38	151			83
MSGWI06-48D15		±15	±200	±30	151			83

For each output

Input Specifications

Parameter	Model	Min.	Typ.	Max.	Unit
Input Surge Voltage (1 sec. max.)	24V Input Models	-0.7	---	50	VDC
	48V Input Models	-0.7	---	100	
Start-Up Threshold Voltage	24V Input Models	---	---	9	
	48V Input Models	---	---	18	
Under Voltage Shutdown	24V Input Models	---	---	8.5	
	48V Input Models	---	---	17	
Short Circuit Input Power	All Models	---	---	3000	mW
Input Filter		Internal Pi Type			
Conducted EMI		Compliance to EN 55022, class A			

Remote On/Off Control

Parameter	Conditions	Min.	Typ.	Max.	Unit
Converter On	2.5V ~ 50VDC or Open Circuit				
Converter Off	-0.7V ~ 0.8V				
Control Input Current (on)	Vin-RC=5V	---	---	500	μA
Control Input Current (off)	Vin-RC=0V	---	---	-500	μA
Control Common	Referenced to Negative Input				
Standby Input Current		---	---	10	mA

Output Specifications

Parameter	Conditions	Min.	Typ.	Max.	Unit
Output Voltage Setting Accuracy		---	±1.0	±2.0	%Vnom.
Output Voltage Balance	Dual Output, Balanced Loads	---	±1.0	---	%
Line Regulation	Vin=Min. to Max. @Full Load	---	±0.5	±1.0	%
Load Regulation	Io=15% to 100%	---	±0.5	±1.2	%
Ripple & Noise	0-20 MHz Bandwidth	---	---	100	mV_{P-P}
Transient Recovery Time	25% Load Step Change	---	300	600	μsec
Transient Response Deviation		---	±3	---	%
Temperature Coefficient		---	±0.01	±0.02	%/°C
Over Load Protection	Foldback	110	150	---	%
Short Circuit Protection	Continuous, Automatic Recovery				

General Specifications

Parameter	Conditions	Min.	Typ.	Max.	Unit
I/O Isolation Voltage	60 Seconds	1500	---	---	VDC
	1 Second	1800	---	---	VDC
I/O Isolation Resistance	500 VDC	1000	---	---	MΩ
I/O Isolation Capacitance	100kHz, 1V	---	1200	1500	pF
Switching Frequency		---	330	---	kHz
MTBF (calculated)	MIL-HDBK-217F@25℃, Ground Benign	350,000			Hours
Moisture Sensitivity Level (MSL)	IPC/JEDEC J-STD-020D.1	Level 2			
Safety Approvals	UL/cUL 62368-1 recognition(UL certificate), IEC/EN 62368-1 & 60950-1(CB-report)				

Environmental Specifications

Parameter	Min.	Max.	Unit
Operating Ambient Temperature Range (See Power Derating Curve)	-40	+80	℃
Case Temperature	---	+105	℃
Storage Temperature Range	-50	+125	℃
Humidity (non condensing)	---	95	% rel. H
Lead-free Reflow Solder Process	IPC/JEDEC J-STD-020D.1		

Notes

1 Specifications typical at Ta=+25℃, resistive load, nominal input voltage and rated output current unless otherwise noted.

2 Transient recovery time is measured to within 1% error band for a step change in output load of 75% to 100%.

3 These power converters require a minimum output loading to maintain specified regulation, operation under no-load conditions will not damage these modules; however, they may not meet all specifications listed.

4 We recommend to protect the converter by a slow blow fuse in the input supply line.

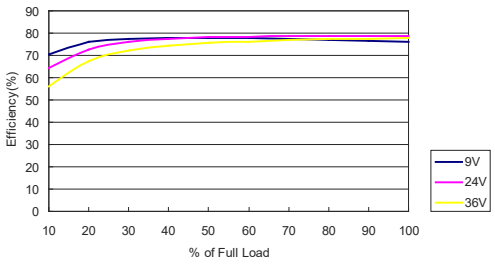
5 Other input and output voltage may be available, please contact MINMAX.

6 Specifications are subject to change without notice.

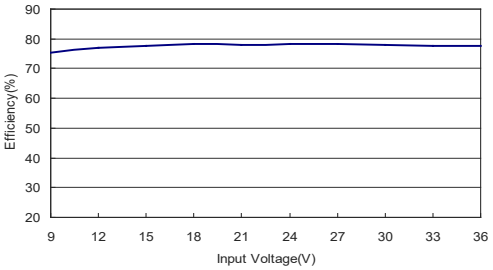
7 The repeated high voltage isolation testing of the converter can degrade isolation capability, to a lesser or greater degree depending on materials, construction, environment and reflow solder process. Any material is susceptible to eventual chemical degradation when subject to very high applied voltages thus implying that the number of tests should be strictly limited. We therefore strongly advise against repeated high voltage isolation testing, but if it is absolutely required, that the voltage be reduced by 20% from specified test voltage. Furthermore, the high voltage isolation capability after reflow solder process should be evaluated as it is applied on system.

Characteristic Curves

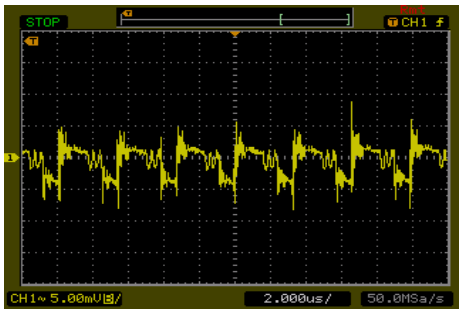
All test conditions are at 25℃ The figures are identical for MSGWI06-24S033



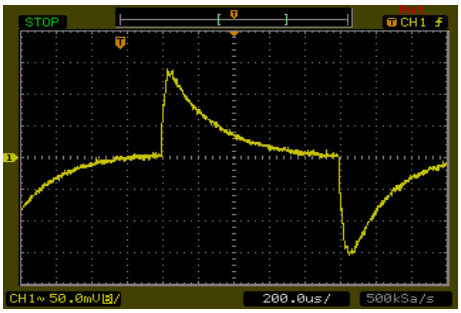
Efficiency Versus Output Current



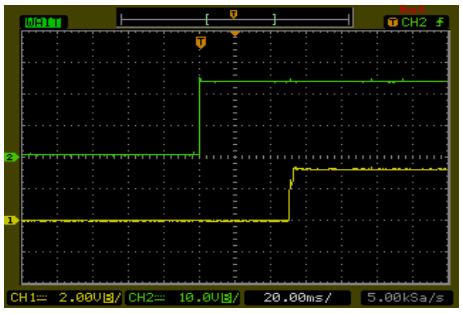
Efficiency Versus Input Voltage
Full Load



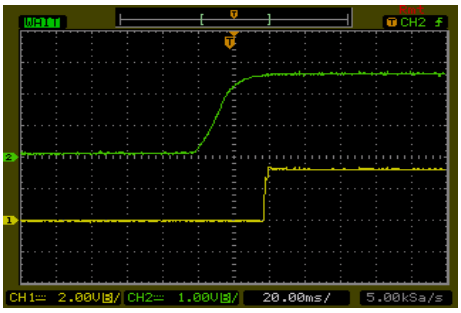
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



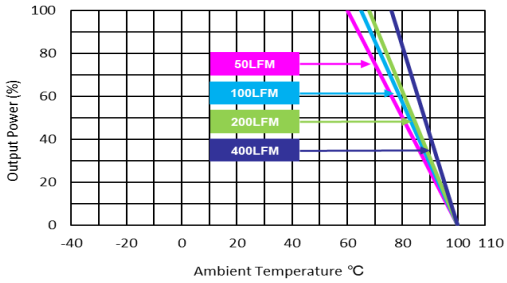
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



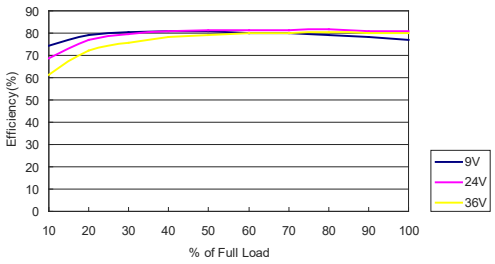
ON/OFF Voltage Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



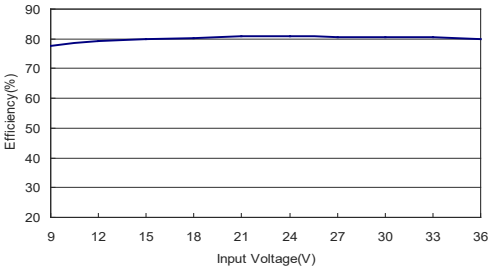
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

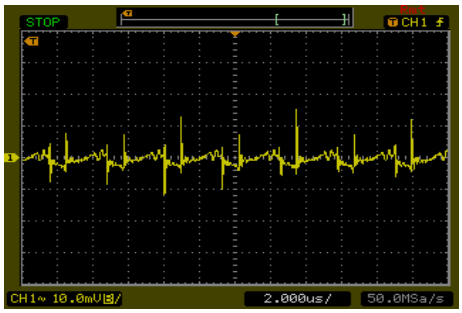
All test conditions are at 25°C The figures are identical for MSGWI06-24S05



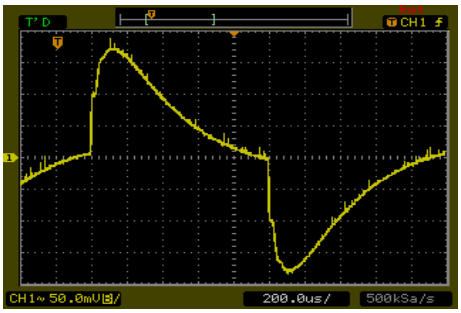
Efficiency Versus Output Current



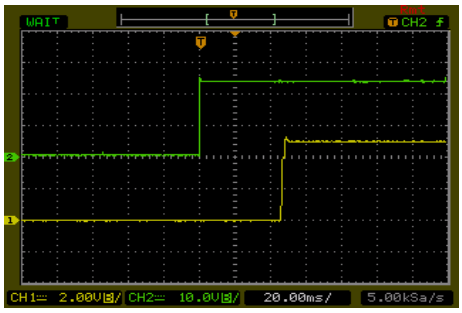
Efficiency Versus Input Voltage
Full Load



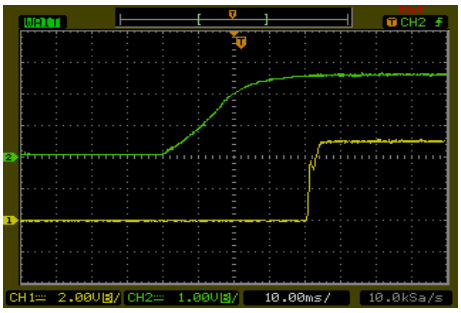
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



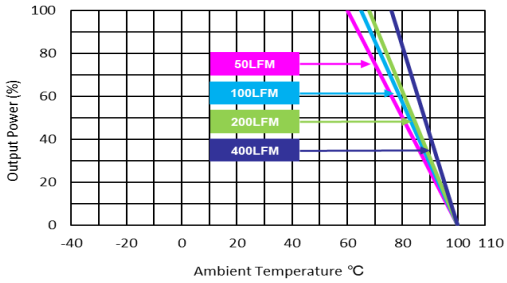
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



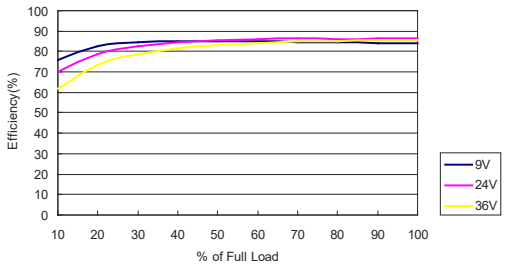
ON/OFF Voltage Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



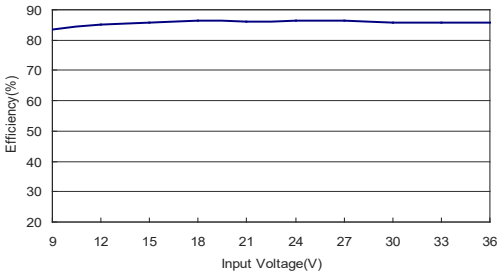
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

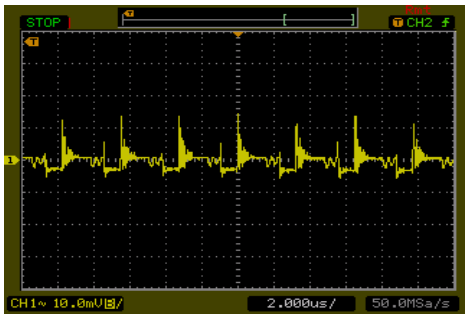
All test conditions are at 25℃ The figures are identical for MSGWI06-24S12



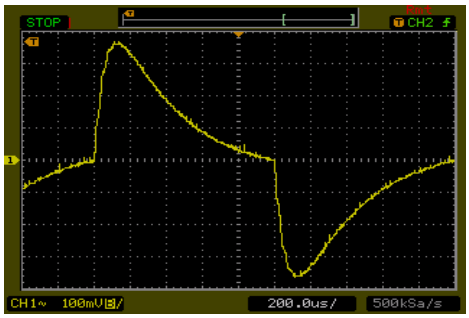
Efficiency Versus Output Current



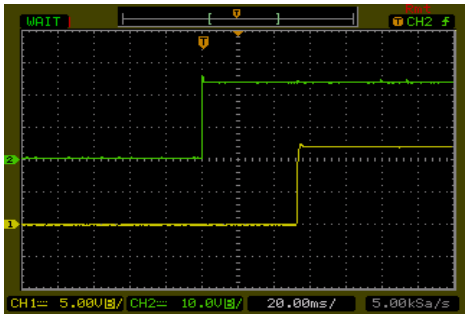
Efficiency Versus Input Voltage
Full Load



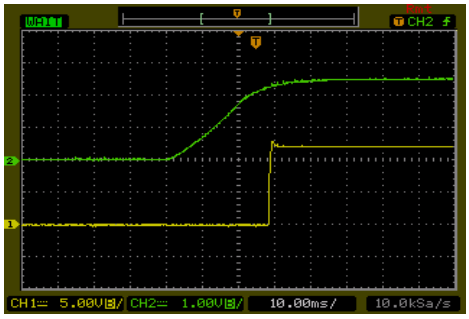
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



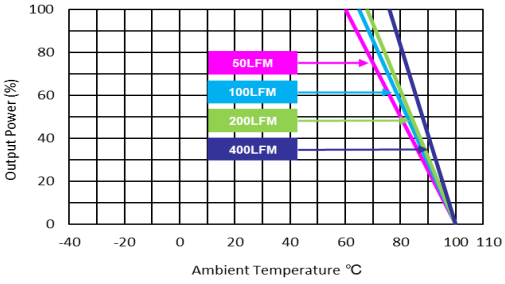
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



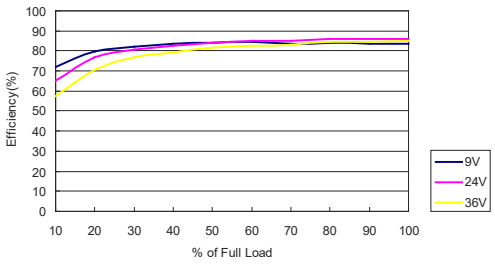
ON/OFF Voltage Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



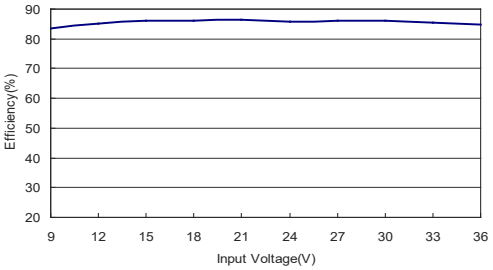
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

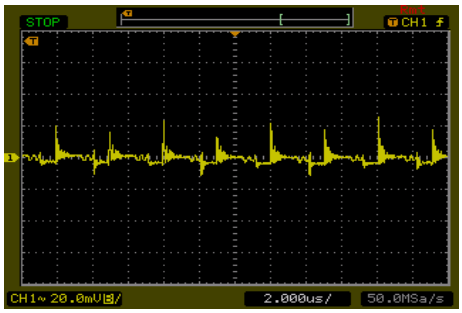
All test conditions are at 25℃ The figures are identical for MSGWI06-24S15



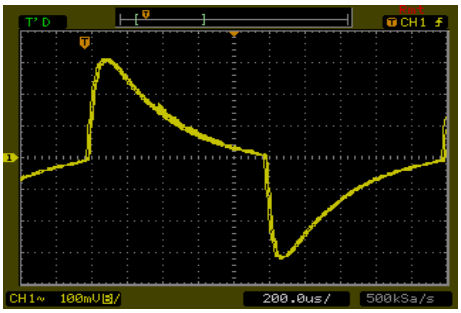
Efficiency Versus Output Current



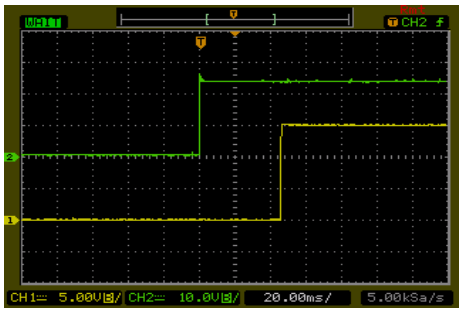
Efficiency Versus Input Voltage
Full Load



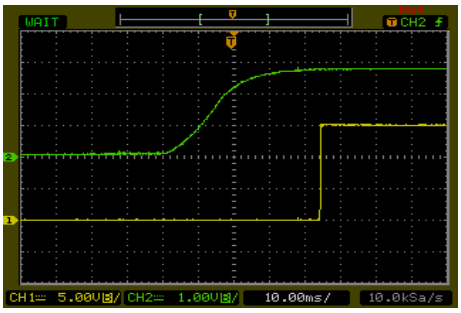
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



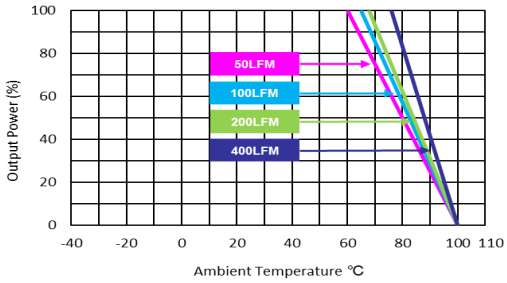
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



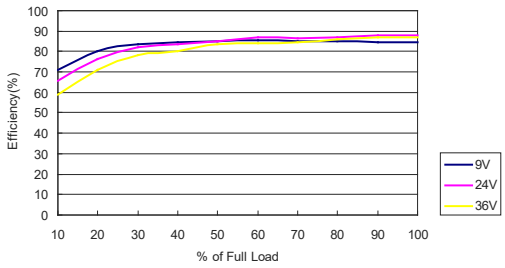
ON/OFF Voltage Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



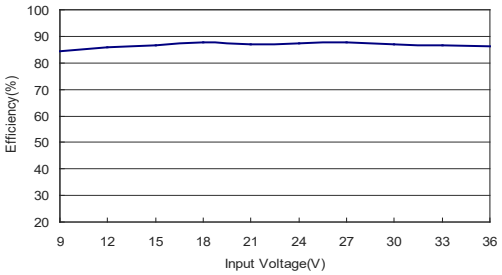
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

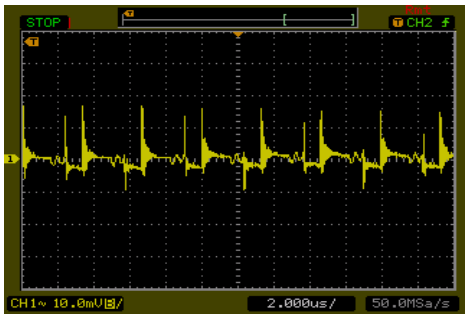
All test conditions are at 25℃ The figures are identical for MSGWI06-24S24



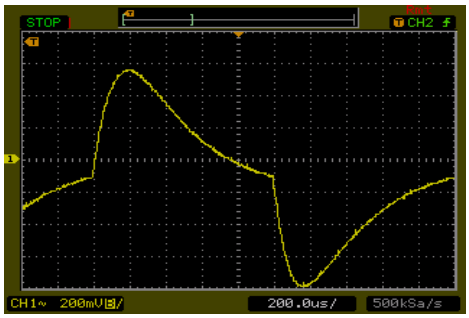
Efficiency Versus Output Current



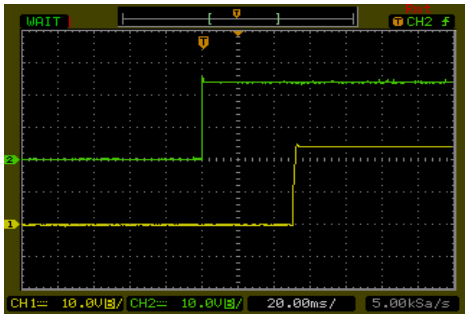
Efficiency Versus Input Voltage
Full Load



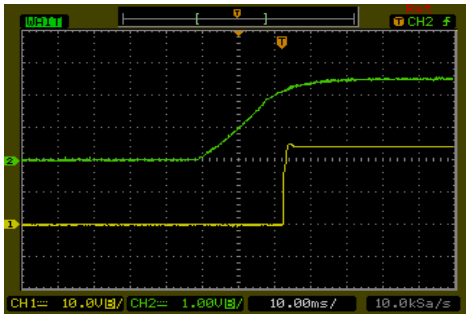
Typical Output Ripple and Noise
$V_{in}=V_{in\ nom}$; Full Load



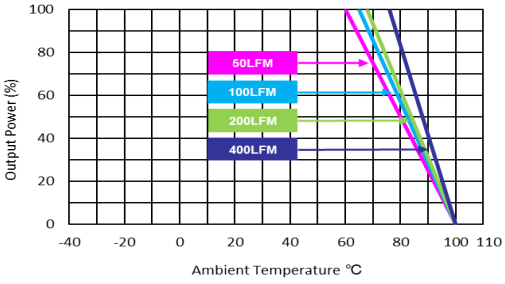
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; $V_{in}=V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



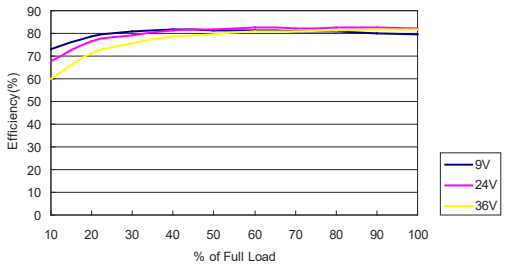
ON/OFF Voltage Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



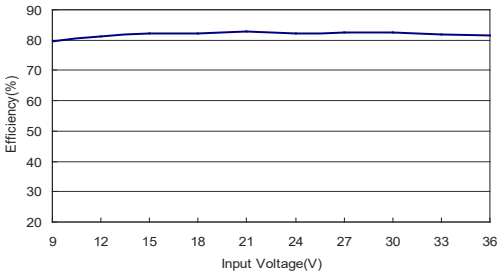
Derating Output Current Versus Ambient Temperature and Airflow
$V_{in}=V_{in\ nom}$

Characteristic Curves

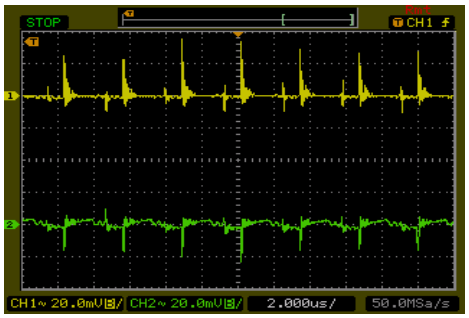
All test conditions are at 25°C The figures are identical for MSGWI06-24D05



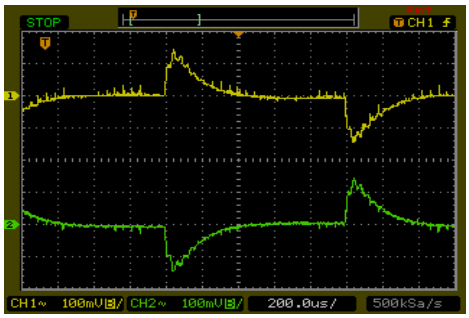
Efficiency Versus Output Current



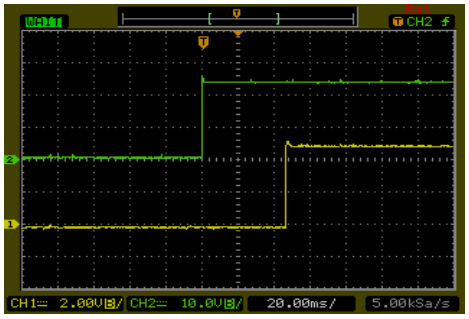
Efficiency Versus Input Voltage
Full Load



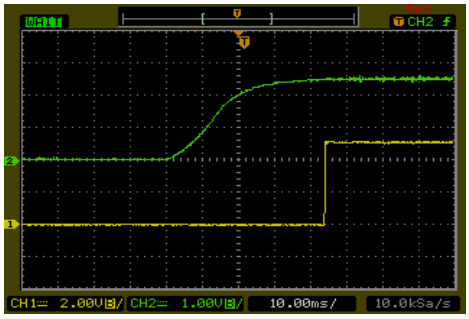
Typical Output Ripple and Noise
$V_{in}=V_{in\ nom}$; Full Load



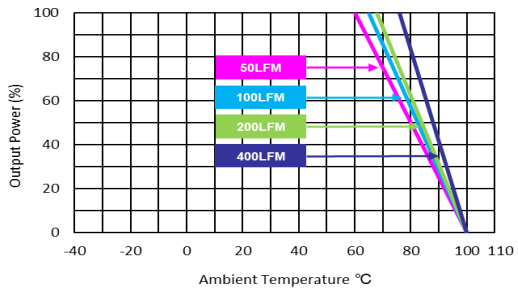
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; $V_{in}=V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



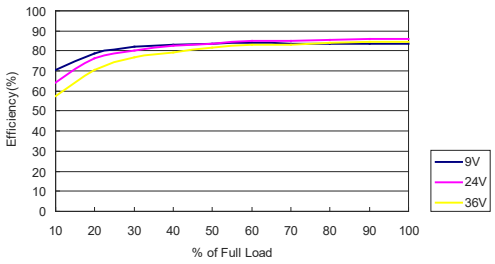
ON/OFF Voltage Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



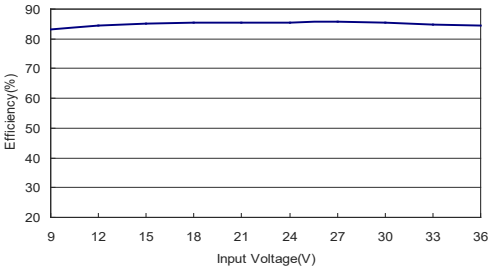
Derating Output Current Versus Ambient Temperature and Airflow
$V_{in}=V_{in\ nom}$

Characteristic Curves

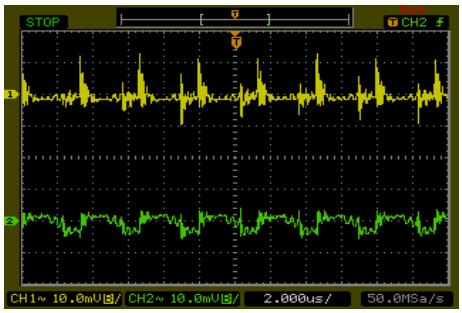
All test conditions are at 25℃ The figures are identical for MSGWI06-24D12



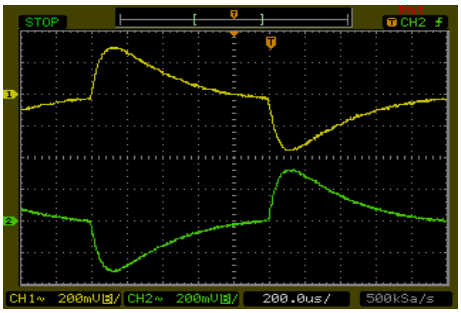
Efficiency Versus Output Current



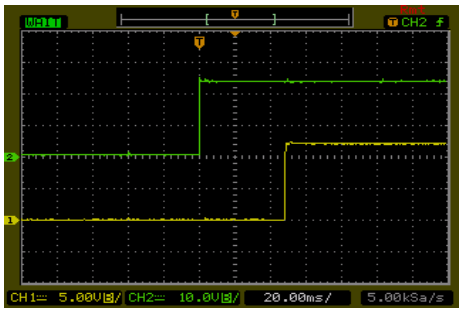
Efficiency Versus Input Voltage
Full Load



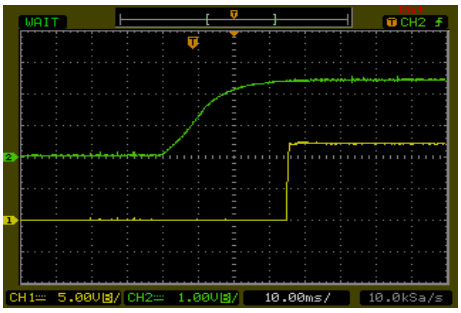
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



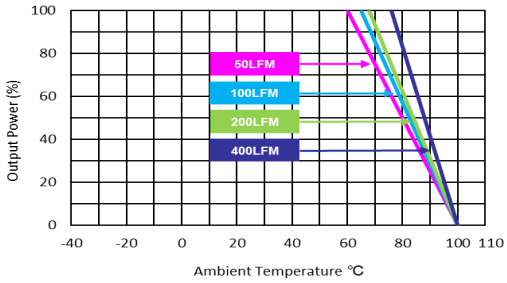
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



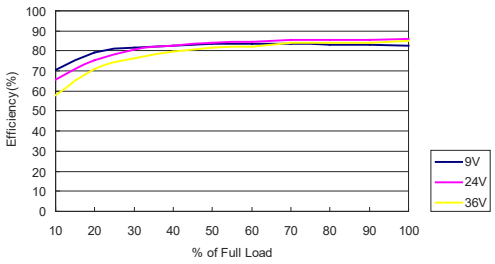
ON/OFF Voltage Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



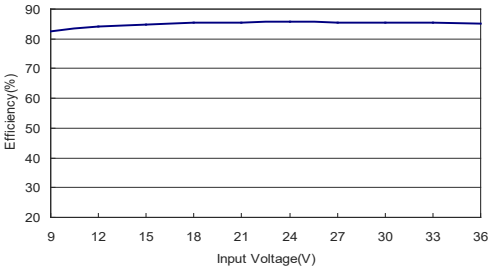
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

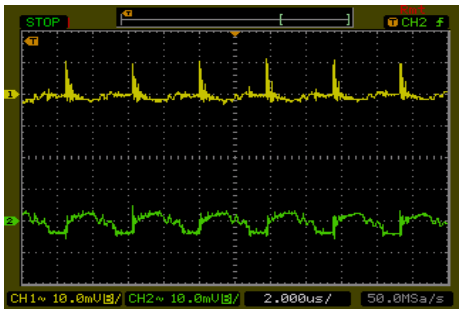
All test conditions are at 25℃ The figures are identical for MSGWI06-24D15



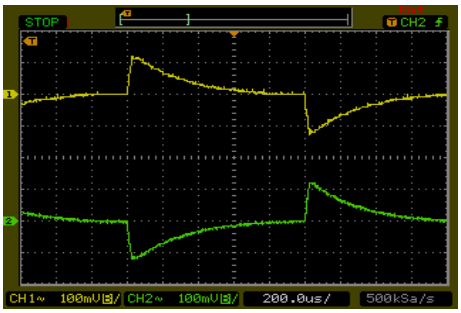
Efficiency Versus Output Current



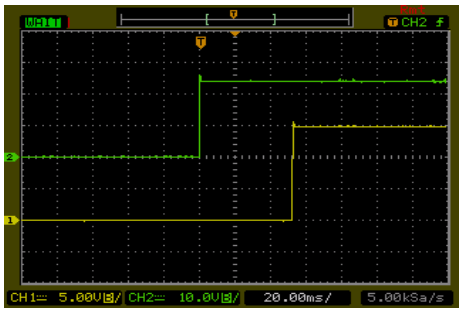
Efficiency Versus Input Voltage
Full Load



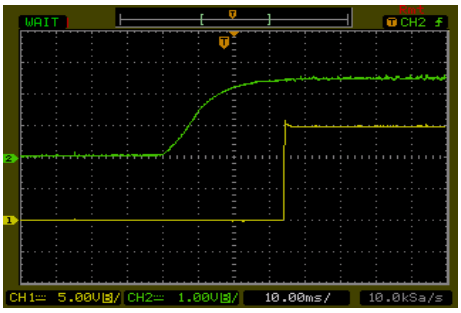
Typical Output Ripple and Noise
$V_{in}=V_{in\ nom}$; Full Load



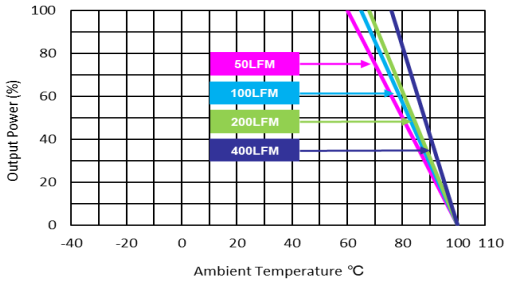
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; $V_{in}=V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



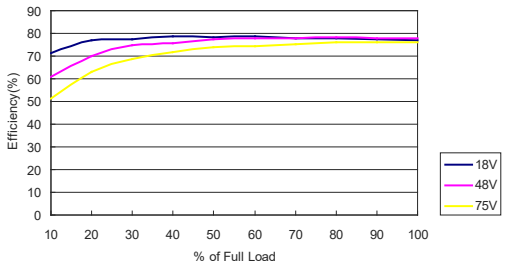
ON/OFF Voltage Start-Up and Output Rise Characteristic
$V_{in}=V_{in\ nom}$; Full Load



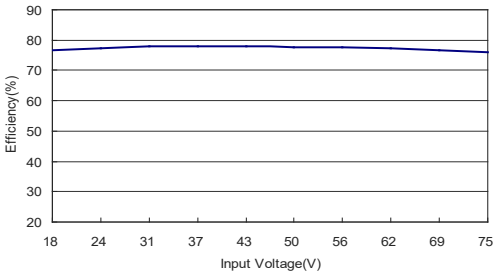
Derating Output Current Versus Ambient Temperature and Airflow
$V_{in}=V_{in\ nom}$

Characteristic Curves

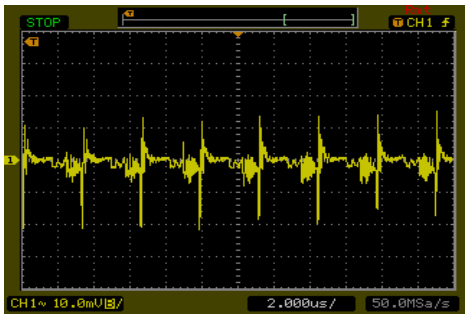
All test conditions are at 25℃ The figures are identical for MSGWI06-48S033



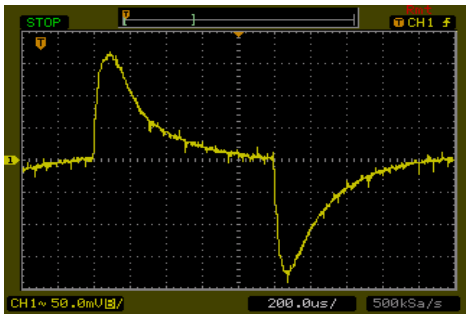
Efficiency Versus Output Current



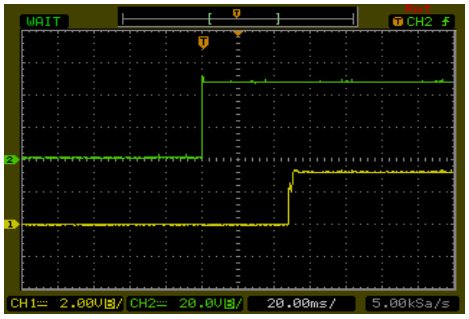
Efficiency Versus Input Voltage
Full Load



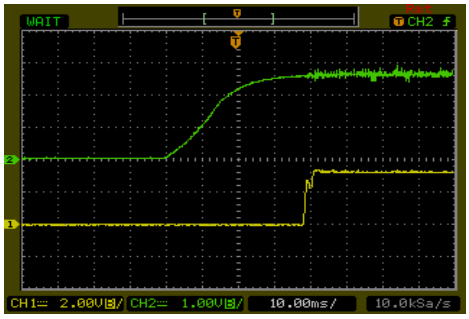
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



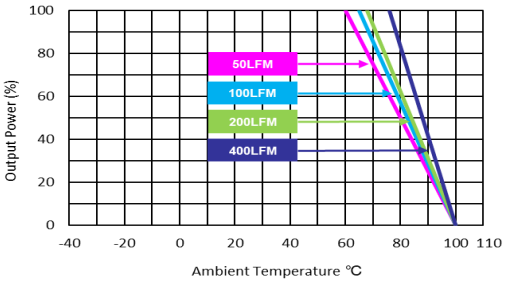
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



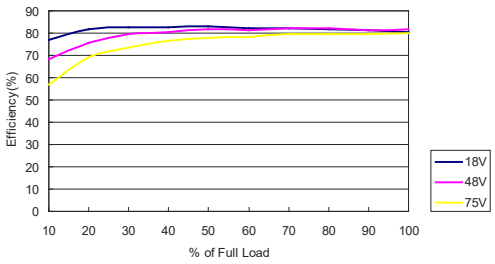
ON/OFF Voltage Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



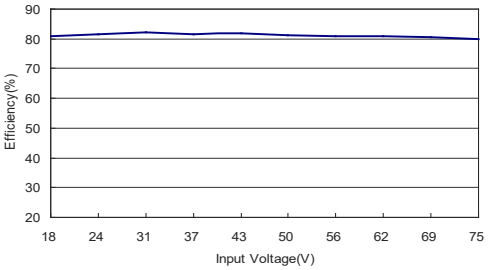
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

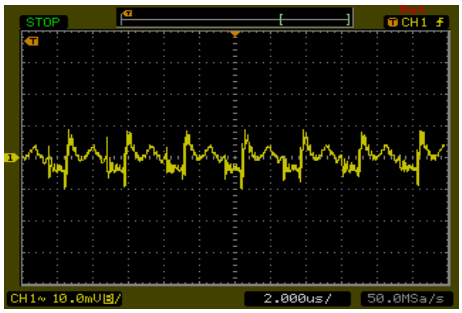
All test conditions are at 25℃ The figures are identical for MSGWI06-48S05



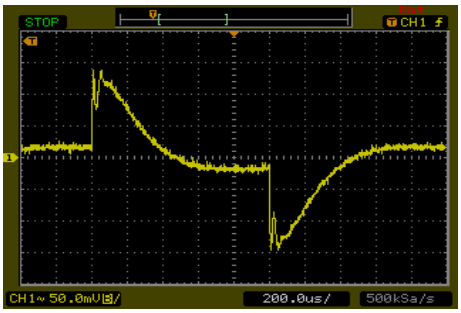
Efficiency Versus Output Current



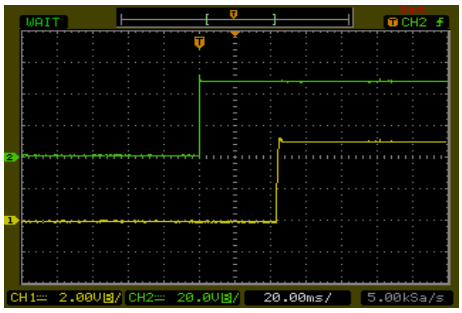
Efficiency Versus Input Voltage
Full Load



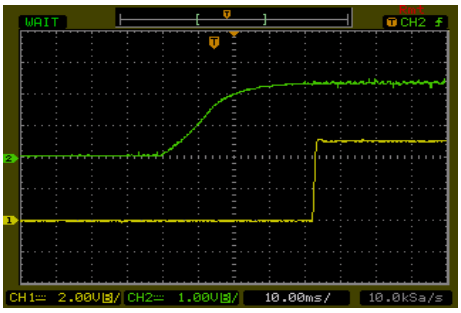
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



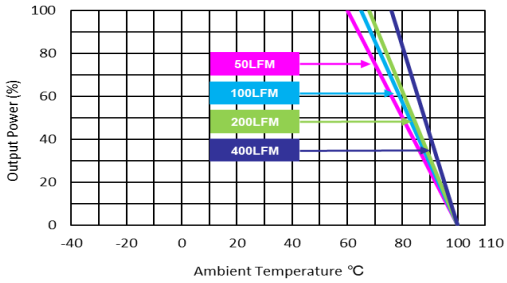
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



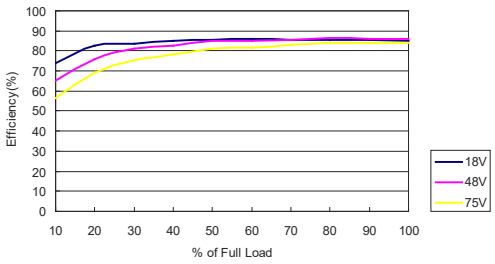
ON/OFF Voltage Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



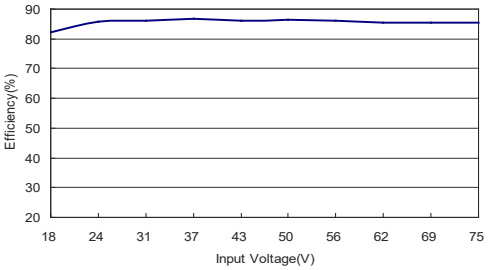
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

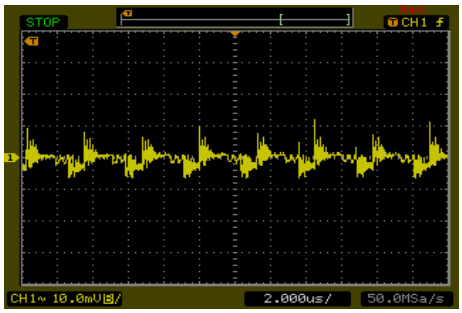
All test conditions are at 25℃ The figures are identical for MSGWI06-48S12



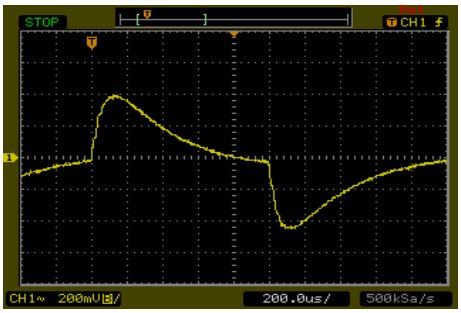
Efficiency Versus Output Current



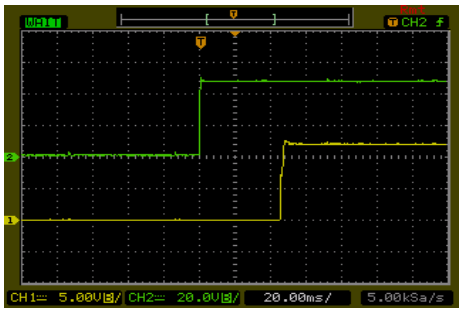
Efficiency Versus Input Voltage
Full Load



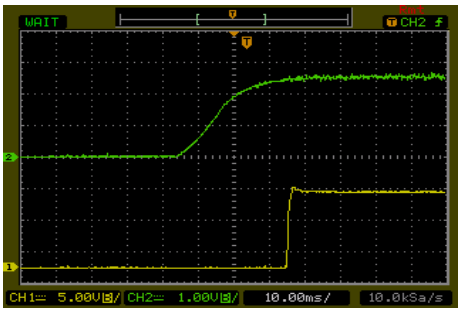
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



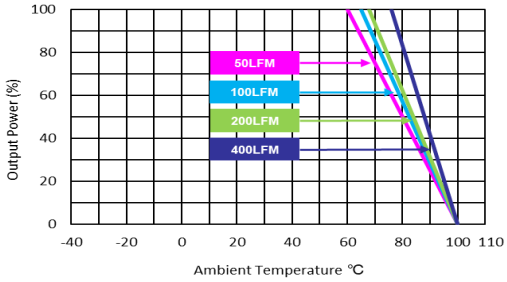
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



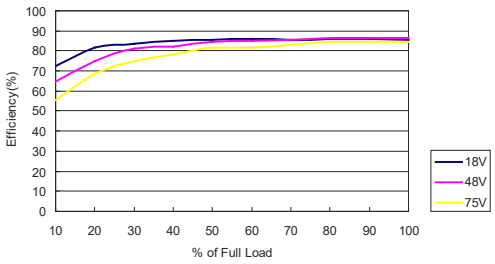
ON/OFF Voltage Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



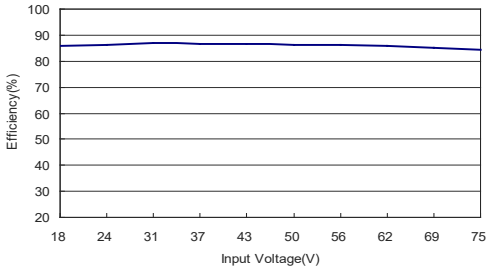
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

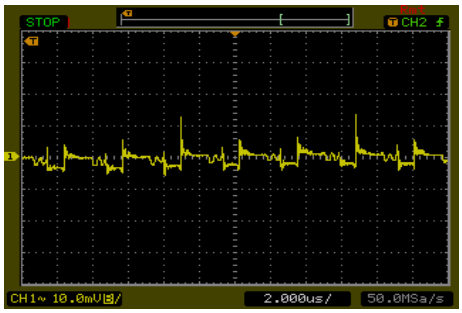
All test conditions are at 25℃ The figures are identical for MSGWI06-48S15



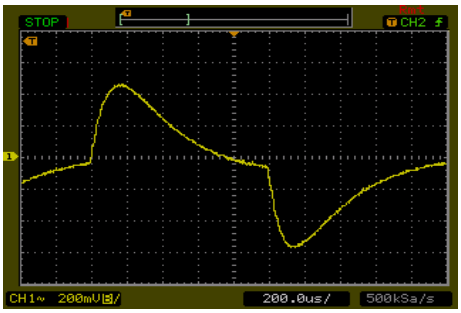
Efficiency Versus Output Current



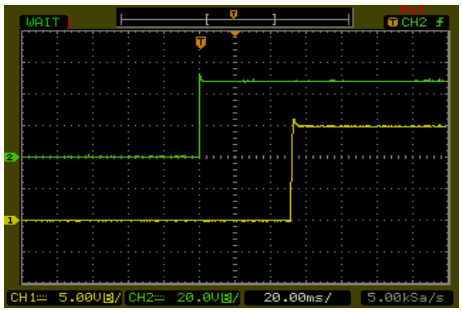
Efficiency Versus Input Voltage
Full Load



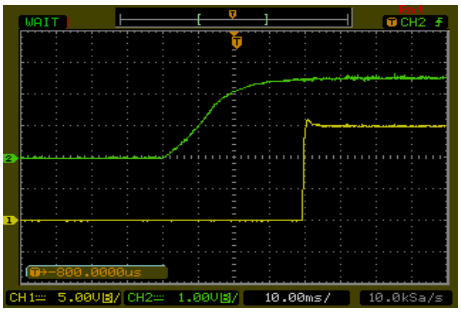
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



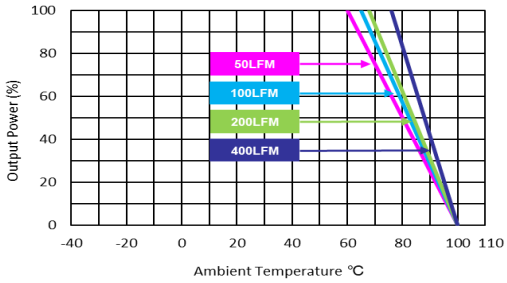
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



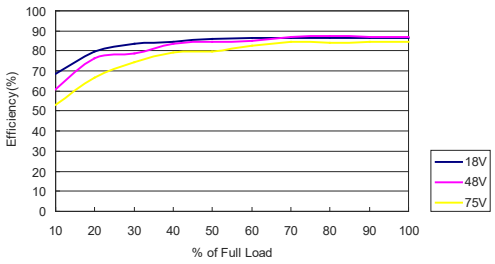
ON/OFF Voltage Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



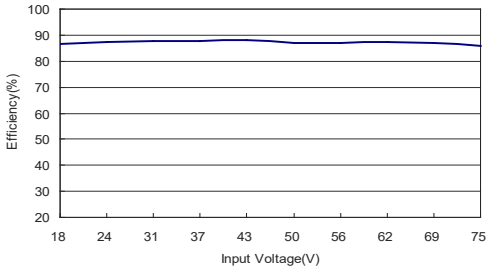
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

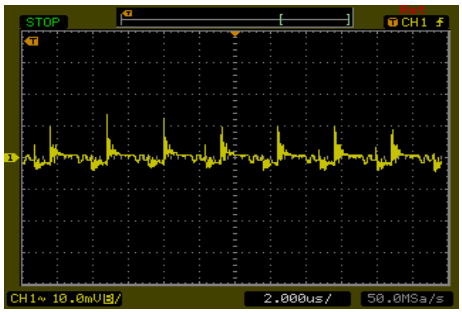
All test conditions are at 25℃ The figures are identical for MSGWI06-48S24



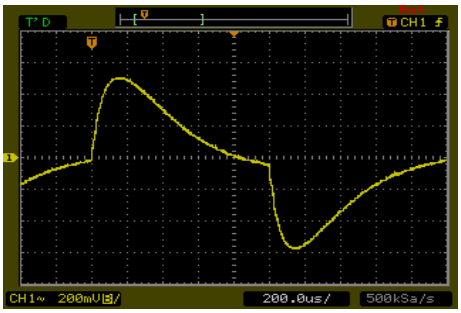
Efficiency Versus Output Current



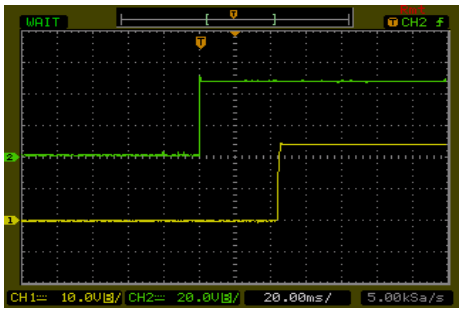
Efficiency Versus Input Voltage
Full Load



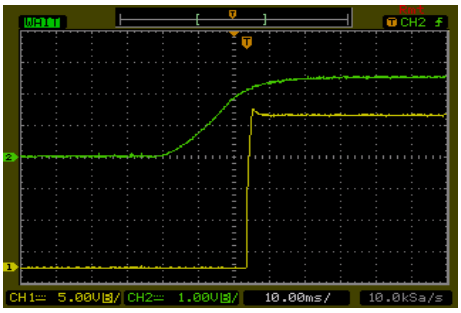
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



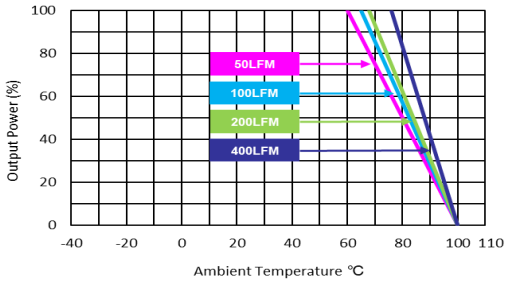
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



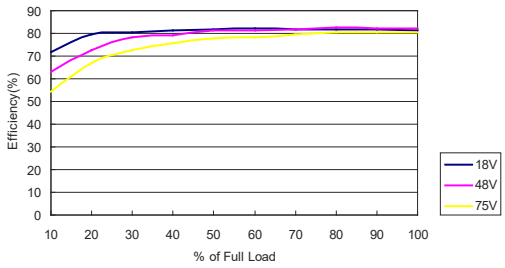
ON/OFF Voltage Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



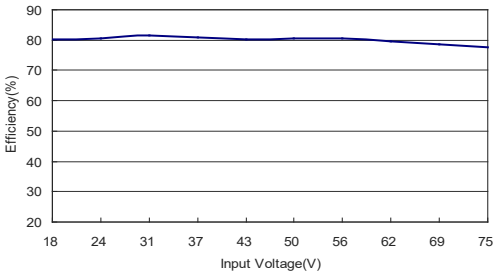
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

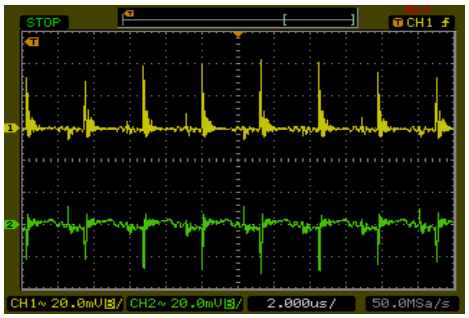
All test conditions are at 25℃ The figures are identical for MSGWI06-48D05



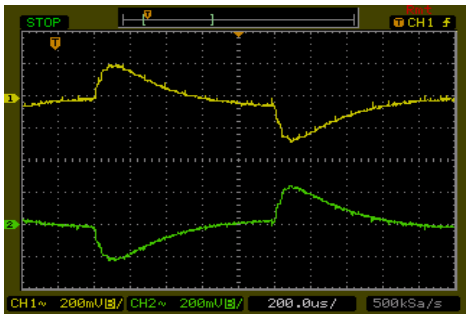
Efficiency Versus Output Current



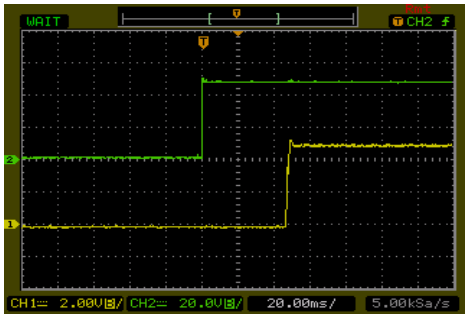
Efficiency Versus Input Voltage
Full Load



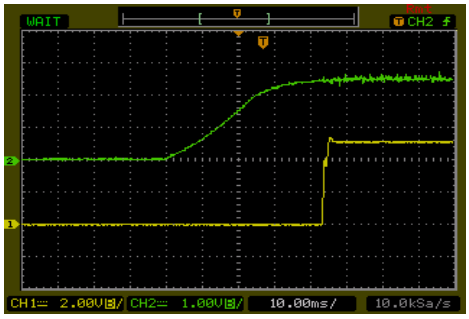
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



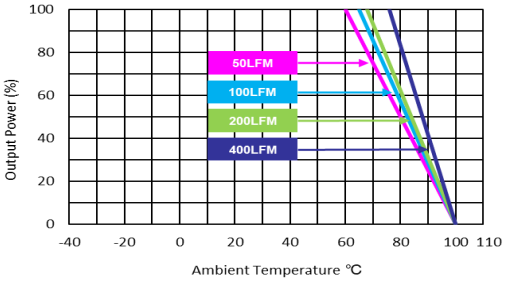
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



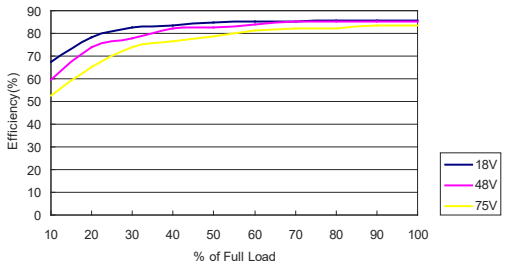
ON/OFF Voltage Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



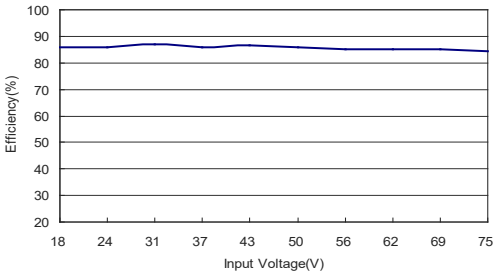
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

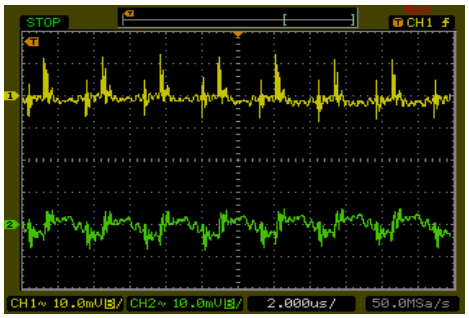
All test conditions are at 25℃ The figures are identical for MSGWI06-48D12



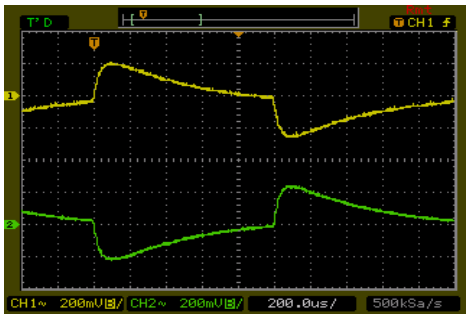
Efficiency Versus Output Current



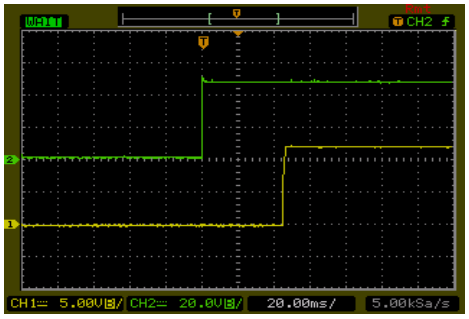
Efficiency Versus Input Voltage
Full Load



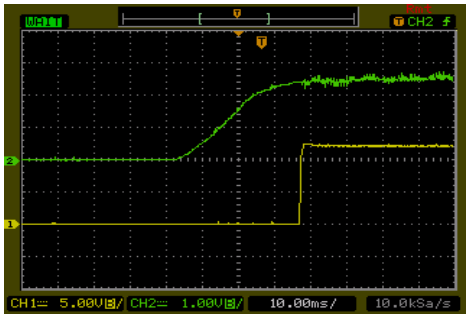
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



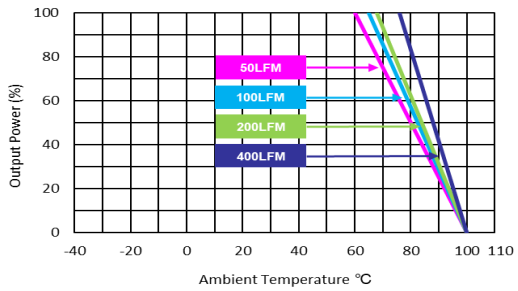
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



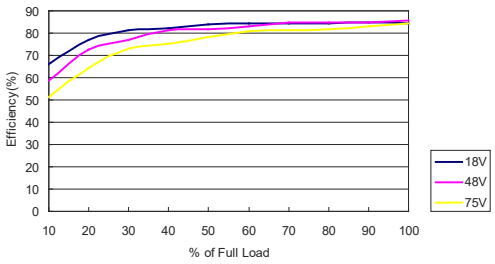
ON/OFF Voltage Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



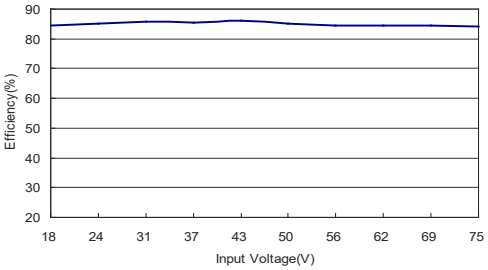
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Characteristic Curves

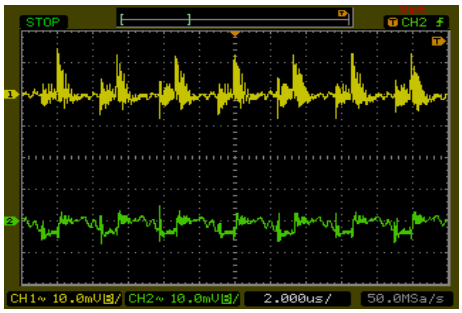
All test conditions are at 25℃ The figures are identical for MSGWI06-48D15



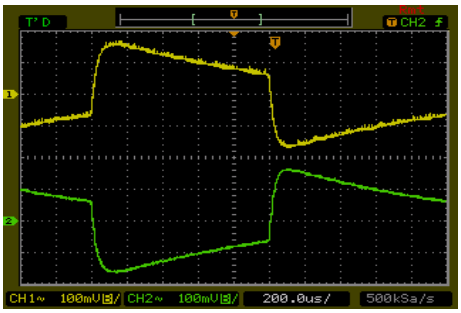
Efficiency Versus Output Current



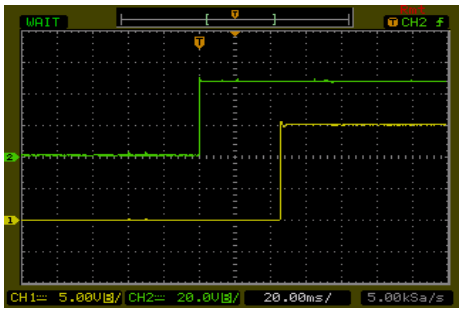
Efficiency Versus Input Voltage
Full Load



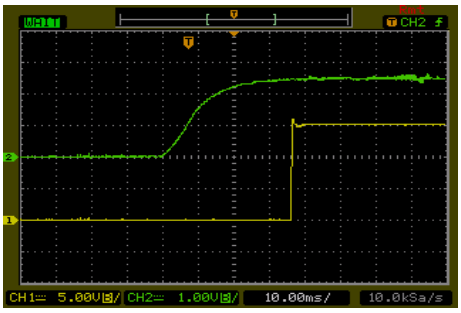
Typical Output Ripple and Noise
V_{in}=$V_{in\ nom}$; Full Load



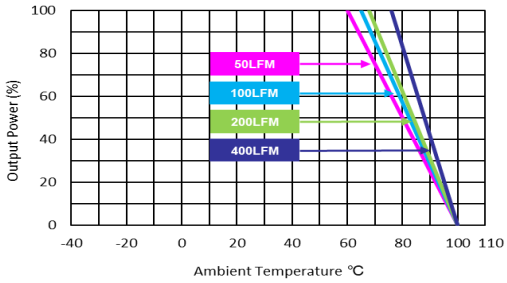
Transient Response to Dynamic Load Change
from 100% to 75% of Full Load ; V_{in}=$V_{in\ nom}$



Typical Input Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



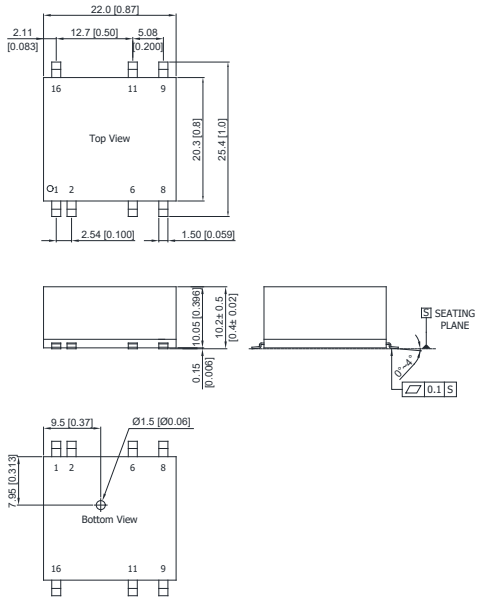
ON/OFF Voltage Start-Up and Output Rise Characteristic
V_{in}=$V_{in\ nom}$; Full Load



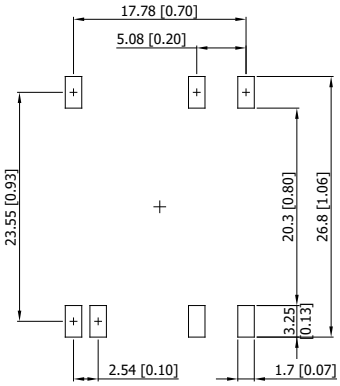
Derating Output Current Versus Ambient Temperature and Airflow
V_{in}=$V_{in\ nom}$

Package Specifications

Mechanical Dimensions



Connecting Pin Patterns



- All dimensions in mm (inches)
- Tolerance: X.X±0.25 (X.XX±0.01)
  X.XX±0.13 (X.XXX±0.005)
- Pins ±0.05(±0.002)

Pin Connections

Pin	Single Output	Dual Output
1	Remote On/Off	Remote On/Off
2	-Vin	-Vin
6	NC	Common
8	NC	-Vout
9	+Vout	+Vout
11	-Vout	Common
16	+Vin	+Vin

NC: No Connection

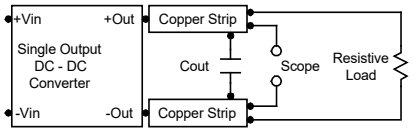
Physical Characteristics

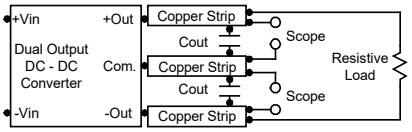
Case Size	:	22.0x20.3x10.2 mm (0.87x0.8x0.4 inches)
Case Material	:	Plastic resin (flammability to UL 94V-0 rated)
Pin Material	:	Phosphor Bronze
Weight	:	7.8g

Test Setup

Peak-to-Peak Output Noise Measurement Test

Use a Cout 0.47µF ceramic capacitor. Scope measurement should be made by using a BNC socket, measurement bandwidth is 0-20 MHz. Position the load between 50 mm and 75 mm from the DC-DC Converter.





Technical Notes

Remote On/Off

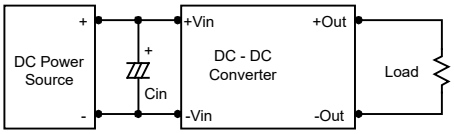
Positive logic remote on/off turns the module on during a logic high voltage on the remote on/off pin, and off during a logic low. To turn the power module on and off, the user must supply a switch to control the voltage between the on/off terminal and the -Vin terminal. The switch can be an open collector or equivalent.
A logic low is -0.7V to 0.8V. A logic high is 2.5V to 50V. The maximum sink current of the switch at on/off terminal during a logic low is -500µA.
The maximum sink current of the switch at on/off terminal during a logic high is 500µA or open.

Overcurrent Protection

To provide protection in a fault (output overload) condition, the unit is equipped with internal current limiting circuitry and can endure current limiting for an unlimited duration. At the point of current-limit inception, the unit shifts from voltage control to current control. The unit operates normally once the output current is brought back into its specified range.

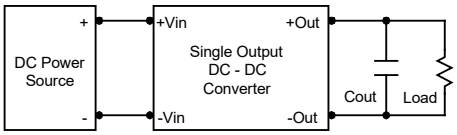
Input Source Impedance

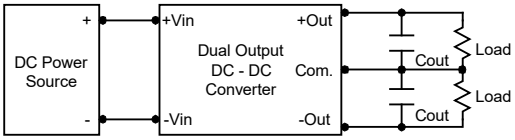
The power module should be connected to a low ac-impedance input source. Highly inductive source impedances can affect the stability of the power module.
In applications where power is supplied over long lines and output loading is high, it may be necessary to use a capacitor at the input to ensure startup.
Capacitor mounted close to the power module helps ensure stability of the unit, it is recommended to use a good quality low Equivalent Series Resistance (ESR < 1.0Ω at 100 kHz) capacitor of a 4.7µF for the 24V input devices and a 2.2µF for the 48V devices.



Output Ripple Reduction

A good quality low ESR capacitor placed as close as practicable across the load will give the best ripple and noise performance. To reduce output ripple, it is recommended to use 3.3µF capacitors at the output.



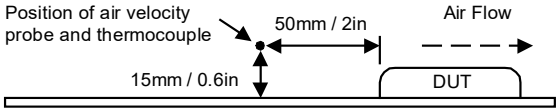


Maximum Capacitive Load

The MSGWI06 series has limitation of maximum connected capacitance at the output. The power module may be operated in current limiting mode during start-up, affecting the ramp-up and the startup time. The maximum capacitance can be found in the data sheet.

Thermal Considerations

Many conditions affect the thermal performance of the power module, such as orientation, airflow over the module and board spacing. To avoid exceeding the maximum temperature rating of the components inside the power module, the case temperature must be kept below 105°C. The derating curves are determined from measurements obtained in a test setup.



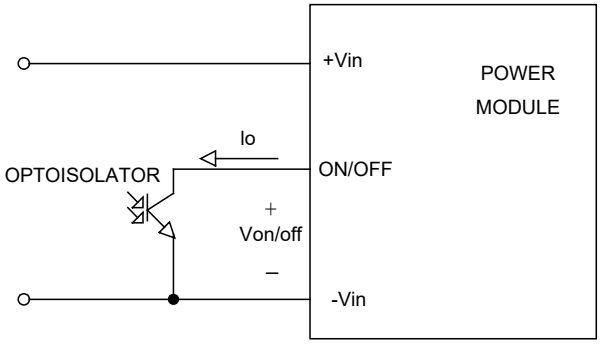
Remote On/Off Implementation

With no suffix, the positive logic remote ON/OFF control circuit is included. Turns the module ON during logic High on the ON/Off pin and turns OFF during logic Low. The ON/OFF input signal (Von/off) that referenced to GND. If not using the remote on/off feature, please open circuit between on/off pin and -Vin pin to turn the module on.

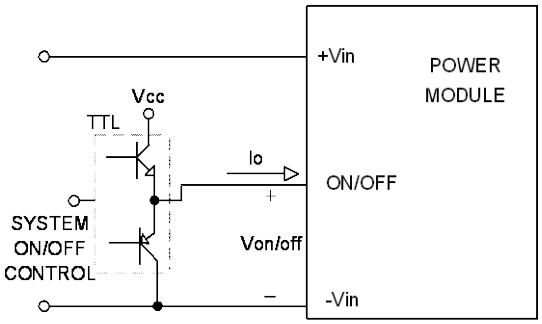
With suffix-N, the negative logic remote ON/OFF control circuit is included.

Turns the module ON during logic Low on the On/Off pin and turns OFF during logic High. The On/Off pin is an open collector/drain logic input signal (Von/off) that referenced to GND. If not using the remote on/off feature. Please short circuit between on/off pin and –Vin pin to turn the module on.

Remote ON/OFF implementation



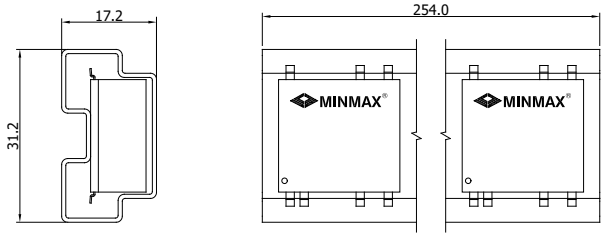
Isolated-Closure Remote ON/OFF



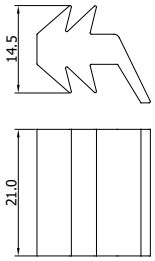
Level Control Using TTL Output

Packaging Information for Tube

Tube



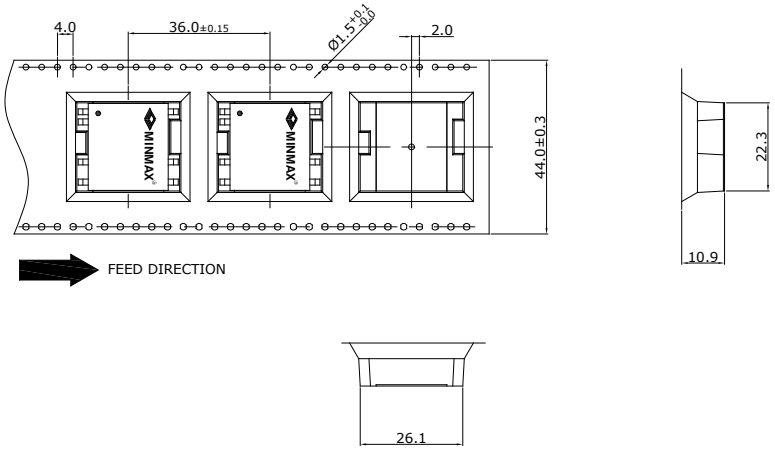
Plug



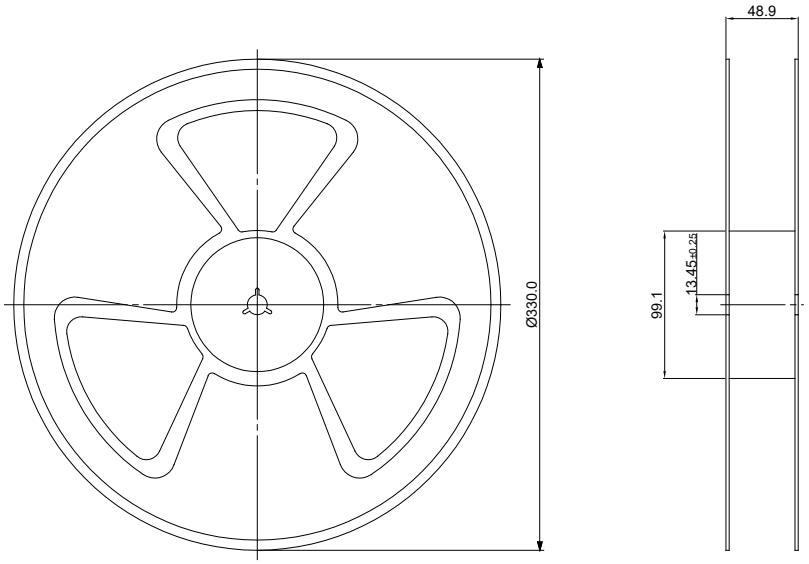
Unit: mm
10 PCS per TUBE

Packaging Information for Tape & Reel

Tape



Reel



Packaging Style	Quantity
With Heatsink Tube	N/A
Tape and Reel to IEC 286-3 Specifications	160

Soldering and Reflow Considerations

Profile Feature	Sn-Pb Eutectic Assembly	Pb-Free Assembly
Average ramp-up rate (Tsmax to Tp)	3° C/second max.	3° C/second max.
Preheat - Temperature Min (Ts_{min}) - Temperature Max (Ts_{max}) - Time (Ts_{min} to Ts_{max}) (ts)	 100 °C 150 °C 60-120 seconds	 150 °C 200 °C 60-180 seconds
Time maintained above: - Temperature (T_L) - Time (t_L)	 183 °C 60-150 seconds	 217 °C 60-150 seconds
Peak Temperature (Tp)	See Table 4.1	See Table 4.2
Time within 5°C of actual Peak Temperature (tp)[2]	10-30 seconds	20-40 seconds
Ramp-down Rate	6 °C/second max.	6 °C/second max.
Time 25°C to Peak Temperature	6 minutes max.	8 minutes max.

Note 1: All temperatures refer to topside of the package, measured on the package body surface.
Note 2: Time within 5 °C of actual peak temperature (tp) specified for the reflow profiles is a "supplier" minimum and "user" maximum.

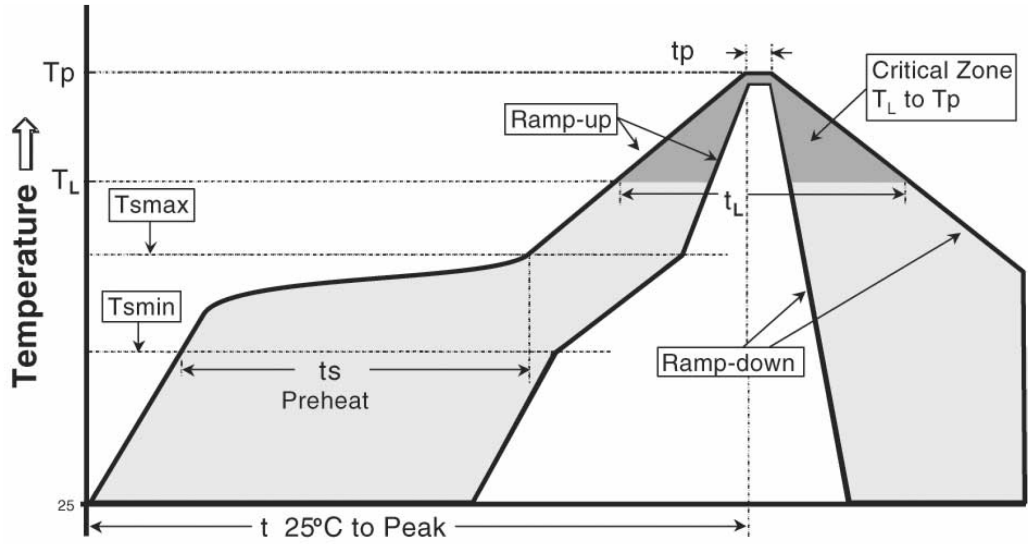


Table 4-1 SnPb Eutectic Process-Classification Temperatures (T_C)

Package Thickness	Volume mm^3 <350	Volume mm^3 ≥350
<2.5mm	235°C	220°C
≥2.5mm	220°C	220°C

Table 4-2 Pb-Free Process-Classification Temperatures (T_C)

Package Thickness	Volume mm^3 <350	Volume mm^3 350-2000	Volume mm^3 >2000
<1.6mm	260°C	260°C	260°C
1.6mm-2.5mm	260°C	250°C	245°C
>2.5mm	250°C	245°C	245°C

Part Number Structure

M	SG	WI	06	-	05	S	05
	Package Type SMD-16	Ultra-wide 4:1 Input Voltage Range	Output Power 6 Watt		Input Voltage Range 24: 9 ~ 36 VDC 48: 18 ~ 75 VDC	Output Quantity S: Single D: Dual	Output Voltage 033: 3.3 VDC 05: 5 VDC 12: 12 VDC 15: 15 VDC 24: 24 VDC

MTBF and Reliability

The MTBF of MSGWI06 series of DC-DC converters has been calculated using

MIL-HDBK 217F NOTICE2, Operating Temperature 25℃, Ground Benign.

Model	MTBF	Unit
MSGWI06-24S033	314,292	Hours
MSGWI06-24S05	320,927	
MSGWI06-24S12	318,645	
MSGWI06-24S15	322,349	
MSGWI06-24S24	335,717	
MSGWI06-24D05	315,724	
MSGWI06-24D12	317,580	
MSGWI06-24D15	308,650	
MSGWI06-48S033	358,239	
MSGWI06-48S05	364,323	
MSGWI06-48S12	319,157	
MSGWI06-48S15	317,454	
MSGWI06-48S24	367,241	
MSGWI06-48D05	301,992	
MSGWI06-48D12	338,362	
MSGWI06-48D15	336,448	